

KOHLER
Power Systems

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Visit us at KohlerPower.com

<http://www.kohlerpower.com/index.htm>

Submittal Package

Job Name: Variant Pricing Sample - GM500REOZVC

Quote: 0026183866

Proposal:

We are pleased to offer the following submittal for your consideration.

Thank you, Michelle, Kohler Co.

KOHLER Power Systems

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Generator Set

Kohler Model:500REOZVC

This diesel generator set equipped with a 5M4027 alternator operating at 127/220 volts is rated for 500 kW/ 625 kVA.

Output amperage: 1640

Configuration

Qty	Description
00002	500REOZVC Generator System
2	500REOZVC Generator Set
2	Stairs, Freestanding
2	Lit. Kit, General Maintenance, 500REOZVC
2	Lit. Kit, Overhaul, 500REOZVC

Includes the following:

Literature Languages	English
Engine	500REOZVC,24V,50/60Hz, EPA
Nameplate Rating	Standby 130C Rise (25C Amb.)
Voltage	60Hz, 127/220V, Wye, 3Ph, 4W
Alternator	5M4027
Cooling System	Unit Mounted Radiator, 50C
Skid and Mounting	Skid
Air Intake	Standard Duty
Controller	DEC550
Enclosure Type	Weather
Enclosure Material	Steel
Enclosure Silencer	Internal Silencer
Enclosure Air Outlet	Aluminum Gravity Outlet
Subbase Fuel Tank	Assembled to Generator Set
Fuel Tank Type	State
Fuel Runtime (Approx.)	72 Hours
Subbase Fuel Tank Capacity	3052 Gallons
Fill Pipe/Spill Fill Options	5 Gal Spill Fill Containment

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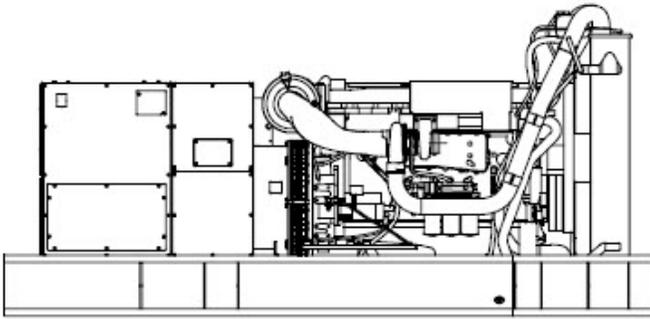
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Fuel Supply Options	Fire Safety Valve
Electrical Accy.,Installed	Battery, 2/12V, Wet
Electrical Accy.,Installed	Battery Heater, 120V
Electrical Accy.,Installed	Run Relay
Electrical Accy.,Installed	Generator Heater, 120/240V
Rating, LCB 1 Right	80% Rated
Amps, LCB 1 Right	1200
Trip Type, LCB 1 Right	Electronic w/ GFI, UL/IEC/CSA
LCB 1 Right Interrupt Rating	35kA at 480V
Aux Trip, LCB 1 Right	Shunt Trip
Misc. Accy., LCB 1 Right	Alarm Switch
Fuel Lines, Installed	Flexible Fuel Lines, Stainless
Fuel System Acc.,Installed	Fuel Pressure Gauge
Exceeds LTL Shipping Height	Add'l Shipping Charge Accepted
Miscellaneous Accy,Installed	Coolant in Genset
Miscellaneous Accy,Installed	Closed Crankcase Vent
Miscellaneous Accy,Installed	Oil in Genset
Warranty	5 Year Basic

KOHLER. Power Systems

Spec Sheets



Standard Features

- Kohler Co. provides one-source responsibility for the generating system and accessories.
- The generator set and its components are prototype-tested, factory-built, and production-tested.
- The 60 Hz generator set offers a UL 2200 listing.
- The generator set accepts rated load in one step.
- The 60 Hz generator set meets NFPA 110, Level 1, when equipped with the necessary accessories and installed per NFPA standards.
- A one-year limited warranty covers all systems and components. Two-, five-, and ten-year extended warranties are also available.
- Tier 2 EPA-certified for Stationary Emergency Applications

Alternator Features

- The pilot-excited, permanent-magnet (PM) alternator provides superior short-circuit capability.
- The brushless, rotating-field alternator has broad range reconnectability.

Other Features

- Kohler designed controllers for guaranteed system integration and remote communication.
- The low coolant level shutdown prevents overheating (standard on radiator models only). Integral vibration isolation eliminates the need for under-unit vibration spring isolators.
- An electronic, isochronous governor delivers precise frequency regulation.
- Multiple circuit breaker configurations.

Generator Set Ratings

Alternator	Voltage	Ph	Hz	Standby/130C Ratings	
				kW/kVA	Amps
5M4027	127/220	3	60	500 / 625	1640

RATINGS: All three-phase units are rated at 0.8 power factor.

Standby Ratings: Standby ratings apply to installations served by a reliable utility source. The standby rating is applicable to varying loads for the duration of a power outage.

There is no overload capability for this rating. Ratings are in accordance with ISO-3046/1, BS 5514, AS 2789, and DIN 6271.

Prime Power Ratings: Prime power ratings apply to installations where utility power is unavailable or unreliable. At varying load, the number of generator set operating hours is unlimited.

A 10% overload capacity is available for one hour in twelve. Ratings are in accordance with ISO-8528/1, overload power in accordance with ISO-3046/1, BS 5514, AS 2789, and DIN 6271. For limited running time and base load ratings, consult the factory.

Obtain the technical information bulletin (TIB-101) on ratings guidelines for the complete ratings definitions.

The generator set manufacturer reserves the right to change the design or specifications without notice and without any obligation or liability whatsoever.

GENERAL GUIDELINES FOR DERATION: Altitude: Derate 0.4% per 100 m (328 ft.) elevation above 1400 m (4593 ft.).

Model: 500REOZVC, continued

Alternator Specifications

Specifications	Alternator
Type	4-Pole, Rotating-Field
Exciter type	Brushless, Permanent-Magnet
Leads, quantity	10/12, Reconnectable
Voltage regulator	Solid State, Volts/Hz
Insulation	NEMA MG1
Insulation: Material	Class H
Insulation: Temperature Rise	130°C, Standby
Bearing: quantity, type	1, Sealed
Coupling	Flexible Disc
Amortisseur windings	Full
Voltage regulation, no-load to full-load (with <0.5% drift due to temp. variation)	3-Phase Sensing, +/-0.25%
One-Step Load Acceptance	100% of rating
Unbalanced load capability	100% of Rated Standby Current

- NEMA MG1, IEEE, and ANSI standards compliance for temperature rise and motor starting.
- Sustained short-circuit current of up to 300% of the rated current for up to 10 seconds.
- Sustained short-circuit current enabling down stream circuit breakers to trip without collapsing the alternator field.
- Self-ventilated and dripproof construction.
- Superior voltage waveform from a two-thirds pitch stator and skewed rotor.
- Digital solid-state, volts-per-hertz voltage regulator with +/-0.25% no-load to full-load regulation.
- Brushless alternator with brushless pilot exciter for excellent load response.

Engine

Engine Specification

Engine Manufacturer	Volvo
Engine Model	TAD1641GE
Engine: type	4-Cycle, Turbocharged, Charge Air Cooled
Cylinder arrangement	6,Inline
Displacement, L (cu. in.)	16.12(984)
Bore and stroke, mm (in.)	144 x 165 (5.67 x 6.50)
Compression ratio	16.5:1
Piston speed, m/min. (ft./min.)	594 (1949)
Main bearings: quantity, type	7, Precision Half-Shell
Rated rpm	1800
Max. power at rated rpm, kWm (BHP)	565 (757)
Cylinder head material	Cast Iron
Piston: type, material	Swirl Chamber, Graphite-Coated Aluminum
Crankshaft material	Forged Steel
Valve (exhaust) material Intake	Nimonic
Governor: type, make/model	EMSII
Frequency regulation, no-load to-full load	Isochronous
Frequency regulation, steady state	±0.25%
Frequency	Field-Convertible
Air cleaner type, all models	Dry

Model: 500REOZVC, continued

Exhaust

Exhaust System

Exhaust flow at rated kW, m ³ /min. (cfm)	92.0 (3249)
Exhaust temperature at rated kW, dry exhaust, °C (°F)	455 (851)
Maximum allowable back pressure, kPa (in. Hg)	10 (3.0)
Exh. outlet size at eng. hookup, mm (in.)	See ADV Drawing

Engine Electrical

Engine Electrical System

Battery charging alternator: Ground (negative/positive)	Negative
Battery charging alternator: Volts (DC)	24
Battery charging alternator: Ampere rating	80
Starter motor rated voltage (DC)	24
Battery, recommended cold cranking amps (CCA): Qty., CCA rating each	Two, 950
Battery voltage (DC)	12

Fuel

Fuel System

Fuel type	Diesel
Fuel supply line, min. ID, mm (in.)	8 (0.31)
Fuel return line, min. ID, mm (in.)	6 (0.25)
Max. fuel flow, Lph (gph)	204.4 (54)
Max. fuel pump restriction, kPa (in. Hg)	30 (8.9)
Max. return line restriction, kPa (in. Hg)	20 (5.9)
Fuel prime pump	Manual
Fuel filter: quantity, type	2, Primary, 10 Micron Secondary w/Water Separator, 3 Microns
Recommended fuel	#2 Diesel

Lubrication

Lubrication System

Type	Full Pressure
Oil pan capacity, L (qt.)	42.0 (44.4)
Oil pan capacity with filter, L (qt.)	48.1 (50.8)
Oil filter: quantity, type	3, Cartridge
Oil cooler	Water-Cooled

Model: 500REOZVC, continued

Cooling

Radiator System

Ambient temperature, °C (°F)	50 (122)
Engine jacket water capacity, L (gal.)	33 (8.7)
Radiator system capacity, including engine, L (gal.)	60 (15.9)
Engine jacket water flow, Lpm (gpm)	463.3 (122.4)
Heat rejected to cooling water at rated kW, dry exhaust, kW (Btu/min.)	231 (13137)
Heat rejected to air charge cooler at rated kW, dry exhaust, kW (Btu/min.)	147 (8360)
Water pump type	Centrifugal
Fan diameter, including blades, mm (in.)	890 (35)
Fan, kWm (HP)	19 (25.5)
Max. restriction of cooling air, intake and discharge side of radiator, kPA (in. H ₂ O)	0.125 (0.5)

* Weather and sound enclosures with internal silencer and weather housing with external silencer reduce ambient temperature capability by 5°C (9°F).

Operation Requirements

Air Requirements

Radiator-cooled cooling air, m ³ /min. (scfm) *	598 (21120)
Combustion air, m ³ /min. (cfm)	46 (1617)
Heat rejected to ambient air: Engine, kW (Btu/min.)	24 (1365)
Heat rejected to ambient air: Alternator, kW (Btu/min.)	29 (1660)

*Air density = 1.20 kg/m³ (0.075 lbm/ft³)

Fuel Consumption

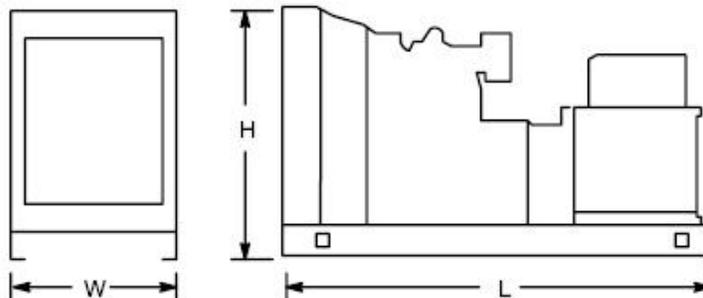
Diesel, Lph (gph), at % load	Rating
Standby Fuel Consumption at 100% load	139.3 Lph (36.8 gph)
Standby Fuel Consumption at 75% load	101.4 Lph (26.8 gph)
Standby Fuel Consumption at 50% load	68.1 Lph (18.0 gph)
Standby Fuel Consumption at 25% load	38.6 Lph (10.2 gph)
Prime Fuel Consumption at 100% load	121.9 Lph (32.2 gph)
Prime Fuel Consumption at 75% load	89.7 Lph (23.7 gph)
Prime Fuel Consumption at 50% load	60.6 Lph (16.0 gph)
Prime Fuel Consumption at 25% load	33.7 Lph (8.9 gph)

Dimensions and Weights

Dim Weight Spec

Dim Weight Value

Weight (40 C radiator model), wet, kg (lb.):	4229 x 1939 x 1942 (166.5 x 76.3 x 76.5)
Enclosed unit weight with 40 gal. tank, wet, max., kg (lb.):	4082 (9000)



Model: 500REOZVC, continued

NOTE: This drawing is provided for reference only and should not be used for planning installation. Contact your local distributor for more detailed information.

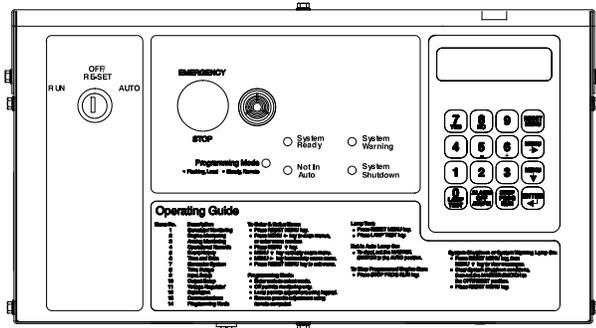


Kohler® Decision-Maker® 550 Controller

General Description and Function

The Decision-Maker® 550 generator set controller provides advanced control, system monitoring, and system diagnostics for optimum performance and compatibility with selected engine Electronic Control Modules (ECM).

ECM models only: The Decision-Maker® 550 controller directly communicates with the ECM to monitor engine parameters and diagnose engine problems (see Controller Diagnostics for details).



Decision-Maker® 550

Standard Features

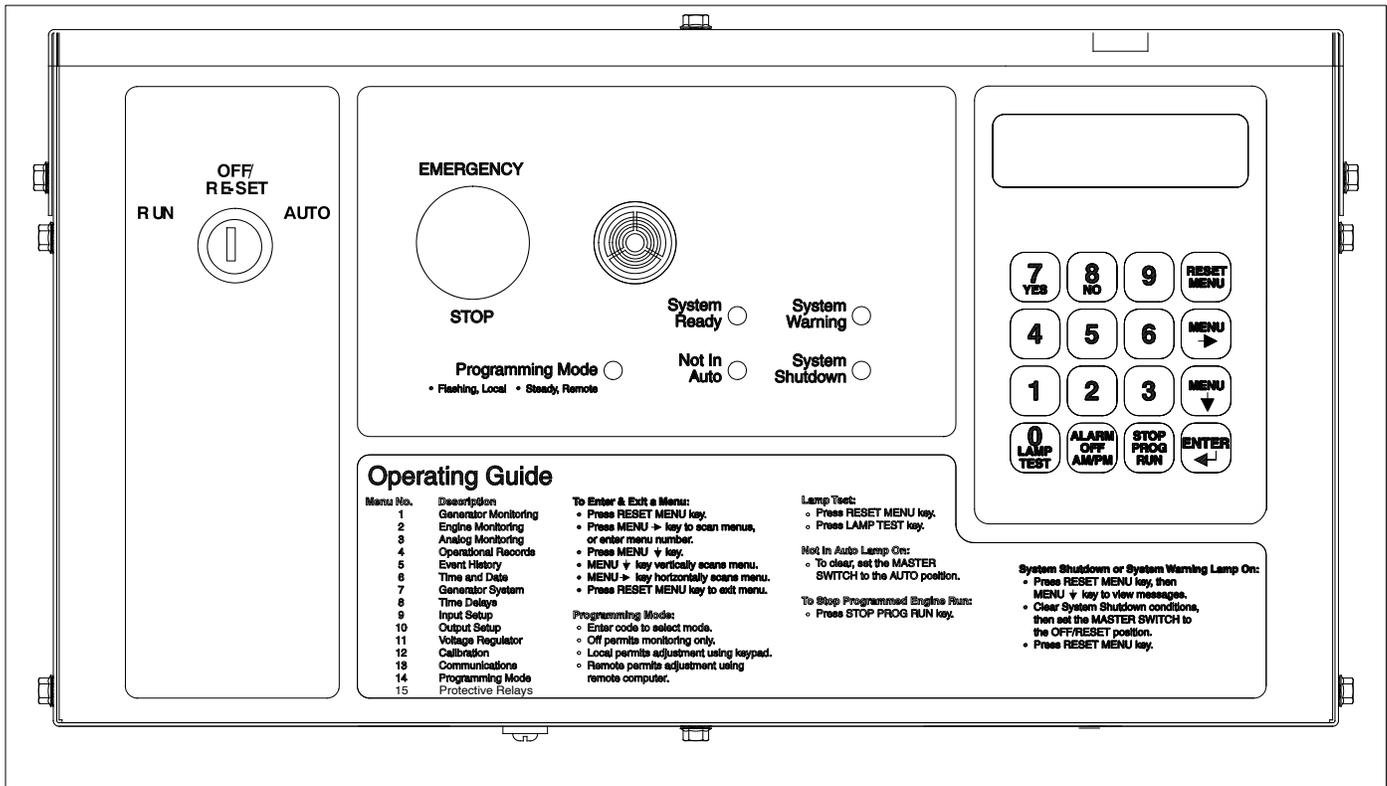
- A digital display and keypad provide access to data. The display provides complete and understandable information, and the keypad allows easy local access.
- Measurements selectable in metric or English units.
- The controller can communicate directly with a personal computer via a network or via a modem configuration.
- The controller supports Modbus® protocol. Use with serial bus or Ethernet networks.
- Integrated voltage regulator providing $\pm 0.25\%$ regulation.
- Built-in alternator thermal overload protection.
- A lockout keyswitch meets appropriate local code requirements.

Optional Features

- Monitor III, an optional menu-driven Windows®-based PC software, monitors engine and alternator parameters and also provides control capability. See G6-76 spec sheet for more information.
- Menu 15 (Protective Relays) is required for optional protective functions and is only available with the Kohler PD-Series switchgear.

Modbus® is a registered trademark of Schneider Electric.

Windows® is a registered trademark of Microsoft Corporation.



Decision-Maker® 550

Controller Features

Decision-Maker® 550—Software Version 2.70 or higher

Specifications

- Power source with circuit protection: 12- or 24-volt DC
- Power drain: 700 milliamps (or 400 milliamps without panel lamps)
- Humidity range: 5% to 95% noncondensing
- Operating temperature range: -40°C to +70°C (-40°F to +158°F)
- Storage temperature range: -40°C to +85°C (-40°F to +185°F)
- Standards:
 - NFPA 99
 - NFPA 110, Level 1
 - CSA 282-09
 - UL 508

Hardware Features

- Vacuum fluorescent display
- Environmentally sealed 16-button membrane keypad
- LED status indicating lights
- Three-position (run, off/reset, auto) keyswitch
- Latch-type emergency stop switch with International Electromechanical Commission (IEC) yellow ring identification
- Alarm horn
- Fuse-protected battery circuits
- Controller mounts locally or remotely up to a distance of 12 m (40 ft.) and viewed from one of four positions
- Dimensions—W x H x D,
460 x 275 x 291 mm (18.15 x 10.8 x 11.47 in.)

NFPA Requirements

In order to meet NFPA 110, Level 1 requirements, the generator set controller monitors the engine/generator functions and faults shown below.

NFPA 110 Common Alarm

- Engine functions:
 - Overcrank
 - Low coolant temperature warning
 - High coolant temperature warning
 - High coolant temperature shutdown
 - Low oil pressure shutdown
 - Low oil pressure warning
 - Overspeed
 - Low fuel (level or pressure) *
 - Low coolant level
 - EPS supplying load
 - High battery voltage *
 - Low battery voltage *
 - Air damper indicator
- General functions:
 - Master switch not in auto
 - Battery charger fault *
 - Lamp test
 - Contacts for local and remote common alarm
 - Audible alarm silence switch
 - Remote emergency stop

* Function requires optional input sensors or kits and is engine dependent, see Controller Displays as Provided by the Engine ECM.

Controller Functions

The control functions apply to both the ECM and non-ECM equipped models unless noted otherwise.

- **AC Output Voltage Adjustment**

The voltage adjustment provides keypad adjustment in 0.1 volt increments of the average line-to-line AC output voltage with a maximum adjustment of $\pm 10\%$ of the system voltage.
- **Alternator Protection**

The controller firmware provides generator set overload and short circuit protection matched to each alternator for the particular voltage/phase configuration.
- **Automatic Restart**

The controller automatic restart feature initiates the start routine and recrank when the generator set slows to less than 390 rpm after a failed start attempt.
- **Battleswitch (Fault Shutdown Override Switch)**

The *battleswitch* input provides the ability to override the fault shutdowns except emergency stop and overspeed shutdown in emergency situations and during generator set troubleshooting.
- **Clock and Calendar**

Real-time clock and calendar functions time stamp shutdowns for local display and remote monitor. Also use these functions to determine the generator set start date and days of operation.
- **Cooldown Temperature Override**

This feature provides the ability to bypass (override) the cooldown temperature shutdown and force the generator set to run for the full engine cooldown time delay. Also see Time Delay Engine Cooldown (TDEC).
- **Cyclic Cranking**

The controller has programmable cyclic cranking. The customer selects the number of crank cycles (1–6) and the crank time from 10 to 30 seconds. The crank disconnect depends upon the speed sensor input information or the generator frequency information. The default cyclic crank setting is 15 seconds on, 15 seconds off for three cycles.
- **Digital Voltage Regulator**

The digital voltage regulator provides $\pm 0.25\%$ no-load to full-load regulation.
- **Display Power Shutdown**

To conserve battery power, the display turns off after 5 minutes of inactivity. Pressing any keypad button activates the display.
- **ECM Communication**

The controller monitors ECM communication links and provides fault detection for oil pressure signal loss, coolant temperature signal loss, and ECM communication loss. Each of these faults provides local display, alarm horn ON, and relay driver output (RDO) on ECM models only. See Controller Diagnostics following for additional information.
- **Idle Speed Function**

Idle speed function provides the ability to start and run the engine at idle speed for a selectable time period. The engine will go to normal speed should the temperature reach warm-up before the time delay is complete.
- **Lamp Test**

Keypad switch verifies functionality of the indicator LEDs, alarm horn, and digital display.
- **Load Shed**

The load shed function provides a load control output (RDO) with user-selectable load shed level.
- **Master Switch Fault**

The generator set master switch has fault detection at four levels: 1) master switch to off, 2) master switch open, 3) master switch error, and 4) master switch not in auto. Each of these faults/warnings provides local display, alarm horn on, and activates a relay driver output (RDO). By placing the master switch to the off/reset position, all generator set faults can be reset.
- **Modbus® Interface**

The Modbus® interface provides industry standard open protocol for communication between the generator set controller and other devices or for network communications.
- **Number of Starts**

Total number of generator set successful starts is recorded and displayed on the local display and remote PC monitor. This information is a resettable and total record.
- **Programming Access**

The setup access and programming information is password protected. When locally accessing programming information, the PM (programming mode) LED flashes. When remotely accessing programming information, the PM LED is steady.
- **Programmed Run**

The programmed run function provides user-selectable time for a one-time exercising of the generator set. The controller does not provide weekly scheduled exercise periods.
- **Remote Reset**

The remote reset function resets faults and allows restarting of the generator set without going to the master switch off/reset position. The remote reset function is initiated via the remote reset digital input.
- **Running Time Hourmeter**

The running time hourmeter function is available on the local display and remote monitor. The information displayed uses real time loaded and unloaded run time as an actual and resettable record.
- **Self-Test**

The controller has memory protection and a microprocessor self-test.
- **Starting Aid**

The starting aid feature provides control for an ether injection system. This setup has adjustable *on* time before engine crank from 0 to 10 seconds. This feature is also part of the remote communication option.
- **Time Delay Engine Cooldown (TDEC)**

The TDEC provides a user-selectable time delay before the generator set shuts down. If the engine is *above* the preset temperature and unit is signalled to shut down, unit will continue to run for the duration of the TDEC. If the engine is *at or below* the preset temperature and unit is signalled to shut down or the TDEC is running, unit will shut down without waiting for the time delay to expire. Also see Cooldown Temperature Override.
- **Time Delay Engine Start (TDES)**

The TDES provides a user-selectable time delay before the generator set starts.

Modbus® is a registered trademark of Schneider Electric.

Controller Diagnostics

The controller features warnings and shutdowns as text messages on the vacuum fluorescent display. See the table below.

Warnings show yellow LED and signal an impending problem.

Shutdowns show red LED and stop the generator set.

Note: Menu 15 features are available by purchasing the paralleling switchgear option.

Note: The available user inputs are dependent on factory reserved inputs for specific engine types, engine controls, and paralleling applications.

User-Defined Common Fault and Status. The user customizes outputs through a menu of warnings, shutdowns, and status conditions. User defines up to 31 relay driver outputs (**RDOs**) (relays not included).

	Warning Function	Shutdown Function	User-Defined	User RDOs
Engine Protection				
Air damper control, if equipped			X	X
Air damper indicator, if equipped		X	X	X
Coolant temp. signal loss		X	X	X
High battery voltage	X		X	X
High coolant temperature	X	X	X	X
High oil temp. shutdown		X	X	X
Low battery voltage	X		X	X
Low coolant level		X	X	X
Low coolant temperature	X		X	X
Low fuel level (diesel) *	X		X	X
Low fuel pressure (gas) *	X		X	X
Low oil pressure	X	X	X	X
Oil pressure signal loss		X	X	X
Overcrank		X	X	X
Overspeed		X	X	X
Speed sensor fault	X		X	X
Starting aid			X	X
Weak battery	X		X	X
General Protection				
Auxiliary inputs 0-5 VDC—up to 7 analog	X	X	X	X
Auxiliary inputs—up to 21 digital	X	X	X	X
Battery charger fault *	X		X	X
Defined common fault †			X	X
EEPROM write failure		X	X	X
Emergency stop		X	X	X
Engine cooldown delay			X	X
Engine start delay			X	X
EPS supplying load	X		X	X
Internal fault		X	X	X
Load shed kW overload	X		X	X

	Warning Function	Shutdown Function	User-Defined	User RDOs
Load shed underfrequency	X		X	X
Master switch error		X	X	X
Master switch not in auto	X		X	X
Master switch open		X	X	X
Master switch to off		X	X	X
NFPA 110 common alarm			X	X
SCRDO's 1-4 (software controlled RDOs)			X	X
System ready (status)			X	X
Alternator Protection				
AC sensing loss	X	X	X	X
Critical overvoltage		X	X	X
Generator running			X	X
Ground fault *	X		X	X
Locked rotor		X	X	X
AC Protection (includes Menu 15 Enabled Enhancements)				
Alternator protection (short circuit and overload)		X	X	X
Breaker trip			‡	X
Common protective relay output			X	X
In synchronization			‡	X
Loss of field (reverse VAR)		X	X	X
Overcurrent	X	X	X	X
Overfrequency		X	X	X
Overpower		X	X	X
Overvoltage		X	X	X
Reverse power		X	X	X
Underfrequency		X	X	X
Undervoltage		X	X	X

* Function requires optional input sensors or kits and is engine dependent, see Controller Displays as Provided by the Engine ECM.

† Factory default settings for the defined common fault are emergency stop, high coolant temperature shutdown, low oil pressure shutdown, overcrank, and overspeed.

‡ Factory set inputs that are fixed and not user changeable.

Controller Displays as Provided by the Engine ECM (availability subject to change by the engine manufacturer)						
Display	GM/PSI	Doosan	John Deere (JDEC)	Volvo (EMS II)	Volvo (EDC III)	DD/MTU (ADEC)
Ambient temperature		X				
Charge air pressure	X	X		X	X	X
Charge air temperature	X	X	X	X	X	
Coolant level				X	X	X
Coolant pressure				X	X	
Coolant temperature	X	X	X	X	X	X
Crankcase pressure				X	X	
ECM battery voltage	X	X				X
ECM fault codes	X	X	X	X	X	X
ECM serial number						X
Engine model number			X			X
Engine serial number			X			X
Engine speed	X	X	X	X	X	X
Fuel pressure				X	X	
Fuel rate	X	X	X	X	X	X
Fuel temperature			X	X	X	X
Oil level					X	
Oil pressure	X	X	X	X	X	X
Oil temperature				X	X	X
Trip fuel				X	X	X

Controller Monitoring Standard Equipment and Features

- Alarm horn
- Indicators:
 - Not in auto (yellow)
 - Program mode (yellow)
 - System ready (green)
 - System shutdown (red)
 - System warning (yellow)
- Switches and standard features:
 - Keypad, 16-button multi-function sealed membrane
 - Lamp test
 - Keyswitch, auto, off/reset, run (engine start)
 - Switch, emergency stop (normally closed contacts)
- Vacuum fluorescent display with two lines of 20 characters

Displays

Some engine displays are dependent upon enhanced electronic engine control availability.

- Engine monitoring data (metric or English units):
 - Battery voltage
 - Engine model number †
 - Engine serial number †
 - Engine speed
 - Engine start countdown
 - ECM—battery voltage †
 - ECM—fault codes
 - ECM—serial number †
 - Fuel rate
 - Level—coolant †
 - Level—oil †
 - Pressure—crankcase †
 - Pressure—charge air †
 - Pressure—coolant †
 - Pressure—fuel
 - Pressure—oil
 - Rpm
 - Temperature—ambient †
 - Temperature—charge air †
 - Temperature—coolant
 - Temperature—fuel †
 - Temperature—oil †
 - Trip fuel †
- Engine setpoints
 - Coolant—high temperature shutdown and warning setpoints
 - Oil—low pressure shutdown and warning setpoints
 - Temperature—engine cooled down setpoint
 - Temperature—engine warmed up setpoint
- Generator monitoring data:
 - Current (L1, L2, L3), $\pm 0.25\%$ accuracy
 - Frequency, $\pm 0.5\%$ accuracy
 - Kilowatts, total per phase (L1, L2, L3), $\pm 0.5\%$ accuracy
 - KVA, total per phase (L1, L2, L3), $\pm 0.5\%$ accuracy
 - KVAR, total absorbing/generating per phase (L1, L2, L3), $\pm 0.5\%$ accuracy
 - Percent alternator duty level (actual load kW/standby kW rating)
 - Power factor per phase, leading/lagging
 - Voltage (line-to-line, line-to-neutral for all phases), $\pm 0.25\%$ accuracy
- Operational records:
 - Event history (stores up to 100 system events)
 - Last start date
 - Number of starts
 - Number of starts since last maintenance
 - Operating days since last maintenance
 - Operating mode—standby or prime power
 - Run time (total, loaded and unloaded hours, and total kW hours)
 - Run time since maintenance (total, loaded, and unloaded hours and total kW hours)
 - System shutdowns
 - System warnings
 - Time, date, and day of week
- Time delays—general:
 - Crank cycles for on/pause
 - Crank cycles for overcrank shutdown
 - Engine cooldown
 - Engine start
 - Load shed
 - Voltage, over- and under-
 - Starting aid

- Time delays—paralleling relays (PR) for optional switchgear applications:
 - Current—over (PR)
 - Current—over shutdown
 - Frequency—over- and under- (PR and shutdown)
 - Loss of field (PR and shutdown)
 - Loss of field shutdown (PR)
 - Power—over (PR)
 - Power—over shutdown
 - Reverse power (PR)
 - Reverse power shutdown
 - Synch matching—frequency, phase, voltage
 - Voltage—over- and under- (PR and shutdown)
- System parameters:
 - Alternator number
 - Current, rated (based on kW, voltage, connection settings)
 - Frequency
 - Generator set model number
 - Generator set serial number
 - Generator set spec number
 - Rating, kW
 - Phase, single and three (wye or delta)
 - Voltage, AC
 - Voltage configuration, wye or delta

Inputs

- Customer and remote inputs:
 - Analog inputs 0-5 VDC (up to 7 user-defined analog inputs with multiple shutdown and warning levels)
 - Digital contact inputs (up to 21 user-defined digital inputs with shutdown or warning levels)
 - Ground fault detector *
 - Remote emergency stop
 - Remote reset
 - Remote 2-wire start
- Digital inputs (standard):
 - Air damper fault, if equipped
 - Battery charger fault *
 - Battleswitch
 - Emergency stop
 - Field overvoltage (350 kW and higher)
 - High oil temperature
 - Idle mode active (ECM models only) *
 - Low coolant level
 - Low coolant temperature
 - Low fuel warning *
 - Low fuel shutdown *
- Switchgear inputs in Menu 15 (to interface with switchgear system):
 - Circuit breaker closed
 - Enable synch
 - Lockout shutdown
 - Remote reset
 - Remote shutdown
 - VAR/PF mode selection
 - Voltage—raise/lower (or VAR/PF raise/lower in VAR/PF mode)

Outputs

See the Fault Diagnostics section for a breakdown of the available shutdown and warning functions.

- Thirty-one user-defined relay driver outputs (relays not included)
 - Fifteen NFPA 110 faults
 - Defined common faults

Communication

- RS-485 connector for Modbus® RTU communication port
- RS-232 connector for a PC or modem (optional software required)
- SAE J1939 connector for the engine ECM (engine control module)

* Function requires optional input sensors or kits and is engine dependent, see Controller Displays as Provided by the Engine ECM.

Modbus® is a registered trademark of Schneider Electric.

Decision-Maker® 550 Controller Available Options

Communication and PC Software Available Options

Refer to spec sheet G6-76, Monitor III Software for additional communication and PC software information including Modbus® communication.

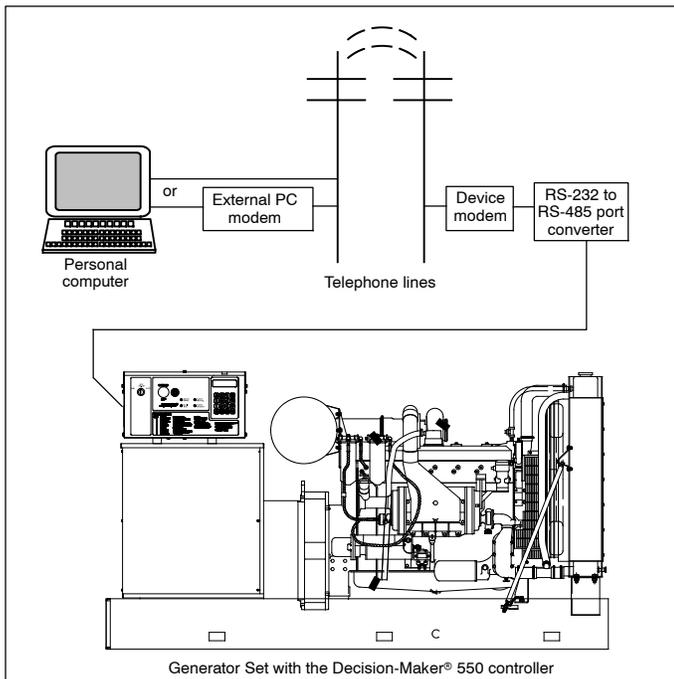
- Local Single Connection.** A PC is connected directly to the device communication module with an RS-232 cable for applications where the PC is within 15 m (50 ft.) of the device or RS-485 cable for applications where the PC is up to 1220 m (4000 ft.) from the device.
- Local Area Network (LAN).** A PC is connected directly to the device's local area network. A LAN is a system of connecting more than one device to a single PC.
- Remote Network (Ethernet):** A PC with a NIC card uses an Ethernet connection to access a remotely located converter (Modbus®/Ethernet) serving a controller. Refer to G6-79 for system details.
- Remote Network (Modem):** A PC uses a modem to connect to a remotely located device modem serving a controller. Monitoring software (Monitor III) runs on the PC to view system operation.
- Monitor III Software for Monitoring and Control (Windows®-based user interface)**
- Converter, Modbus®/Ethernet.** Supports a power system using a controller accessed via the Ethernet. Converter is supplied with an IP address by the site administrator. Refer to G6-79 for converter details.
- RS-232 to RS-485 Port Converters**

Other Available Options

- Common Failure Relay** remotely signals auxiliary fault, emergency stop, high engine temperature, low oil pressure, overcrank, and overspeed via one single-pole, double-throw relay with 10-amp contacts at 120 VAC or 28 VDC maximum.
- Run Relay** provides a three-pole, double-throw relay with 10-amp contacts at 120 VAC or 28 VDC maximum for indicating that the generator set is running.
- Controller Cable** enables remote mounting of the controller with distances of up to 12 m (40 ft.) from the generator set.
- Controller Connection Kit** provides a cable connecting the controller output terminals to a terminal strip in the junction box.
- Dry Contact Kit** interfaces between the controller signals and customer-supplied accessories providing contact closure to activate warning devices such as lamps or horns. Kits are available with either one or ten single-pole, double-throw relays with 10-amp contacts at 120 VAC or 28 VDC maximum.
- Float/Equalize Battery Charger with Alarm Feature** signals controller of battery charger fault.
- Prealarm Kit for NFPA 110 (gas fuel models only)** warns the operator of low fuel pressure. Select the kit based on LP vapor or natural gas, combination dual fuel, or LP liquid withdrawal.
- Prime Power Switch** prevents battery drain during generator set non-operation periods and when the generator set battery cannot be maintained by an AC battery charger.
- Remote Audiovisual Alarm Panel** warns the operator of fault shutdowns and warning conditions. Kit includes common fault lamp and horn with silence switch.
- Remote Emergency Stop Panel** immediately shuts the generator set down from a remote station.
- Remote Serial Annunciator (RSA) Panel** enables the operator to monitor the status of the generator set from a remote location, which may be required for NFPA 99 and NFPA 110 installations. Uses Modbus® protocol, an industry standard.

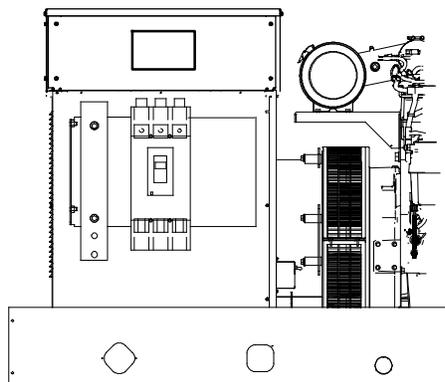
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Windows® is a registered trademark of Microsoft Corporation.

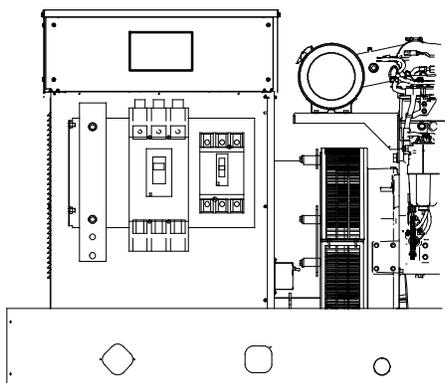


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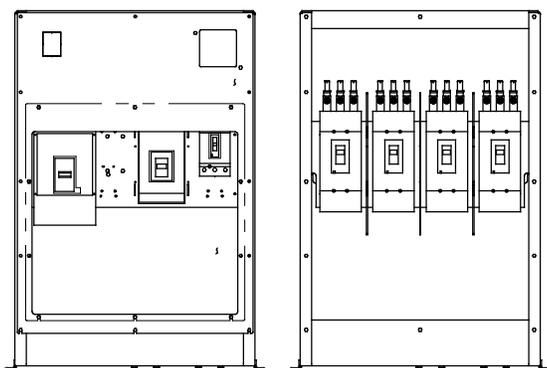
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Single Circuit Breaker Kit with Neutral Bus Bar
15-300 kW Model Shown



Dual Circuit Breaker Kit with Neutral Bus Bar
15-300 kW Model Shown



Multiple Circuit Breaker Kits with Neutral Bus Bar
350-2250 kW Model Shown
(also applies to some 300 kW models)

Standard Features

- The line circuit breaker interrupts the generator set output during a short circuit and protects the wiring when an overload occurs. Use the circuit breaker to manually disconnect the generator set from the load during generator set service.
- Circuit breaker kits are mounted to the generator set and are provided with load-side lugs and neutral bus bar.
- Kohler Co. offers a wide selection of molded-case line circuit breaker kits including single, dual, and multiple configurations for each generator set.
- Four types of line circuit breakers are available: (see page 2 for definitions and pages 3 and 4 for application details)
 - Magnetic trip
 - Thermal magnetic trip
 - Electronic trip
 - Electronic with ground fault (LSIG) trip
- In addition, line circuit breakers are offered with 80% and 100% ratings.
- Single line circuit breaker kits allow circuit protection of the entire electrical system load.
- Dual line circuit breaker kits allow circuit protection of selected priority loads from the remaining electrical system load.
- Multiple line circuit breaker kits with field connection barrier allow circuit protection for special applications (350-2250 kW).
- Line circuit breakers comply with the following codes and standards unless otherwise stated.
 - UL 489 Molded Case Circuit Breakers
 - UL 1077 Supplementary Protectors
 - UL 2200 Stationary Engine Generator Assemblies

Line Circuit Breaker Types

Magnetic Trip

The magnetic trip features an electromagnet in series with the load contacts and a moveable armature to activate the trip mechanism. When a sudden and excessive current such as a short circuit occurs, the electromagnet attracts the armature resulting in an instantaneous trip (UL 1077 circuit breakers).

Thermal Magnetic Trip

Thermal magnetic trip contains a thermal portion with a bimetallic strip that reacts to the heat produced from the load current. Excessive current causes it to bend sufficiently to trip the mechanism. The trip delay is dependant on the duration and excess of the overload current. Elements are factory-calibrated. A combination of both thermal and magnetic features allows a delayed trip on an overload and an instantaneous trip on a short circuit condition.

Electronic Trip

These line circuit breakers use electronic controls and miniature current transformers to monitor electrical currents and trip when preset limits are exceeded.

Electronic with Ground Fault Trip

The ground fault trip feature is referred to as LSIG in this document. Models with LSIG compare current flow in phase and neutral lines, and trip when current unbalance exists.

Ground fault trip units are an integral part of the circuit breaker and are not available as field-installable kits. The ground fault

pickup switch sets the current level at which the circuit breaker will trip after the ground fault delay. Ground fault pickup values are based on circuit breaker sensor plug only and not on the rating plug multiplier. Changing the rating plug multiplier has no effect on the ground fault pickup values.

80% Rated Circuit Breaker

Most molded-case circuit breakers are 80% rated devices. An 80% rated circuit breaker can only be applied at 80% of its rating for continuous loads as defined by NFPA 70. Circuit conductors used with 80% rated circuit breakers are required to be rated for 100% of the circuit breaker's rating.

The 80% rated circuit breakers are typically at a lower cost than the 100% rated circuit breaker but load growth is limited.

100% Rated Circuit Breaker

Applications where all UL and NEC restrictions are met can use 100% rated circuit breakers where 100% rated circuits can carry 100% of the circuit breaker and conductor current rating.

The 100% rated circuit breakers are typically at a higher cost than the 80% rated circuit breaker but have load growth possibilities.

When applying 100% rated circuit breakers, comply with the various restrictions including UL Standard 489 and NEC Section 210. If any of the 100% rated circuit breaker restrictions are not met, the circuit breaker becomes an 80% rated circuit breaker.

Line Circuit Breaker Options

Alarm Switch

The alarm switch indicates that the circuit breaker is in a tripped position caused by an overload, short circuit, ground fault, the operation of the shunt trip, an undervoltage trip, or the push-to-trip pushbutton. The alarm resets when the circuit breaker is reset.

Auxiliary Contacts

These switches send a signal indicating whether the main circuit breaker contacts are in the open or closed position.

Breaker Separators (350-2250 kW)

Provides adequate clearance between breaker circuits.

Bus Bars

Bus bar kits offer a convenient way to connect load leads to the generator set when a circuit breaker is not present.
15-300 kW. Bus bar kits are available on alternators with leads for connection to the generator set when circuit breakers are not ordered.

350-2250 kW. A bus bar kit is provided on the right side of the unit when no circuit breaker is ordered. Bus bars are also available in combination with circuit breakers or other bus bars on the opposite side of the junction box. On medium voltage (3.3 kV and above) units, a bus bar kit is standard.

Field Connection Barrier

Provides installer wiring isolation from factory connections.

Ground Fault Annunciation

A relay contact for customer connection indicates a ground fault condition and is part of a ground fault alarm.

Lockout Device (padlock attachment)

This field-installable handle padlock attachment is available for manually operated circuit breakers. The attachment can accommodate three padlocks and will lock the circuit breaker in the OFF position only.

Neutral Lugs

Various neutral lug sizes are available to accommodate multiple cable sizes for connection to the bus bar only.

Overcurrent Trip Switch

The overcurrent trip switch indicates that the circuit breaker has tripped due to overload, ground fault, or short circuit and returns to the deenergized state when the circuit breaker is reset.

Shunt Trip, 12 VDC or 24 VDC

A shunt trip option provides a solenoid within the circuit breaker case that, when momentarily energized from a remote source, activates the trip mechanism. This feature allows the circuit breaker to be tripped by customer-selected faults such as alternator overload or overspeed. The circuit breaker must be reset locally after being tripped. Tripping has priority over manual or motor operator closing.

Shunt Trip Wiring

Connects the shunt trip to the generator set controller.

Undervoltage Trip, 12 VDC or 24 VDC

The undervoltage trips the circuit breaker when the control voltage drops below the preset threshold of 35%-70% of the rated voltage.

15-300 kW Line Circuit Breaker Specifications

80% Rating Circuit Breaker

Gen. Set kW	Alt. Model	Ampere Range	Trip Type	C. B. Frame Size
15-80	4D/4E/ 4P/4PX/ 4Q/4QX	30-100	Magnetic, UL 1077	E (480 V max.)
			Magnetic, UL 1077 with 12 V shunt trip	
			Magnetic, UL 1077 with 24 V shunt trip	
		15-150	Thermal magnetic	HD
		60-150	Electronic LI	
			Electronic LSIG	
		175-250	Thermal magnetic	JD
		250	Electronic LI	
			Electronic LSIG	
		300-400	Thermal magnetic	LA
60-200	4RX/4S/ 4SX/ 4TX/4V	30-100	Magnetic, UL 1077	E (480 V max.)
			Magnetic, UL 1077 with 12 V shunt trip	
			Magnetic, UL 1077 with 24 V shunt trip	
		15-150	Thermal magnetic	HD
		60-150	Electronic LI	
			Electronic LSIG	
		175-250	Thermal magnetic	JD
		250	Electronic LI	
			Electronic LSIG	
		300-400	Thermal magnetic	LA
		400-600	Electronic LI	LG
			Electronic LSIG	
		700-800	Thermal magnetic	MG
		1000-1200	Thermal magnetic	PG
800-1200	Electronic LI			
	Electronic LSIG			
200-300	4UA/ 4M6226	15-150	Thermal magnetic	HD
		60-150	Electronic LI	
			Electronic LSIG	
		175-250	Thermal magnetic	JD
		250	Electronic LI	
			Electronic LSIG	
		300-400	Thermal magnetic	LA
		400-600	Electronic LI	LG
			Electronic LSIG	
		700-800	Thermal magnetic	MG
1000-1200	Thermal magnetic	PG		
800-1200	Electronic LI			
	Electronic LSIG			

100% Rating Circuit Breaker

Gen. Set kW	Alt. Model	Ampere Range	Trip Type	C. B. Frame Size
15-80	4D/4E/ 4P/4PX/ 4Q/4QX	15-150	Thermal magnetic	HD
		60-150	Electronic LI	
			Electronic LSIG	
		175-250	Thermal magnetic	JD
		250	Electronic LI	
			Electronic LSIG	
400	Electronic LI	LG		
	Electronic LSIG			
60-200	4RX/4S/ 4SX/ 4TX/4V	15-150	Thermal magnetic	HD
		60-150	Electronic LI	
			Electronic LSIG	
		175-250	Thermal magnetic	JD
		250	Electronic LI	
			Electronic LSIG	
400	Electronic LI	LG		
Electronic LSIG				
600-1200	Electronic LI	PG		
Electronic LSIG				
200-300	4UA/ 4M6226	15-150	Thermal magnetic	HD
		60-150	Electronic LI	
			Electronic LSIG	
		175-250	Thermal magnetic	JD
		250	Electronic LI	
			Electronic LSIG	
		400	Electronic LI	LG
		Electronic LSIG		
		600-1200	Electronic LI	PG
Electronic LSIG				

Circuit Breaker Lugs Per Phase (Al/Cu)

Frame Size	Ampere Range	Wire Range
E (480 V max.)	30-100	Up to two wire terminals fitting 10-32 or 1/4-20 stud
HD (80%)	15-150	One #14 to 3/0
HD (100%)	15-150	One #14 to 2/0 Cu only
JD (80%)	175	One 1/0 to 4/0
	200-250	One 3/0 to 350 kcmil
JD (100%)	175-250	One 3/0 to 300 kcmil Cu only
LA	300-400	One #1 to 600 kcmil or Two #1 to 250 kcmil
LG	400-600	Two 2/0 to 500 kcmil
MG	700-800	Three 3/0 to 500 kcmil
PG	600-800	Three 3/0 to 500 kcmil
	1000-1200	Four 3/0 to 500 kcmil

Interrupting Ratings

Circuit Breaker Frame Size	240 Volt, kA	480 Volt, kA	600 Volt, kA
HD	25	18	14
JD			
LA	42	30	22
LG	65	35	18
MG			
PG			

350-2250 kW Line Circuit Breaker Specifications

80% Rating Circuit Breaker

Gen. Set kW	Alt. Model	Ampere Range	Trip Type	C. B. Frame Size
350-2250 kW (also available on some 300 kW)	4M/ 5M/ 7M	15-150	Thermal Magnetic	HD
		60-150	Electronic LI	
		60-150	Electronic LSIG	
		175-250	Thermal Magnetic	JD
		250	Electronic LI	
			Electronic LSIG	
		60-150	Electronic LI	HG
		60-150	Electronic LSIG	
		250	Electronic LI	JG
			Electronic LSIG	
		30	9-325 A. Mag. Trip	HJ
		50	84-546 A. Mag. Trip	
		100	180-1040 A. Mag. Trip	
		150	348-1690 A. Mag. Trip	
		250	684-2500 A. Mag. Trip	JJ
		300-400	Thermal Magnetic	LA
		400	500-1000 A. Mag. Trip	
			750-1600 A. Mag. Trip	
			1000-2000 A. Mag. Trip	
			1125-2250 A. Mag. Trip	
			1250-2500 A. Mag. Trip	
			1500-3000 A. Mag. Trip	
		1750-3500 A. Mag. Trip		
		2000-4000 A. Mag. Trip		
		400-600	Electronic LI	LG
		400-600	Electronic LSIG	
		700-800	Thermal Magnetic	MG
		1000-1200	Thermal Magnetic	
800-1200	Electronic LSI	PG		
800-1200	Electronic LSIG			
1200	Thermal Magnetic	PJ		
1200	Electronic LSI			
1200	Electronic LSIG			
1600-2500	Thermal Magnetic	RJ		
1600-2500	Electronic LSI			
1600-2500	Electronic LSIG			

100% Rating Circuit Breaker

Gen. Set kW	Alt. Model	Ampere Range	Trip Type	C. B. Frame Size
350-2250 kW (also available on some 300 kW)	4M/ 5M/ 7M	15-150	Thermal Magnetic	HD
		60-150	Electronic LI	
		60-150	Electronic LSIG	
		175-250	Thermal Magnetic	JD
		250	Electronic LI	
			Electronic LSIG	
		60-150	Electronic LI	HG
		60-150	Electronic LSIG	
		250	Electronic LI	JG
			Electronic LSIG	
		400	Electronic LI	LG
			Electronic LSIG	
		600-1200	Electronic LSI	PG
		600-1200	Electronic LSIG	
		1200	Electronic LSI	PJ
		1200	Electronic LSIG	
		1600-2500	Electronic LSI	RJ
		1600-2500	Electronic LSIG	
3000	Electronic LSI	NW		
3000	Electronic LSIG			

Circuit Breaker Lugs Per Phase (Al/Cu)

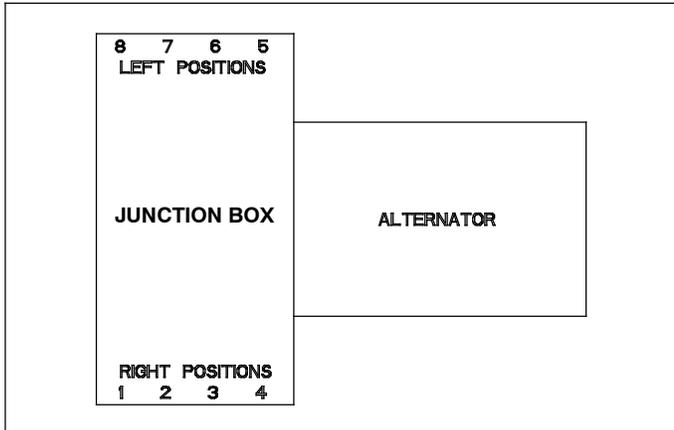
Frame Size	Ampere Range	Wire Range
HD (80%)	15-150	One #14 to 3/0
HD (100%)	15-150	One #14 to 2/0 Cu only
HG	60-150	One #14 to 3/0
HJ	30-150	One #14 to 3/0
JD (80%)	175	One 1/0 to 4/0
JD (80%)	200-250	One 3/0 to 350 kcmil
JD (100%)	175-250	One 3/0 to 300 kcmil Cu only
JG (80%)	250	One 3/0 to 350 kcmil
JG (100%)	250	One 3/0 to 300 kcmil Cu only
JJ	250	One 3/0 to 350 kcmil
LA	300-400	One #1 to 600 kcmil or Two #1 to 250 kcmil
LG	400-600	Two 2/0 to 500 kcmil
MG	700-800	Three 3/0 to 500 kcmil
PG	600-800	Three 3/0 to 500 kcmil
	1000-1200	Four 3/0 to 500 kcmil
PJ	1200	Four 3/0 to 500 kcmil
RJ	1600-2500	Eight 1/0 to 750 kcmil or (16) 1/0 to 300 kcmil
NW	3000	Eight 1/0 to 750 kcmil or (16) 1/0 to 300 kcmil

Interrupting Ratings

Circuit Breaker Frame Size	240 Volt, kA	480 Volt, kA	600 Volt, kA
HD	25	18	14
HG	65	35	18
HJ	100	65	25
JD	25	18	14
JG	65	35	18
JJ	100	65	25
LA	42	30	22
LG	65	35	18
MG			
PG			
PJ	100	65	25
RJ			
NW	100	100	85

350-2250 kW Line Circuit Breaker Specifications

Breaker Positions



NOTE: Breaker and load bus phasing on right positions is A-B-C and on left positions is C-B-A.

NOTE: HD, HG, JD, JG, and LG-frames when selected with LSIg trip require two mounting spaces (one space for the breaker and one space for the LSIg neutral). These combinations are not reflected in the Multiple Circuit Breaker Combinations table on this page.

NOTE: H/J in the tables on this page refer to frame sizes HD, HG, HJ, JD, JG, and JJ.

Circuit Breaker Lugs Per Phase (Al/Cu)

Frame Size	Ampere Range	Wire Range
HD (80%)	15-150	One #14 to 3/0
HD (100%)	15-150	One #14 to 2/0 Cu only
HG	60-150	One #14 to 3/0
HJ	30-150	One #14 to 3/0
JD (80%)	175	One 1/0 to 4/0
JD (80%)	200-250	One 3/0 to 350 kcmil
JD (100%)	175-250	One 3/0 to 300 kcmil Cu only
JG (80%)	250	One 3/0 to 350 kcmil
JG (100%)	250	One 3/0 to 300 kcmil Cu only
JJ	250	One 3/0 to 350 kcmil
LA	300-400	One #1 to 600 kcmil or Two #1 to 250 kcmil
LG	400-600	Two 2/0 to 500 kcmil
MG	700-800	Three 3/0 to 500 kcmil
PG	600-800	Three 3/0 to 500 kcmil
	1000-1200	Four 3/0 to 500 kcmil
PJ	1200	Four 3/0 to 500 kcmil
RJ	1600-2500	Eight 1/0 to 750 kcmil or (16) 1/0 to 300 kcmil
NW	3000	Eight 1/0 to 750 kcmil or (16) 1/0 to 300 kcmil

Multiple Circuit Breaker Combinations

Alternator Model	Positions			
	1 or 5	2 or 6	3 or 7	4 or 8
	H/J			
	H/J	H/J		
	H/J	H/J	H/J	
	H/J	H/J	H/J	H/J
	LA			
	LA	H/J		
	LA	LA		
	LA	H/J	H/J	
	LA	LA	H/J	
	LA	LA	LA	
	LA	H/J	H/J	H/J
	LA	LA	H/J	H/J
	LA	LA	LA	H/J
	LA	LA	LA	LA
	LG			
	LG	H/J		
	LG	LA		
	LG	LG		
	LG	H/J	H/J	
	LG	LA	H/J	
	LG	LA	LA	
	LG	LA	LA	LA
	LG	LG	H/J	H/J
	LG	LG	LA	H/J
	LG	LG	LA	LA
	LG	LG	LG	H/J
	LG	LG	LG	LA
	LG	LG	LG	LG †
	MG/PG/PJ			
	MG/PG/PJ		H/J	
	MG/PG/PJ		LA	
	MG/PG/PJ		LG	
	MG/PG/PJ		MG/PG/PJ ‡	
	MG/PG/PJ		H/J	H/J
	MG/PG/PJ		LA	H/J
	MG/PG/PJ		LA	LA
	MG/PG/PJ		LG	H/J
	MG/PG/PJ		LG	LA
	MG/PG/PJ		LG	LG †
	RJ			
	NW *			
	NONE OR LOAD BUS KIT			

4M/
5M/
7M

* Frame size NW is not available with 1219 mm (48 in.) junction box.

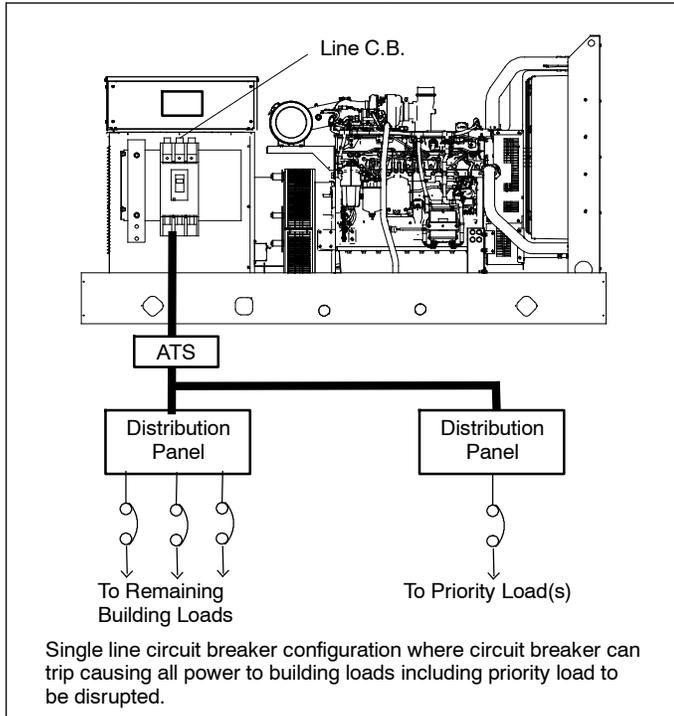
† Frame size LG is not available in position 4 with 1219 mm (48 in.) junction box.

‡ Frame sizes MG/PG/PJ are not available in position 3 or 4 with 1219 mm (48 in.) junction box.

15-300 kW Line Circuit Breaker Applications

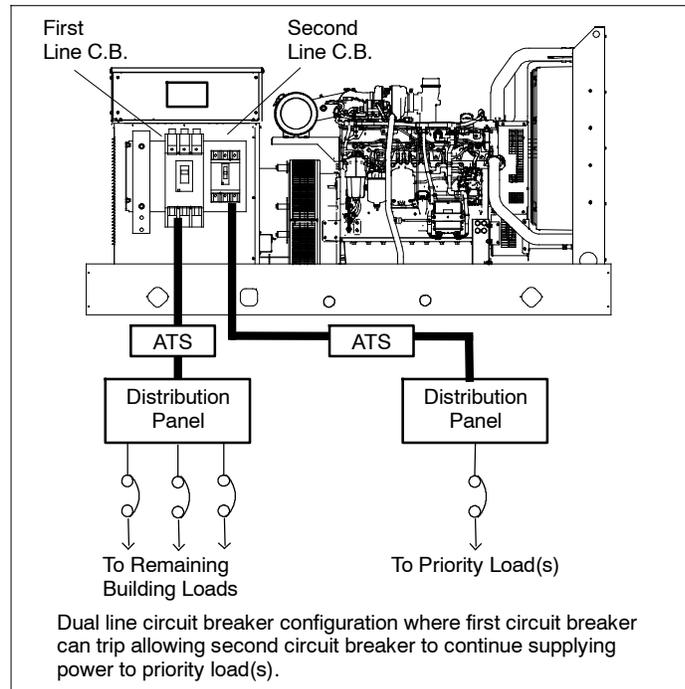
Single Circuit Breaker Installations

A generator set with a single circuit breaker installed typically feeds a single transfer switch and then a distribution panel. This allows protection of the entire system.



Dual Circuit Breaker Installations

A generator set with dual circuit breakers installed is used to separate critical loads. Typically, one circuit breaker will feed a main transfer switch with noncritical loads and the other circuit breaker will feed a second transfer switch that feeds critical or priority loads.



Dual Circuit Breaker Combinations

Alternator Model	First C. B. Frame Size	Second C. B. Frame Size	Comments
All, except 4D/4E	HD	—	Standard or LSIG
	JD	—	Standard only
	LA	—	Standard only
	LG	—	Standard or LSIG
4D/4E	HD	—	Standard only
4D/4E	HD	HD	Standard only
4P/4PX/4Q/ 4QX/4RX/4S/ 4SX/4TX/4V/ 4UA	HD	HD	Standard only
	JD	HD or JD	
	LA	HD or JD	
	LG	HD or JD	
4RX/4S/ 4SX/4TX/4V	MG	—	Standard only
	PG	—	Standard or LSIG
	HD	HD	Standard only
	JD	HD or JD	
	LA	HD, JD, LA	
	LG	HD, JD, LA, or LG	
MG			
PG			

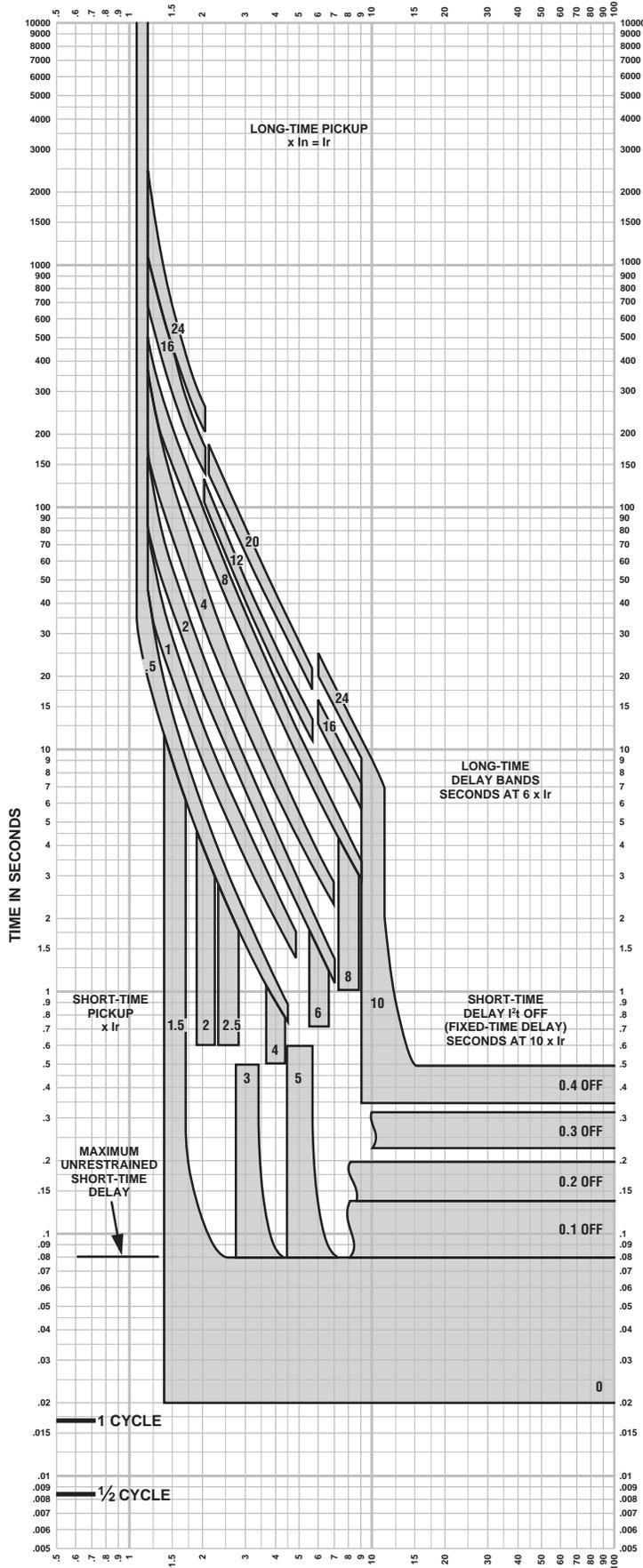
Alternator Model	First C. B. Frame Size	Second C. B. Frame Size	Comments
4UA/4M6226	MG	—	Standard only
	PG	—	Standard or LSIG
	HD	HD	
	JD	HD or JD	
	LA	HD, JD, or LA	Standard only
	LG	HD, JD, LA, or LG	HD, JD, LG (1 or 2 may be standard or LSIG)
	MG		PG and/or HD, JD, LG may be LSIG
	PG		Standard only

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CURRENT IN MULTIPLES OF I_r ($I_r = \text{LONG-TIME SETTING} \times I_n$)



**MICROLOGIC® 5.0/6.0 A/P/H TRIP UNIT
CHARACTERISTIC TRIP CURVE NO. 613-4**

Long-time Pickup and Delay
Short-time Pickup and I²t OFF Delay

The time-current curve information is to be used for application and coordination purposes only.

Curves apply from -30°C to +60°C ambient temperature.

Notes:

1. There is a thermal-imaging effect that can act to shorten the long-time delay. The thermal-imaging effect comes into play if a current above the long-time delay pickup value exists for a time and then is cleared by the tripping of a downstream device or the circuit breaker itself. A subsequent overload will cause the circuit breaker to trip in a shorter time than normal. The amount of time delay reduction is inverse to the amount of time that has elapsed since the previous overload. Approximately 20 minutes is required between overloads to completely reset thermal-imaging.
2. The end of the curve is determined by the interrupting rating of the circuit breaker.
3. With zone-selective interlocking on, short-time delay utilized and no restraining signal, the maximum unrestrained short-time delay time band applies regardless of the setting.
4. Total clearing times shown include the response times of the trip unit, the circuit breaker opening, and the extinction of the current.
5. For a withstand circuit breaker, instantaneous can be turned OFF. See 613-7 for instantaneous trip curve. See 613-10 for instantaneous override values.
6. Overload indicator illuminates at 100%.

- Merlin Gerin
 - Modicon
 - Square D
 - Telemecanique
 - Federal Pioneer
 - Federal Pacific
- Schneider Electric Brands

CURRENT IN MULTIPLES OF I_r
($I_r = \text{LONG-TIME SETTING} \times I_n$)



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Curve No. 0613TC0004
December 2000
Drawing No. B48095-613-04

POWERPACT® P- and R-Frame Molded Case Circuit Breakers (Standard or 100% rated up to 2500 A)

The most compact and innovative molded case circuit breakers



P-Frame 1200 A



R-Frame

POWERPACT Molded Case Circuit Breakers lead the industry with proven, reliable protection and innovative design. Providing unparalleled performance and control, this generation of P- and R-frame circuit breakers features exclusive MICROLOGIC® Trip Units, which allow for a range of sophisticated applications for metering and monitoring. In addition, units can be interchanged to allow for maximum flexibility and are field-installable for easy upgrades as needed.

The compact P- and R-frame circuit breakers permit smaller footprint and higher density installations using I-LINE® Panelboards and Switchboards. These circuit breakers are available in 100% rated construction up to 2500 A to meet a broad range of commercial and industrial application needs.

Full-Featured Performance

- P-frame – 1200A available in both standard and 100% ratings with sensor sizes 250–1200A. Interrupting ratings (AIR) G-35kAIR, J-65kAIR and L-100kAIR at 480 VAC
- R-frame – 2500A available in both standard and 100% ratings with sensor sizes 600–2500A. Interrupting ratings (AIR) G-35kAIR, J-65kAIR and L-100kAIR at 480 VAC
- Compact breaker size allows for smaller footprint installations using I-LINE Panelboards and Switchboards. 9" width on P-frame designs and 15" width on R-frame designs provide increased density installations
- Most field-installable accessories are common to all frame sizes for easier stocking and installation
- Selection of four interchangeable MICROLOGIC Trip Units with POWERLOGIC® power metering and monitoring capabilities available in advanced trip units
- Compatible with POWERLOGIC® systems and high amperage power circuit breakers
- Built-in MODBUS® protocol provides an open communications platform and eliminates the need to purchase additional, proprietary network solutions
- Connection options include bus, cable or I-Line for installation flexibility
- Additional options are available for 5-cycle closing, stored energy mechanisms and draw-out mounting of 1200 A breakers

POWERPACT® P- and R-Frame Molded Case Circuit Breakers (Standard or 100% rated up to 2500 A)

Onboard Intelligence

For “smarter breakers,” a range of MICROLOGIC® Trip Units provides advanced functionality, such as a communications interface, and power metering and monitoring capabilities. With the appropriate MICROLOGIC Trip Unit, you can communicate with breakers, gather power information, monitor events and remotely control breakers based on predetermined conditions, leading to substantial savings in electrical system operating costs.

These interchangeable, microprocessor-controlled, plug-in devices provide the next generation of protection, measurement and control functions, delivering not only greater electrical system safety but also improved system integration and coordination.



MICROLOGIC® Trip Units

Choose the Model that Meets Your Needs

MICROLOGIC 3.0 and 5.0

- Basic circuit protection including long-time, instantaneous and optional short-time adjustments

MICROLOGIC 3.0A, 5.0A and 6.0A

- Long-time, instantaneous and optional short-time adjustments
- Integrated ammeter and phase loading bar graph
- LED trip indicator
- Zone selective interlocking with downstream and upstream breakers
- Optional ground-fault protection
- Optional MODBUS® communications interface

MICROLOGIC 5.0P and 6.0P

- Long-time, instantaneous and optional short-time adjustments
- Advanced relay protection (current imbalance, under/over voltage, etc.)
- Inverse Definite Minimum Time Lag (IdmtL) long-time delay curve shaping for improved coordination
- Basic power metering and monitoring functions
- Standard MODBUS communications interface compatibility with POWERLOGIC® installations
- Standard GF alarm on 5.0P. 6.0P has equipment ground-fault tripping protection

MICROLOGIC 5.0H and 6.0H

- All 5.0P and 6.0P functions
- Enhanced POWERLOGIC power metering and monitoring capabilities
- Basic power quality (harmonic) measurement
- Waveform capture

Contact your Square D sales representative for additional information. Or, visit www.SquareD.com.

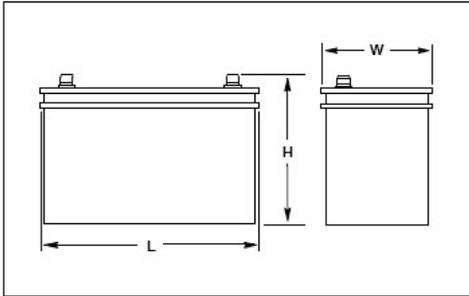


KOHLER Power Systems



Typical Overall Dimensions

Typical Overall Dimensions



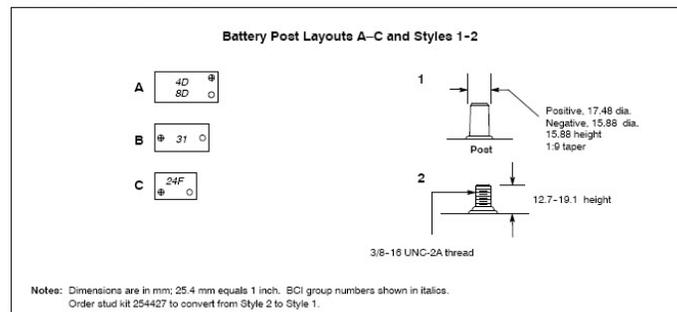
Standard Features

- Kohler Co. selects batteries to meet the engine manufacturer's specifications and to comply with NFPA requirements for engine-cranking cycles.
- Heavy-duty starting batteries are the most cost-effective means of engine cranking and provide excellent reliability in generator set applications.
- Batteries are rated according to SAE standard J-537. All batteries are 12-volt and have lead-calcium or lead-antimony plates with sulfuric acid electrolyte.
- Most generator set battery kits offer dry-charged or wet-charged batteries.
- Tough polypropylene cases protect against life-shortening vibration and impact damage.
- Removable cell covers allow checking of electrolyte specific gravity.

Charge Type*	Battery Part Number	Battery Qty. per Size	BCI Group Size	Battery SAE Dimension, mm (in.)			Cold Cranking Amps at 18°C (0°F) Min.	Reserve Capacity Minutes at 27° (80°F) Min.	Battery Post Layout and Style
				L	W	H			
Wet	324586	2	31	330.2 (13.0)	173.0 (6.8)	239.8 (9.4)	950	185	B/2

Battery Specifications

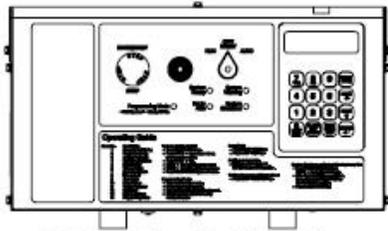
Battery Specifications



KOHLER Power Systems



Integral Voltage Regulator with Kohler® Decision-Maker® 550 and Menu-Driven Selections (20-3250 kW Generator Set Models)



550 Controller with Menu-Driven
Integral Voltage Regulator

The voltage regulator is integral to the controller and uses microprocessor logic providing $\pm 0.25\%$ no-load to full-load regulation using root-mean-square (RMS) voltage sensing. The voltage regulator features three-phase sensing and is available for 12- or 24-volt engine electrical systems.

The following information provides general features, specifications, and functions of available voltage regulators.

This information generally applies to a single generator set and multiple generator sets with paralleling applications. Refer to the respective generator set specification sheet and see your authorized distributor for information regarding specific voltage regulator applications and availability.

Integral Voltage Regulators with Decision-Maker® 550 Controllers

Calibration	Digital Display	Range Settings	Default Selection
Voltage Adjustment	Volt Adj	$\pm 20\%$ of System Voltage	System Voltage
Controller Gain	Regulator Gain	1-1000	100
Underfrequency Unload or Frequency Setpoint	Frequency Setpoint	40 to 70 Hz	1 Hz Below System Frequency (ECM) 2 Hz Below System Frequency (non-ECM)
Underfrequency Unload Scope	Slope	0-10% of Rated Voltage (Volts per Cycle)	15 volts per Cycle at 480 Volts (3.1%)
Reactive Droop	Voltage Droop	0-10% of System Voltage	4% of System Voltage
VAR Control	kVAR Adj	-35% to 110%	0 kVAR
PF Adjust Control	PF Adj	0.70 to 1.0 to 0.60	0.8 Lagging
VAR/PF Gain Adjustment	VAR/PF Gain	1-10000	100

Specification/Feature	Integral with Decision-Maker® 550
Generator Set Availability	350-2250 kW
Type	Microprocessor Based
Status and Shutdown Indicators	LEDs and Text Vacuum Fluorescent Display (VFD) Display
Operating Temperature	-40°C to 70°C (-40°F to 158°F)
Storage Temperature	-40°C to 85°C (-40°F to 185°F)
Humidity	5-95% Non-Condensing
Circuit Protection	Solid-State, Redundant Software and Fuses
Sensing, Nominal	100-240 Volts (L-L), 50-60 Hz
Sensing Mode	RMS, Single- or 3-Phase
Input Requirements	8-36 VDC
Continuous Output	12 VDC @ 100mA max. 5.0 ADC with GM88453 Activator Board
Maximum Output	12 VDC @ 100mA max. 7.8 ADC with GM88453 Activator Board
Transition Frequency	50-70 Hz
Exciter Field Resistance	4-30 Ohms with GM88453 Activator Board
No-Load to Full-Load Voltage Regulation	±0.25%
Thermal Drift	<0.5% (-40°C to 70°C) [-40°F to 158°F] Range
Response Time	Less than 5µS
System Voltage Adjust.	±10%
Voltage Adjustment	Controller Keypad
Remote Voltage Adjustment	Digital Input Standard/ Analog 0-5 VDC (±10%) Input Optional
Paralleling Capability	Reactive Droop Standard
VAR/PF Control Input	Standard

Integral Voltage Regulator with Decision-Maker® 550 Controller

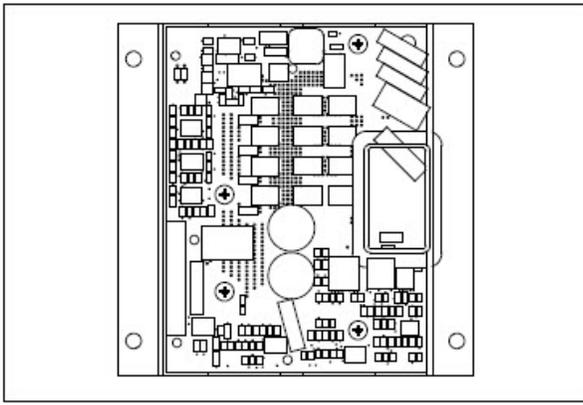
- A digital display and keypad provide access to data. A two-line vacuum fluorescent display provides complete and concise information.
- The controller provides an interface between the generator set and switchgear for paralleling applications incorporating multiple generator set and/or utility feeds.
- The controller can communicate with a personal computer directly or on a network. See spec sheets G6-76, Monitor III Software for more information.
- Using optional menu-driven, Windows®-based PC software, an operator can monitor engine and alternator parameters and also provide control capability.
- The controller supports Modbus® RTU (Remote Terminal Unit), an industry standard open communication protocol.
- These controllers can control Fast Response™ II, Fast Response™ X, and wound field alternators using the GM88453 activator board.

Voltage Regulator Menu 11 Displays

- Voltage Adjust
 - Three-phase voltage display
 - Numeric entry of voltage adjust
- Under frequency unload (V/Hz) settings
 - Enable/disable
 - Cut-in frequency
 - Numeric entry of V/Hz slope
- Reactive Droop settings
 - Enable/disable
 - Numeric entry of droop settings
- VAR control enabled, yes/no
 - Total kVAR (running), kVAR adjustment
 - Generating/absorbing yes/no
- Power factor control enabled yes/no, droop at rated load 0.8 PF
 - Average power factor (running), PF adjustment
 - Lagging/leading, yes/no
- Voltage regulator gain
- Analog voltage regulator adjust enable

Modbus® is a registered trademark of Schneider Electric.

Windows® is a registered trademark of Microsoft Corporation.



- Interfaces between the controller and alternator assembly using rotor field leads, auxiliary power windings, and optic board leads.
- Allows the Decision-Maker® controllers the ability to control a wound-field alternator using the same control signal as Fast Response™ alternator.
- Permits the generator set controller to control the current to the exciter field of a wound-field excited alternator.
- Contains two isolated relay driver outputs (RDO) rated at 250 mA. Provides RDO outputs indicating a field over-excitation condition and that the alternator is supplying voltage to the activator.

Modbus® is a registered trademark of Schneider Electric.

Alternator Data

TECHNICAL INFORMATION BULLETIN

Alternator Data Sheet

Alternator Model: 5M4027

(8-22-11)

Kilowatt ratings at		1800 RPM	60 Hertz		12 LEADS	Standard 3 phase			
kW (kVA)		3 Phase		0.8 Power Factor		Dripproof or Open Enclosure			
Voltage*	Class B	Class F					Class H		
	80° C Ⓞ Continuous	90° C Ⓞ Lloyds	95° C Ⓞ ABS	105° C Ⓞ British Standard	105° C Ⓞ Continuous	130° C Ⓞ Standby	125° C Ⓞ British Standard	125° C Ⓞ Continuous	150° C Ⓞ Standby
480/240	440 (550)	465 (581)	475 (594)	500 (625)	500 (625)	515 (644)	515 (644)	515 (644)	560 (700)
460/230	425 (531)	450 (563)	460 (575)	480 (600)	480 (600)	515 (644)	505 (631)	505 (631)	545 (681)
440/220	410 (513)	430 (538)	440 (550)	460 (575)	460 (575)	500 (625)	485 (606)	485 (606)	520 (650)
416/208	400 (500)	415 (519)	415 (519)	445 (556)	445 (556)	475 (594)	470 (588)	470 (588)	505 (631)
380/190	360 (450)	380 (475)	390 (488)	405 (506)	405 (506)	405 (506)	405 (506)	405 (506)	405 (506)

① Rise by resistance method, Mil-Std-705, Method 680.1b.

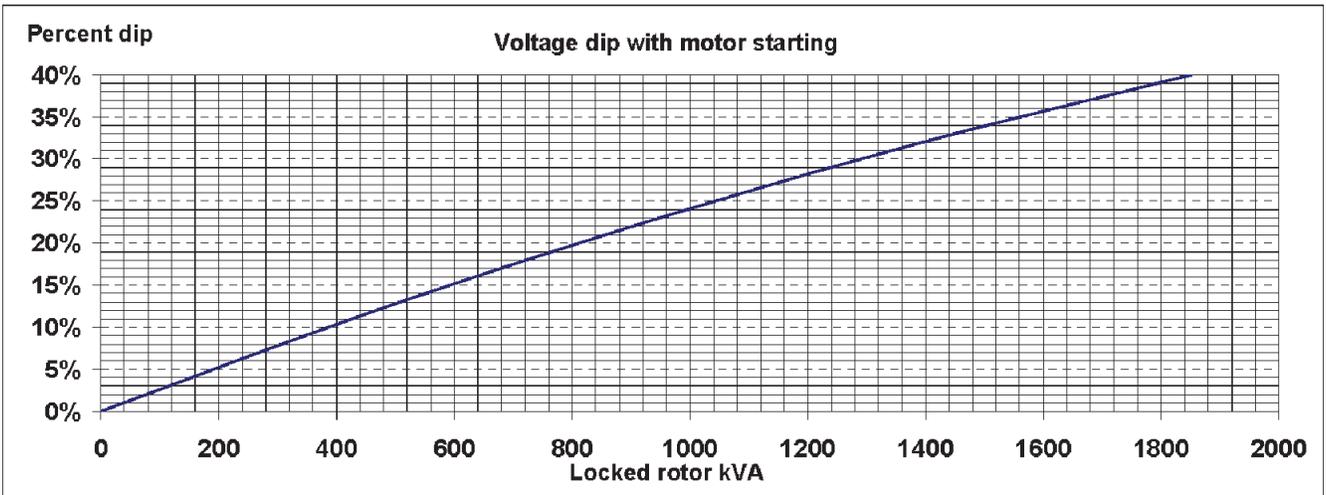
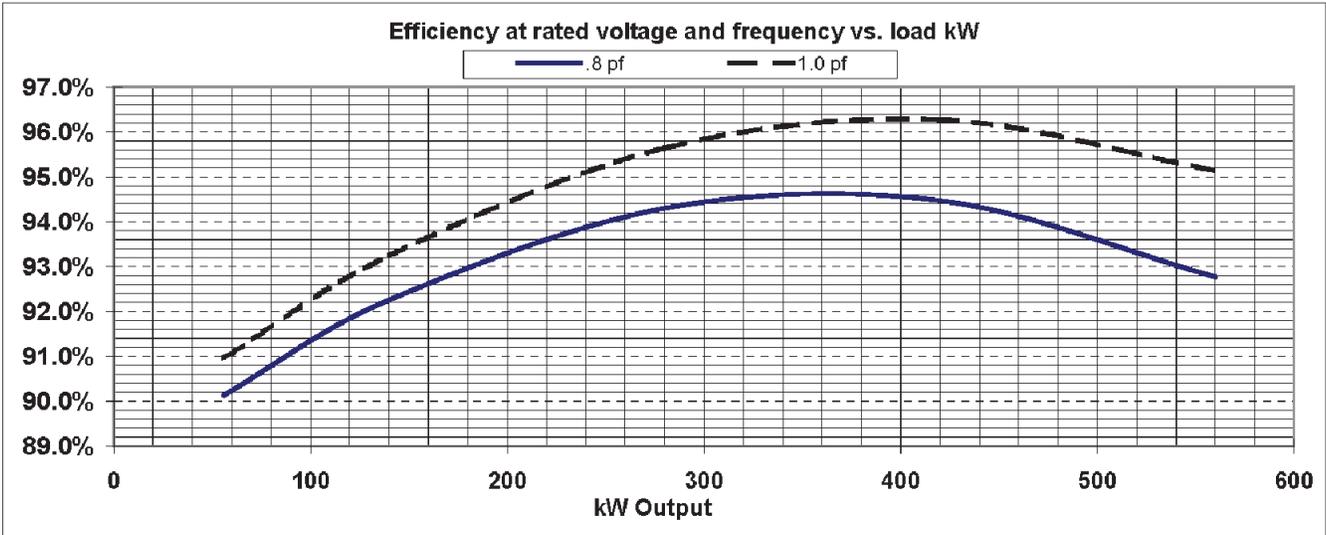
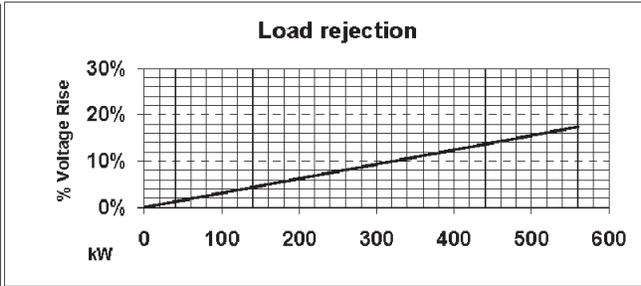
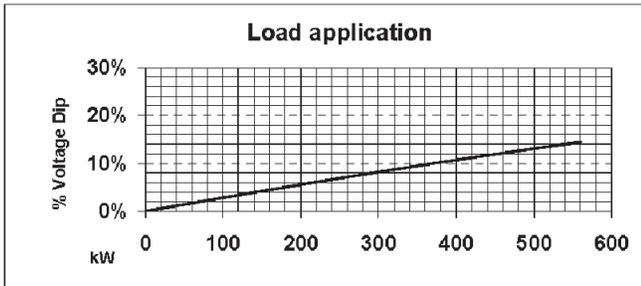
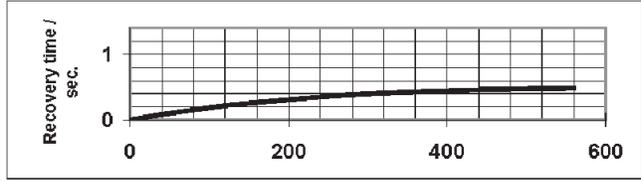
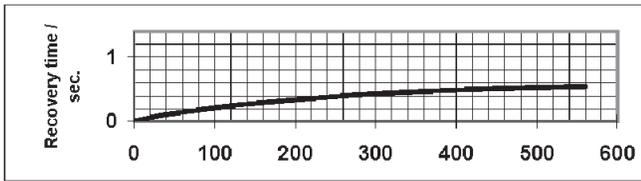
② British Standard Rating per BS 5000

Submittal Data: 480 Volts*, 515.2 kW, 644 kVA, 0.8 P.F., 1800 RPM, 60 Hz, 3 Phase			STD. CONNECTION		
MIL-Std-705B			MIL-Std-705B		
Method	Description	Value	Method	Description	Value
301.1b	Insulation Resistance	>1.5 Meg	505.3b	Overspeed	2250 RPM
302.1a	High Potential Test		507.1c	Phase Sequence CCW-ODE	ABC
	Main Stator	2000 Volts	508.1c	Voltage Balance, L-L or L-N	0.20%
	Main Rotor	1500 Volts	601.4a	L-L Harmonic Maximum - Total (Distortion Factor)	5.0%
	Exciter Stator	1500 Volts	601.4a	L-L Harmonic Maximum - Single	3.0%
	Exciter Rotor	1500 Volts	601.1c	Deviation Factor	5.0%
	PMG Stator	1500 Volts	---	TIF (1960 Weightings)	< 50
401.1a	Stator Resistance, Line to Line		---	THF (IEC, BS & NEMA Weightings)	< 2 %
	High Wye Connection	0.0126 Ohms	652.1a	Shaft Current	< 0.1 ma
	Rotor Resistance	0.398 Ohms		Main Stator Capacitance to ground	0.03 mfd
	Exciter Stator	23 Ohms		Additional Prototype Mil-Std Methods are Available on Request.	
	Exciter Rotor	0.045 Ohms		Generator Frame	572
	PMG Stator	2.1 Ohms		Type	MAGNAMAXDVR
410.1a	No Load Exciter Field Amps at 240/480 Volts Line to Line	0.7 A DC		Insulation	Class H
				Coupling - Single Bearing	Flexible
420.1a	Short Circuit Ratio	0.591		Amortisseur Windings	Full
421.1a	Xd Synchronous Reactance	2.67 pu		Excitation	Ext. Voltage Regulated, Brushless
		0.955 ohms			
422.1a	X2 Negative Sequence React.	0.226 pu		Cooling Air Volume	1520 CFM
		0.081 ohms		Heat rejection rate	2034 Btu's/min
423.1a	X0 Zero Sequence Reactance	0.056 pu		Full load current	775 amps
		0.02 ohms		Minimum Input hp required	738.5
425.1a	X'd Transient Reactance	0.162 pu		Efficiency at rated load :	93.5%
		0.058 ohms		Full load torque	2154 Lb-ft
426.1a	X"d Subtransient Reactance	0.137 pu			
		0.049 ohms			
--	Xq Quadrature Synchronous	1.1 pu			
		0.393 ohms			
427.1a	T'd Transient Short Circuit Time Constant	0.114 sec.			
428.1a	T"d Subtransient Short Circuit Time Constant	0.01 sec.			
430.1a	T'do Transient Open Circuit Time Constant	1.68 sec.			
432.1a	Ta Short Circuit Time Constant of Armature Winding	0.017 sec.			

* Voltage refers to wye (star) connection, unless otherwise specified.

TYPICAL DYNAMIC CHARACTERISTICS

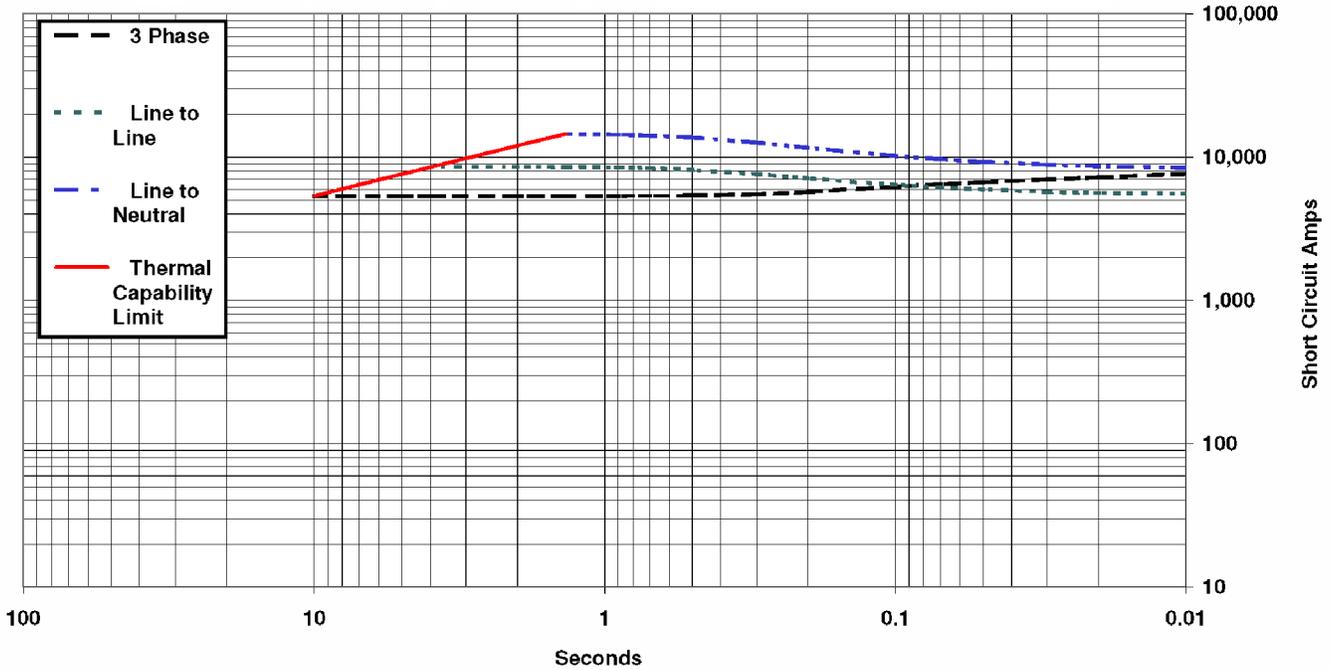
Alternator Model: 5M4027



Voltage refers to wye (star) connection, unless otherwise specified.

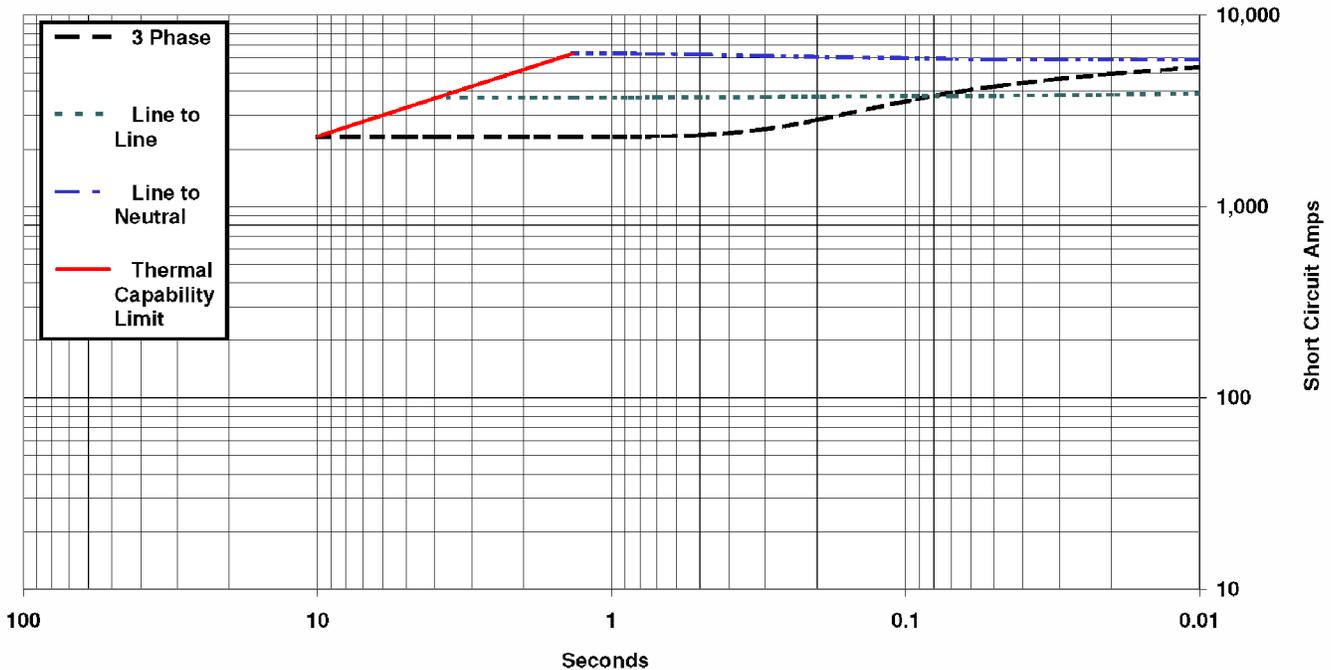
**5M4027, 60 Hz, Low Wye or Delta Connection
SHORT CIRCUIT DECREMENT CURVE**

Full Load Current: 1788 Amps **Steady State S.C. Current:** 5364 Amps **Max. 3 ph. Symm. S.C. Current:** 9770 Amps



**5M4027, 60 Hz, High Wye Connection
SHORT CIRCUIT DECREMENT CURVE**

Full Load Current: 775 Amps **Steady State S.C. Current:** 2325 Amps **Max. 3 ph. Symm. S.C. Current:** 5657 Amps



NOTE: Symmetrical component values are shown, maximum asymmetrical values are 1.732 times the symmetrical values.

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Sound Data

TECHNICAL INFORMATION BULLETIN

Generator Set Sound Data Sheet

			Sound Pressure Data in dB(A)			
Generator Set Model	Hz	Load	Raw Exhaust	Open Unit, Isolated Exhaust	Weather Enclosure	Sound Enclosure
500REOVZC	60	100% Load	122.4	93.8	91.9	75.1
		No Load	107.8	90.9	89.0	73.8

Note: Sound pressure data is the logarithmic average of eight perimeter measurement points at a distance of 7 m (23 ft.), except Raw Exhaust data which is a single measurement point at 1 m (3.3 ft.) from the mouth of a straight pipe exhaust.

500REOVZC	60 Hz
------------------	--------------

				Sound Pressure Levels dB(A)								
Load	Distance, m (ft.)	Enclosure	Measurement Position	Octave Band Center Frequency (Hz)								Overall Level
				63	125	250	500	1000	2000	4000	8000	
100% Load	7 (23)	Sound	Right	56.8	64.8	69.4	69.3	66.3	63.6	58.8	52.5	74.5
			Front-Right	57.1	68.1	67.9	66.7	66.9	63.4	57.9	50.0	74.1
			Front	55.3	66.2	69.0	69.3	68.2	64.3	58.6	50.4	74.9
			Front-Left	57.0	65.7	72.7	71.2	68.9	65.2	57.4	53.4	76.8
			Left	56.3	66.1	70.1	69.3	66.7	66.2	58.0	55.6	75.2
			Back-Left	52.8	63.7	71.2	70.6	69.3	66.4	58.2	51.7	76.1
			Back	59.0	64.3	68.2	66.7	65.7	63.2	57.4	48.8	73.2
			Back-Right	54.7	67.3	68.8	67.9	67.6	65.6	57.1	56.7	74.8
8-pos. log avg.			56.5	66.0	69.9	69.1	67.6	64.9	58.0	53.2	75.1	

				Sound Pressure Levels dB(A)								
Load	Distance, m (ft.)	Enclosure	Measurement Position	Right	Front-Right	Front	Front-Left	Left	Back-Left	Back	Back-Right	8-pos. log avg.
100% Load	7 (23)	Weather	Overall Levels	93.1	92.7	84.3	90.9	92.1	91.5	91.1	94.4	91.9

				Sound Pressure Levels dB(A)								
Load	Distance, m (ft.)	Enclosure	Measurement Position	Octave Band Center Frequency (Hz)								Overall Level
				63	125	250	500	1000	2000	4000	8000	
100% Load	7 (23)	Open Unit, Isolated Exhaust	Right	71.3	76.6	87.5	83.7	86.5	87.6	85.0	89.6	95.0
			Front-Right	68.1	72.2	80.2	82.3	86.0	88.0	86.4	90.3	94.6
			Front	61.9	68.5	80.3	75.7	78.9	79.7	77.2	75.5	86.2
			Front-Left	60.1	71.2	80.5	82.3	87.9	88.0	84.0	80.2	92.8
			Left	66.3	73.0	84.4	82.7	87.3	89.8	85.8	81.7	94.0
			Back-Left	65.9	73.6	84.4	83.1	87.2	88.2	84.6	81.9	93.4
			Back	71.7	76.9	88.9	81.4	83.6	85.3	83.5	82.8	93.0
			Back-Right	62.3	75.9	86.4	83.1	88.1	89.5	87.5	91.1	96.3
8-pos. log avg.			67.7	74.3	85.2	82.3	86.4	87.8	85.0	86.9	93.8	

				Sound Pressure Levels dB(A)								
Load	Distance, m (ft.)	Exhaust		Octave Band Center Frequency (Hz)								Overall Level
				63	125	250	500	1000	2000	4000	8000	
100% Load	1 (3.3)	Raw Exhaust (No Silencer)		99.3	106.9	110.7	111.1	113.6	116.4	115.3	115.3	122.4

500REOZVC	60 Hz
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				Sound Pressure Levels dB(A)								
Load	Distance, m (ft.)	Enclosure	Measurement Position	Octave Band Center Frequency (Hz)								Overall Level
				63	125	250	500	1000	2000	4000	8000	
No Load	7 (23)	Sound	Right	55.3	62.0	67.3	69.4	66.5	61.9	55.4	46.8	73.5
			Front-Right	51.4	65.0	66.2	66.3	67.2	61.5	56.3	46.5	72.8
			Front	52.7	65.1	68.3	68.8	68.3	62.7	57.4	48.8	74.3
			Front-Left	54.2	63.4	70.3	70.6	68.3	63.1	55.9	47.1	75.3
			Left	52.2	61.7	69.3	69.6	66.4	63.8	55.8	47.8	74.2
			Back-Left	48.2	61.7	69.2	70.0	68.5	65.2	54.9	45.9	74.9
			Back	56.2	63.1	64.7	65.1	64.5	58.4	51.6	41.5	70.9
			Back-Right	50.7	63.3	66.8	67.8	67.6	63.3	53.5	45.1	73.3
8-pos. log avg.			53.3	63.4	68.1	68.8	67.3	62.8	55.4	46.6	73.8	

				Sound Pressure Levels dB(A)								
Load	Distance, m (ft.)	Enclosure	Measurement Position	Right	Front-Right	Front	Front-Left	Left	Back-Left	Back	Back-Right	8-pos. log avg.
No Load	7 (23)	Weather	Overall Levels	89.5	88.5	86.7	89.3	90.6	88.8	87.7	89.9	89.0

				Sound Pressure Levels dB(A)								
Load	Distance, m (ft.)	Enclosure	Measurement Position	Octave Band Center Frequency (Hz)								Overall Level
				63	125	250	500	1000	2000	4000	8000	
No Load	7 (23)	Open Unit, Isolated Exhaust	Right	54.7	71.4	85.2	81.8	85.9	85.8	80.0	73.8	91.4
			Front-Right	58.8	65.1	80.2	78.9	84.3	86.9	80.7	73.5	90.4
			Front	56.4	65.6	82.4	78.6	83.0	82.6	79.0	71.6	88.6
			Front-Left	52.6	69.3	82.8	79.1	86.2	86.7	81.5	73.6	91.2
			Left	55.7	70.5	86.3	81.3	86.0	87.3	83.6	75.2	92.5
			Back-Left	63.6	71.2	84.3	80.4	85.6	84.8	80.3	72.7	90.7
			Back	62.3	70.1	87.5	78.9	79.3	81.5	74.1	66.9	89.6
			Back-Right	57.3	71.8	86.4	80.3	85.6	86.5	81.0	74.9	91.8
8-pos. log avg.			59.1	69.9	84.9	80.1	84.9	85.7	80.6	73.3	90.9	

				Sound Pressure Levels dB(A)								
Load	Distance, m (ft.)	Enclosure	Exhaust	Octave Band Center Frequency (Hz)								Overall Level
				63	125	250	500	1000	2000	4000	8000	
No Load	1 (3.3)		Raw Exhaust (No Silencer)	94.8	100.6	102.3	96.1	99.2	100.5	95.9	90.4	107.8

Emissions Data



500REOZVC

INDUSTRIAL TOWABLE GENERATOR SET EMISSION DATA SHEET

ENGINE INFORMATION

Model:	Volvo, TAD1641GE	Bore:	144mm (5.67 in.)
Nameplate BPH @ 1800 RPM:	757	Stroke:	165mm (6.50 in.)
Type:	4-Cycle, 6 Cylinder, Inline	Displacement:	16.12 L (984 cu. in.)
Aspiration:	Turbocharged, Charge Air-Cooled		
Compression Ratio	16.5:1	EPA Family:	FVPXL16.1ACB
Emission Control Device	EM,TC,CAC	EPA Certificate:	FVPXL16.1ACB-006

PERFORMANCE DATA:	1/4	1/2	3/4	Full
	Standby	Standby	Standby	Standby
Engine bkW @ Stated Load	142.60	285.00	427.50	565.00
Fuel Consumption (g/kWh)	233.00	205.00	203.00	210.00
Exhaust Gas Flow (m ³ /s)				1.84
Exhaust Temperature (°C)				479.00
EXHAUST EMISSION DATA:				
HC (Total Unburned Hydrocarbons)	0.322	0.161	0.086	0.061
NOx (Oxides of Nitrogen as NO ₂)	5.252	5.196	5.064	5.187
CO (Carbon Monoxide)	0.750	0.294	0.542	1.900
PM (Particular Matter)	0.132	0.071	0.069	0.141

Values are in g/kWh

TEST METHODS AND CONDITIONS

40 CFR part 89 - 5 Mode US constant speed test cycle

Data and specifications subject to change without notice
For further information, please contact Bob Apple @ 757 285-1138



UNITED STATES ENVIRONMENTAL PROTECTION AGENCY
2015 MODEL YEAR
CERTIFICATE OF CONFORMITY
WITH THE CLEAN AIR ACT

OFFICE OF TRANSPORTATION
AND AIR QUALITY
ANN ARBOR, MICHIGAN 48105

Certificate Issued To: AB Volvo Penta
(U.S. Manufacturer or Importer)
Certificate Number: FVPXL16.1ACB-006

Effective Date:
11/20/2014
Expiration Date:
12/31/2015

Mary J. Manners
Byron J. Bunker, Division Director
Compliance Division

Issue Date:
11/20/2014
Revision Date:
N/A

Model Year: 2015
Manufacturer Type: Original Engine Manufacturer
Engine Family: FVPXL16.1ACB

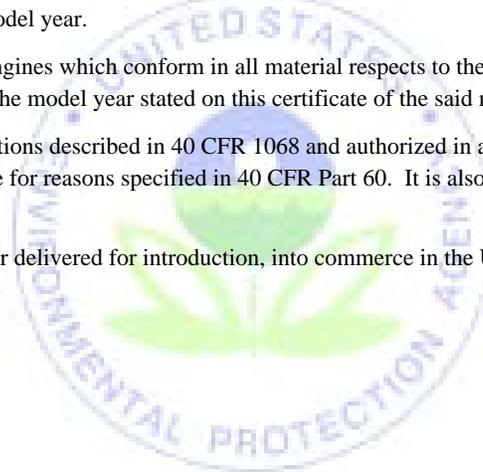
Mobile/Stationary Indicator: Stationary
Emissions Power Category: 560<kW<=2237
Fuel Type: Diesel
After Treatment Devices: No After Treatment Devices Installed
Non-after Treatment Devices: Electronic Control

Pursuant to Section 111 and Section 213 of the Clean Air Act (42 U.S.C. sections 7411 and 7547) and 40 CFR Part 60, and subject to the terms and conditions prescribed in those provisions, this certificate of conformity is hereby issued with respect to the test engines which have been found to conform to applicable requirements and which represent the following engines, by engine family, more fully described in the documentation required by 40 CFR Part 60 and produced in the stated model year.

This certificate of conformity covers only those new compression-ignition engines which conform in all material respects to the design specifications that applied to those engines described in the documentation required by 40 CFR Part 60 and which are produced during the model year stated on this certificate of the said manufacturer, as defined in 40 CFR Part 60.

It is a term of this certificate that the manufacturer shall consent to all inspections described in 40 CFR 1068 and authorized in a warrant or court order. Failure to comply with the requirements of such a warrant or court order may lead to revocation or suspension of this certificate for reasons specified in 40 CFR Part 60. It is also a term of this certificate that this certificate may be revoked or suspended or rendered void *ab initio* for other reasons specified in 40 CFR Part 60.

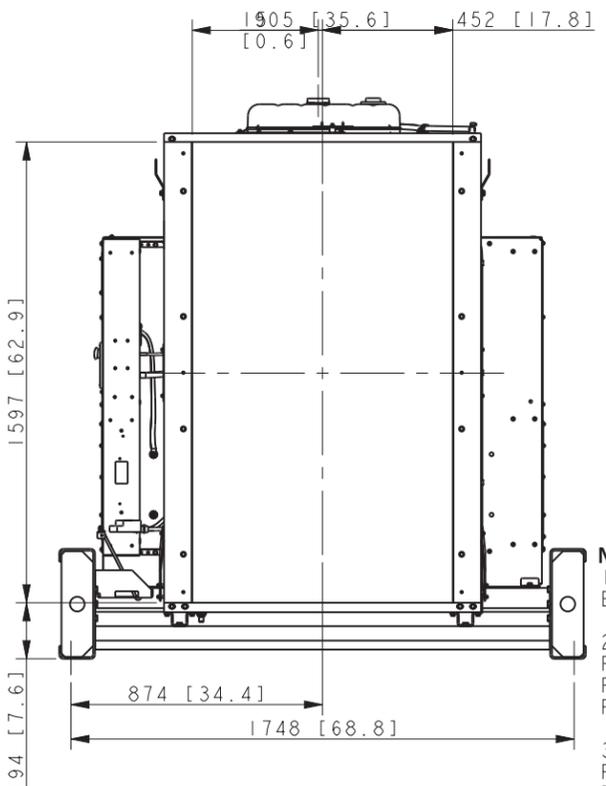
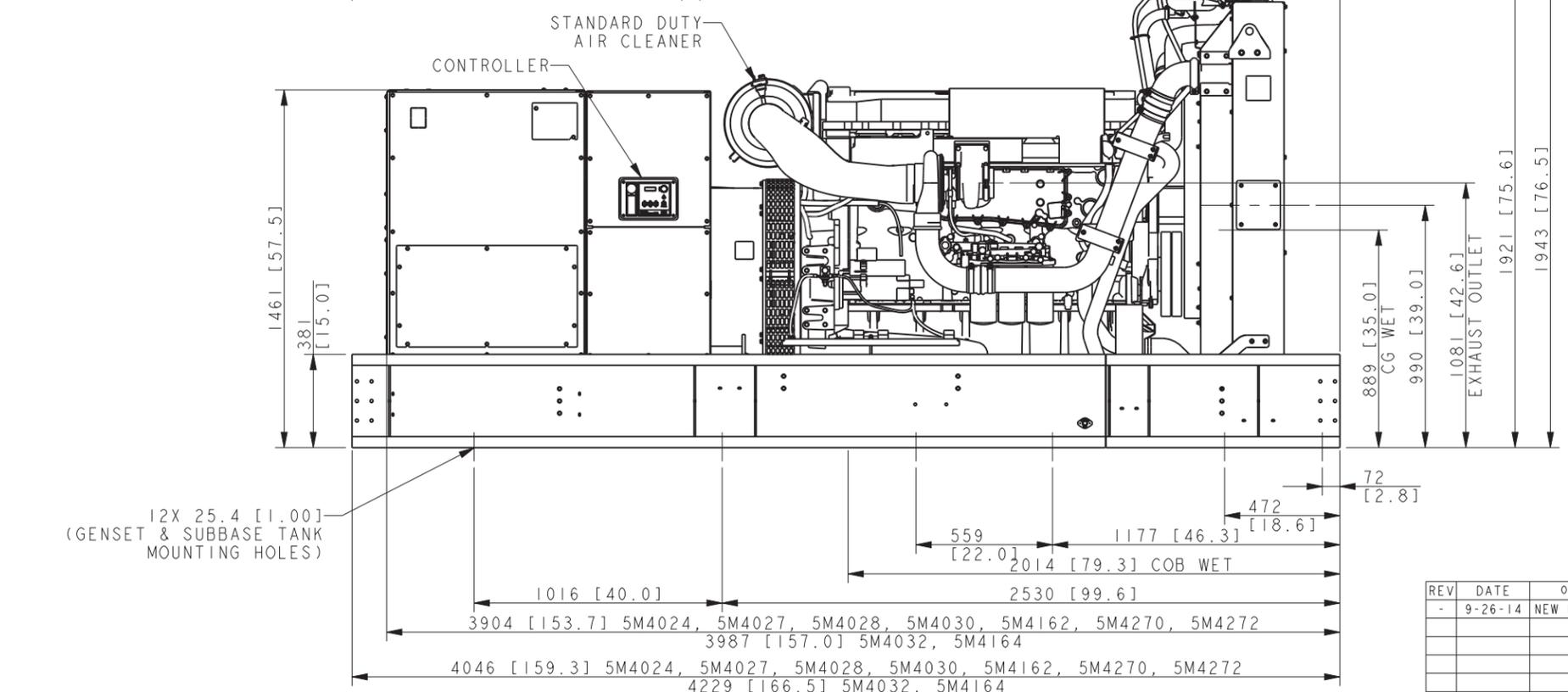
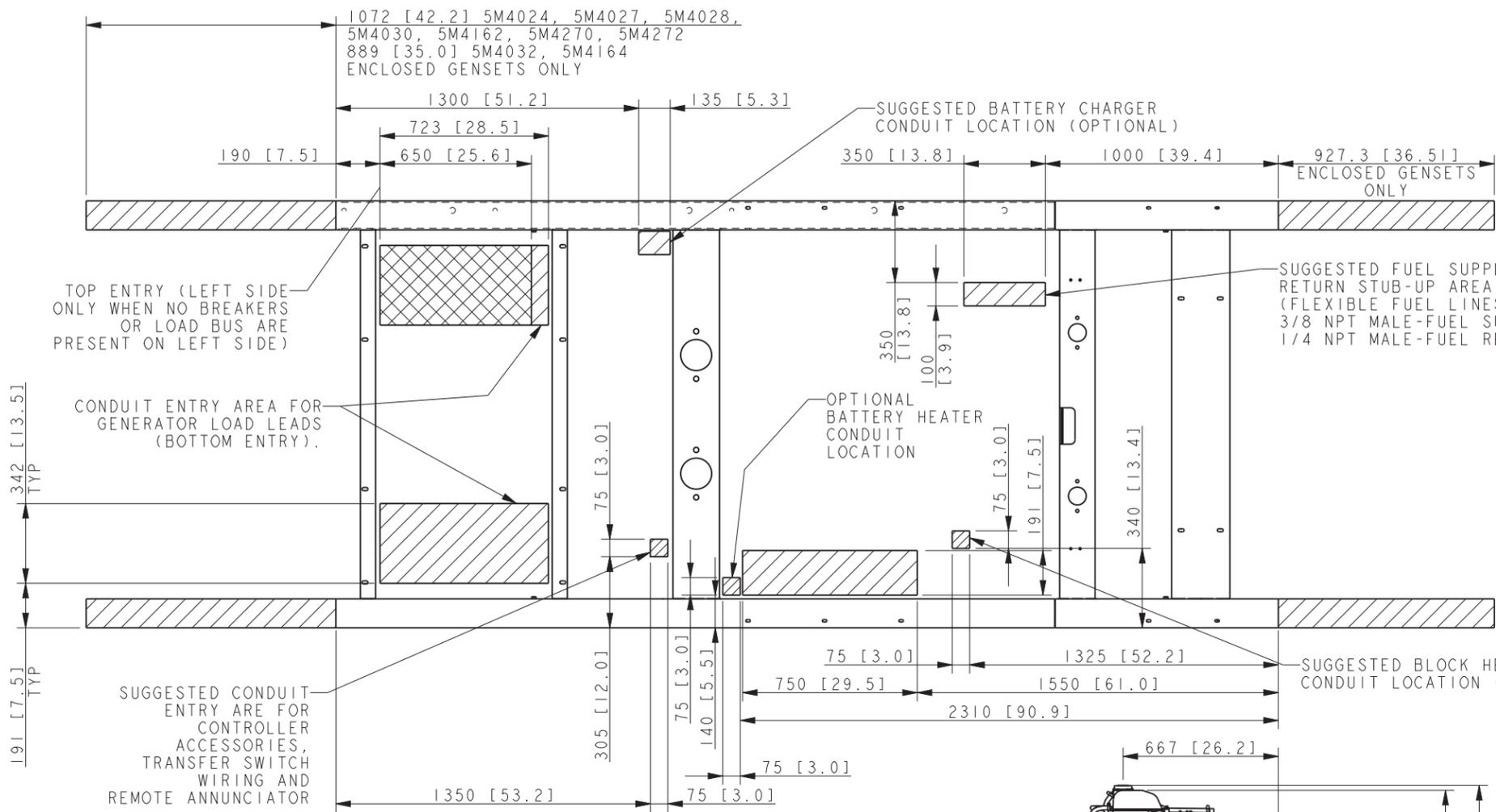
This certificate does not cover engines sold, offered for sale, or introduced, or delivered for introduction, into commerce in the U.S. prior to the effective date of the certificate.



Dimensional Drawings

MODEL	ALTERNATOR FRAME	CONNECTION	GENSET WEIGHT (WET)
500 50/60 HZ	5M4024	10 LEAD	3778 KG [8330 LBS]
500 50/60 HZ	5M4027	12 LEAD	3828 KG [8440 LBS]
500 50/60 HZ	5M4028	10 LEAD	3924 KG [8650 LBS]
500 50/60 HZ	5M4030	10 LEAD	3924 KG [8650 LBS]
500 50/60 HZ	5M4032	10 LEAD	4082 KG [9000 LBS]
500 60 HZ	5M4162	4 LEAD	3828 KG [8440 LBS]
500 60 HZ	5M4164	4 LEAD	4082 KG [9000 LBS]
500 60 HZ	5M4270	4 LEAD	3828 KG [8440 LBS]
500 60 HZ	5M4272	4 LEAD	3924 KG [8650 LBS]

INSTALLATION NOTE
 IF SUBBASE FUEL TANK AND/OR ENCLOSURE IS USED, REFER TO SUBBASE FUEL TANK/ENCLOSURE ADV TO DETERMINE MOUNTING LOCATIONS.



- NOTES:**
- 1) DIMENSIONS IN [] ARE ENGLISH EQUIVALENTS.
 - 2) IF AN ENCLOSURE IS USED THE FUEL LINE MUST BE STUBBED UP FROM DIRECTLY UNDER THE UNIT. REFER TO ENCLOSURE ADV.
 - 3) IF IBC CERTIFICATION IS REQUIRED SEE SEISMIC ADV FOR INSTALLATION INSTRUCTIONS.

REV	DATE	ON COMPOSITE DWGS. SEE PART NO. FOR REVISION LEVEL	BY
-	9-26-14	NEW DRAWING [CT92986]	SAM

UNLESS OTHERWISE SPECIFIED -
 1) DIMENSIONS ARE IN MILLIMETERS
 2) TOLERANCES ARE:
 X.XX ± 0.25
 X.X ± 1.0
 X ± 1.5
 ANGLES ± 0° 30' MAX.
 SURFACE FINISH
 THIRD ANGLE PROJECTION

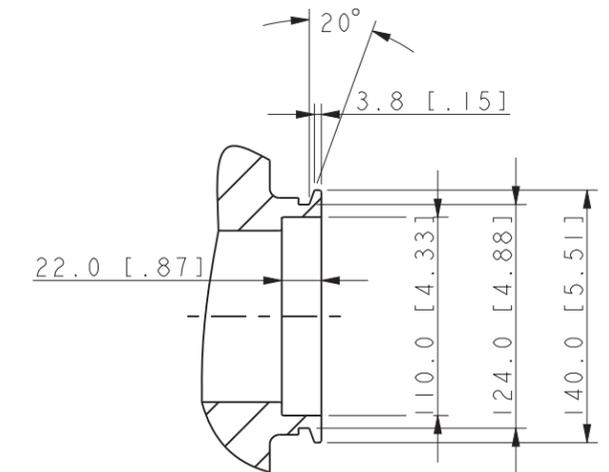
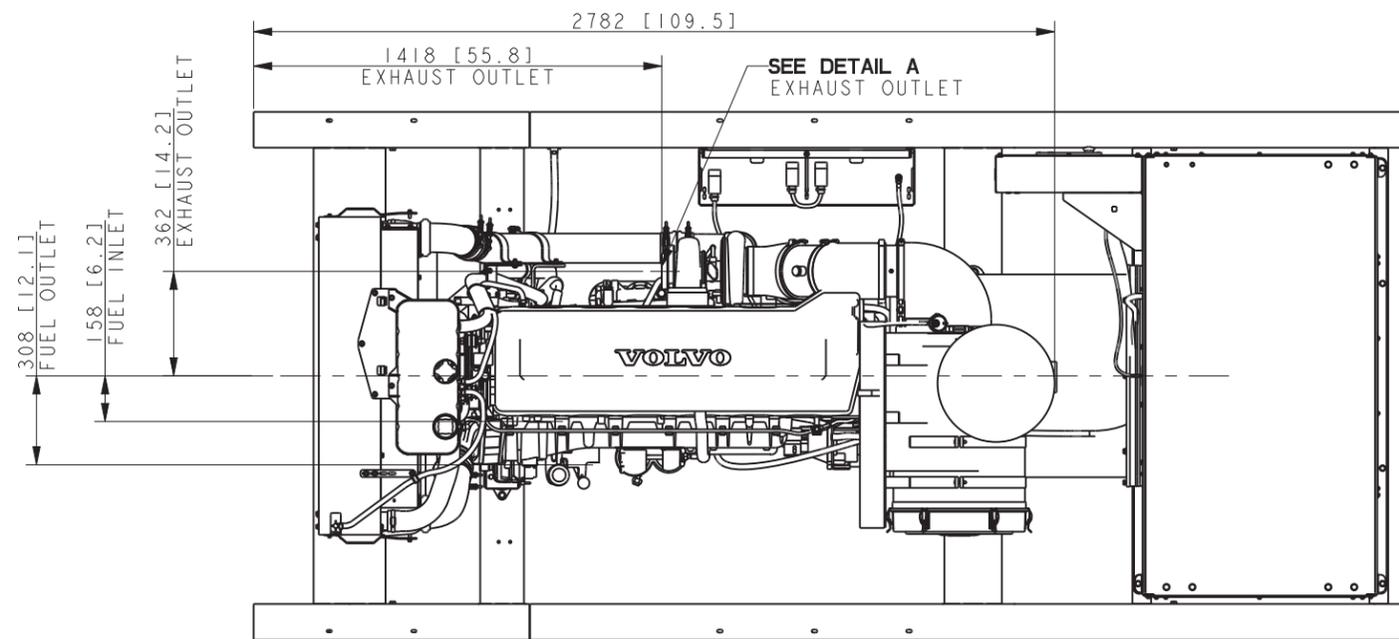
APPROVALS	DATE
DRAWN SAM	9-26-14
CHECKED SAM	9-26-14
APPROVED PBT	9-26-14

KOHLER CO. METRIC PRO-E
 POWER SYSTEMS, KOHLER, WI 53044 U.S.A.
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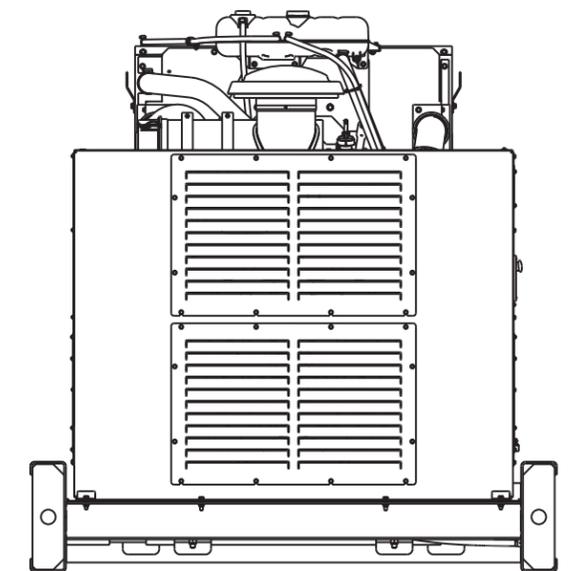
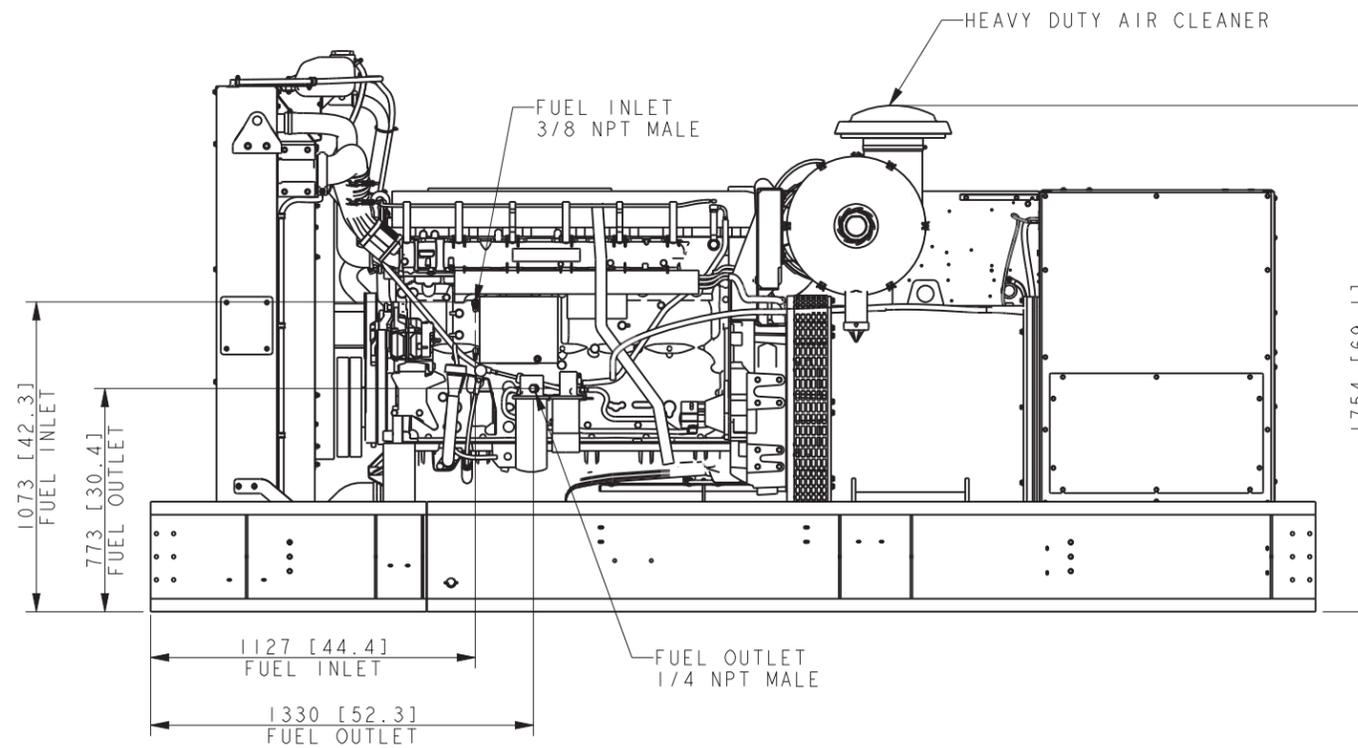
TITLE
DIMENSION PRINT, 500 KW VOLVO

SCALE 0.08 CAD NO. SHEET 1 of 2
 DWG NO. **ADV-8745**

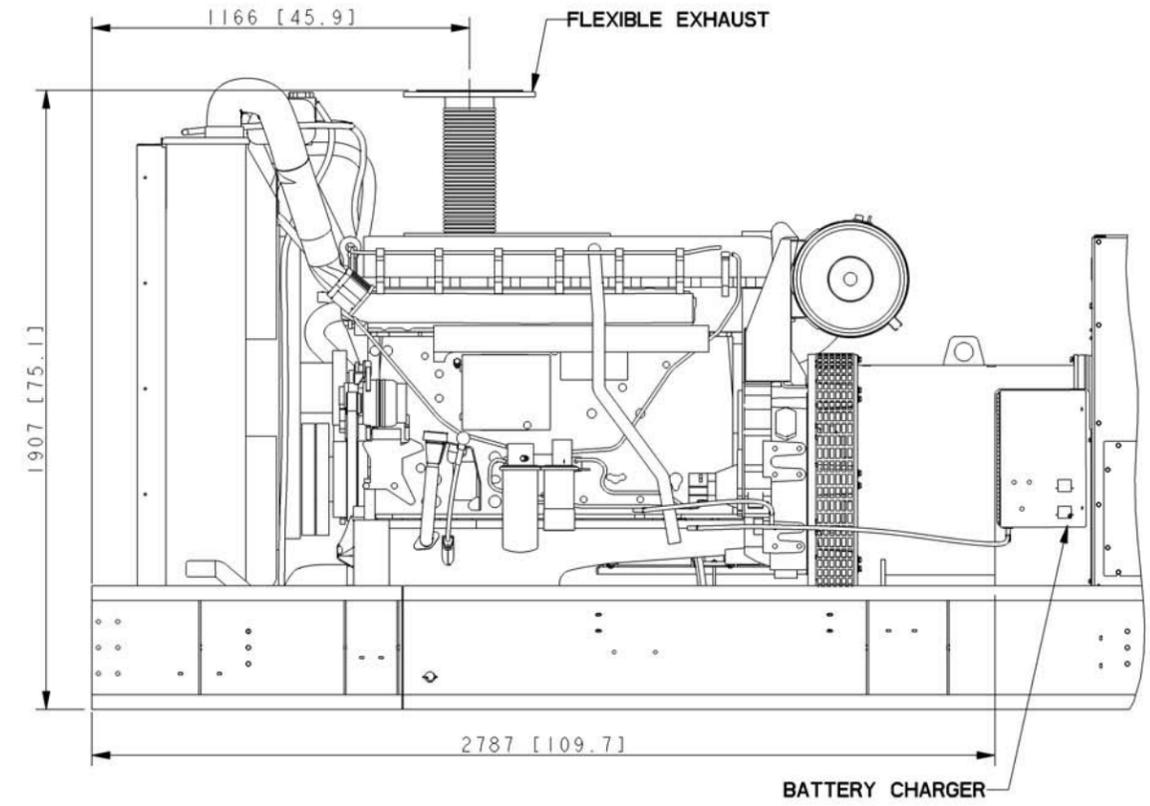
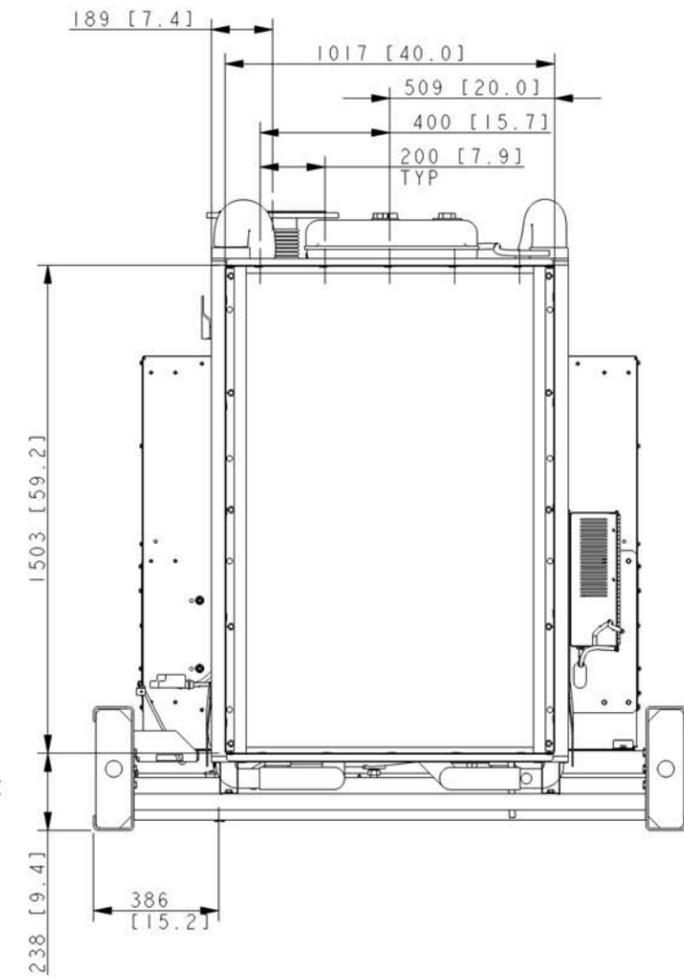
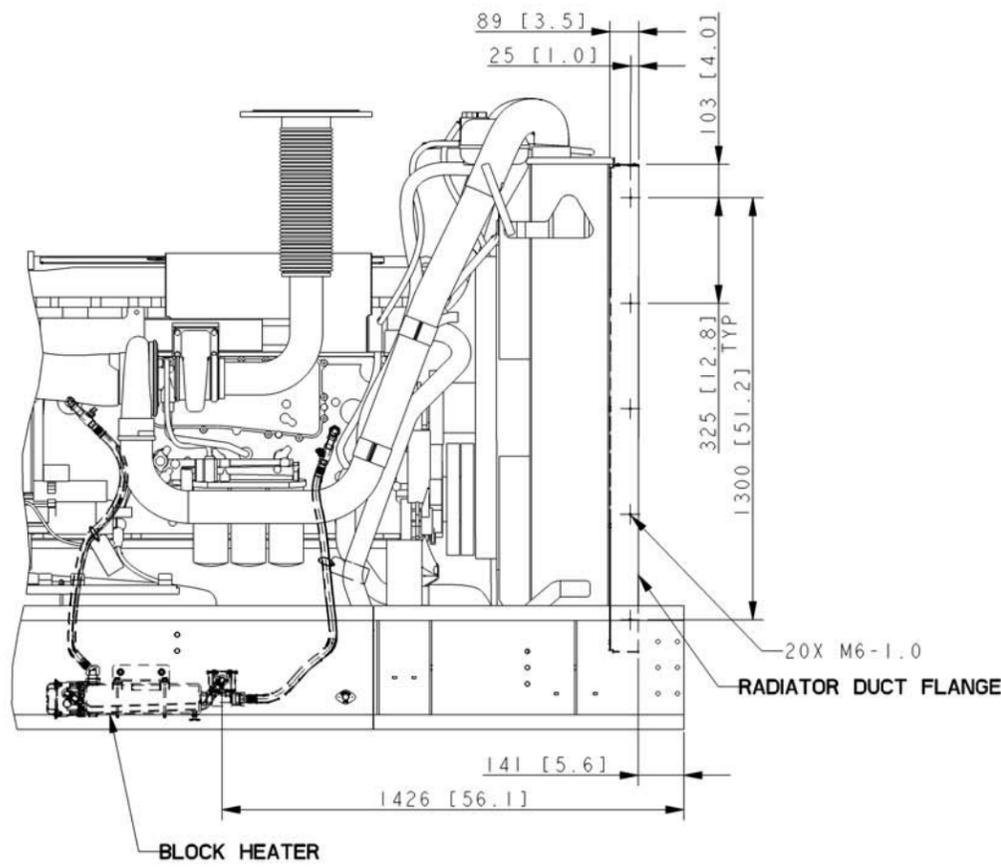
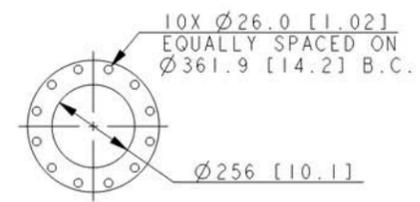
500-550 MODEL 50/60 HZ
 5M4024, 5M4027, 5M4028, 5M4030, 5M4032
 5M4162, 5M4164, 5M4270, 5M4272
 RECONN., 380V, 600V ALTERNATORS, VOLVO



DETAIL A



REV	DATE	ON COMPOSITE DWGS. SEE PART NO. FOR REVISION LEVEL	BY	UNLESS OTHERWISE SPECIFIED - 1) DIMENSIONS ARE IN MILLIMETERS 2) TOLERANCES ARE:	BY	TITLE
-	9-26-14	NEW DRAWING [CT92986]	SAM	X.XX ± 0.25 X.X ± 1.0 X ± 1.5 ANGLES ± 0° 30' MAX.		KOHLER CO. METRIC PRO-E POWER SYSTEMS, KOHLER, WI 53044 U.S.A. THIS DRAWING IN DESIGN AND DETAIL IS KOHLER CO. PROPERTY AND MUST NOT BE USED EXCEPT IN CONNECTION WITH KOHLER CO. WORK. ALL RIGHTS OF DESIGN OR INVENTION ARE RESERVED.
				THIRD ANGLE PROJECTION		DIMENSION PRINT, 500 KW VOLVO
				APPROVALS	DATE	SCALE 0.08 CAD NO.
				DRAWN	9-26-14	SHEET 2 of 2
				CHECKED	9-26-14	DWG NO.
				APPROVED	9-26-14	ADV-8745



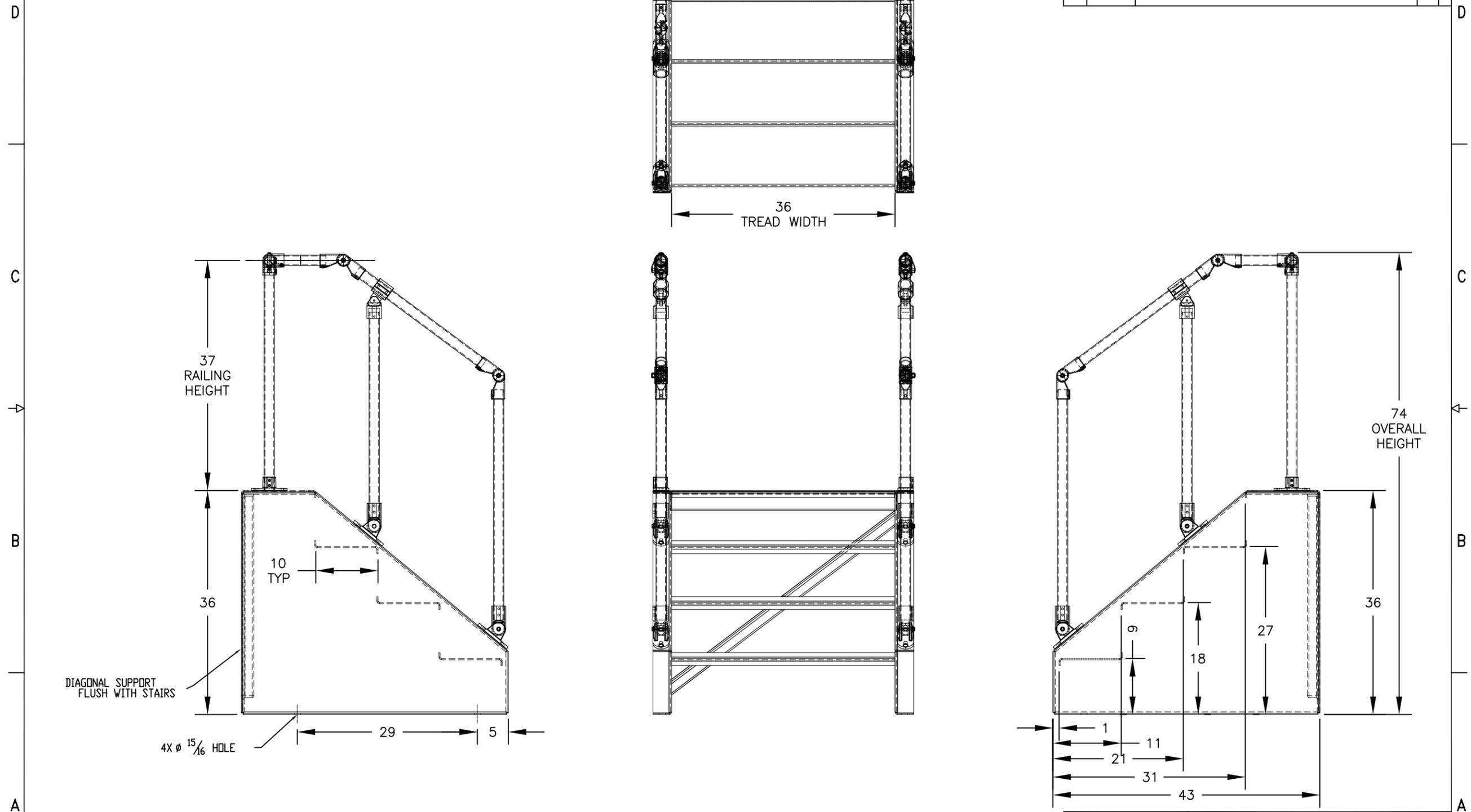
500-550 MODEL
RECONNECTABLE
380V & 600V ALTERNATORS

REV	DATE	ON COMPOSITE DWGS. SEE PART NO. FOR REVISION LEVEL	BY	UNLESS OTHERWISE SPECIFIED - 1) DIMENSIONS ARE IN MILLIMETERS 2) TOLERANCES ARE:	APPROVALS	DATE
-	6-7-11	NEW DRAWING [91684-3]	DJV	X.XX ±		6-7-11
A	1-10-12	VIEWS UPDATED [CT03561]	DJV	X.X ±		6-7-11
B	8-6-12	(B-7) 141 [5.6] WAS 58 [2.3], 1426 [56.1] WAS 1343 [52.9]; (B-3) 2787 [109.7] WAS 2705 [106.5] (C-3) 1166 [45.9] WAS 1083 [42.6] [CT20118]	DJV	X ±		6-7-11
				ANGLES ±		
				THIRD ANGLE PROJECTION		
				SURFACE FINISH		
				MAX.		

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TITLE	DIMENSION PRINT, 500-550 KW VOLVO ACCY
SCALE	0.09 CAD NO.
DRAWN	DJV 6-7-11
CHECKED	DJV 6-7-11
APPROVED	JDZ 6-7-11
DWG NO.	ADV-8059
SHEET	1 of 1

QUOTE #	STAIR HEIGHT	STAIR WIDTH	TANK WEIGHT
870417	36"	36"	X LBS

REV	DATE	REVISION	BY	M/F
-	4-16-10	NEW DRAWING [88990-8]	SAM	

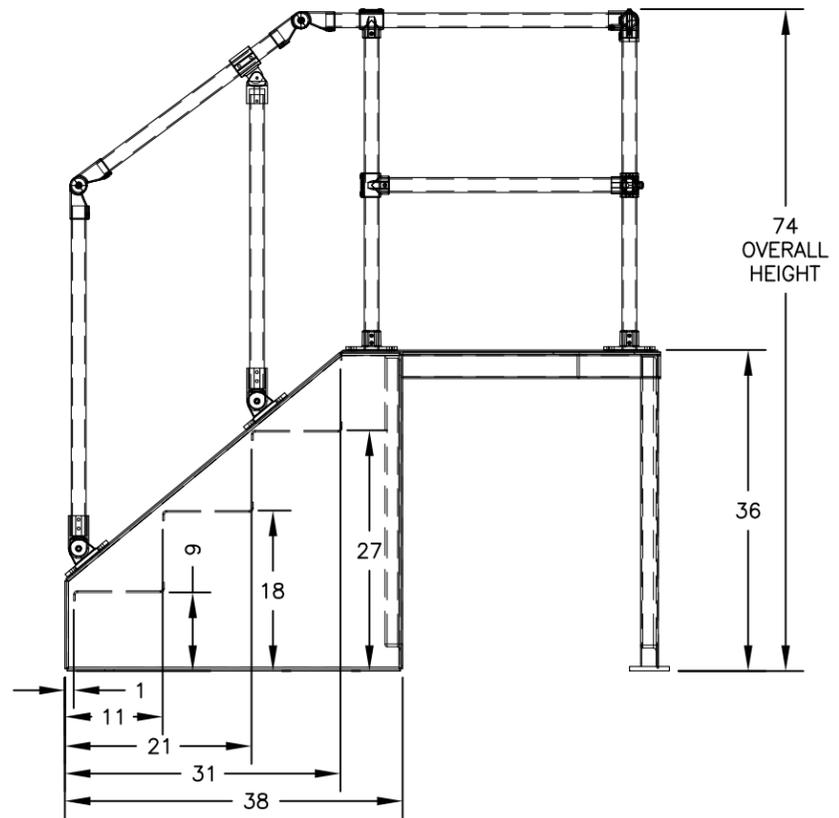
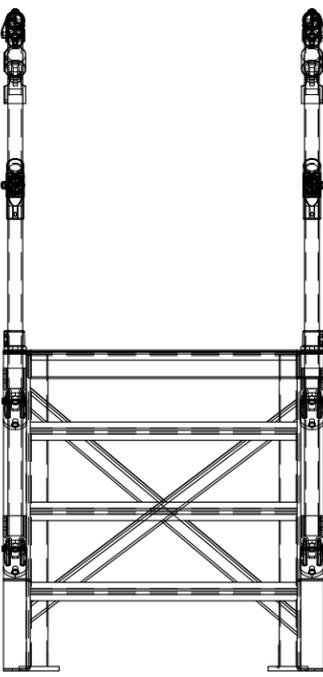
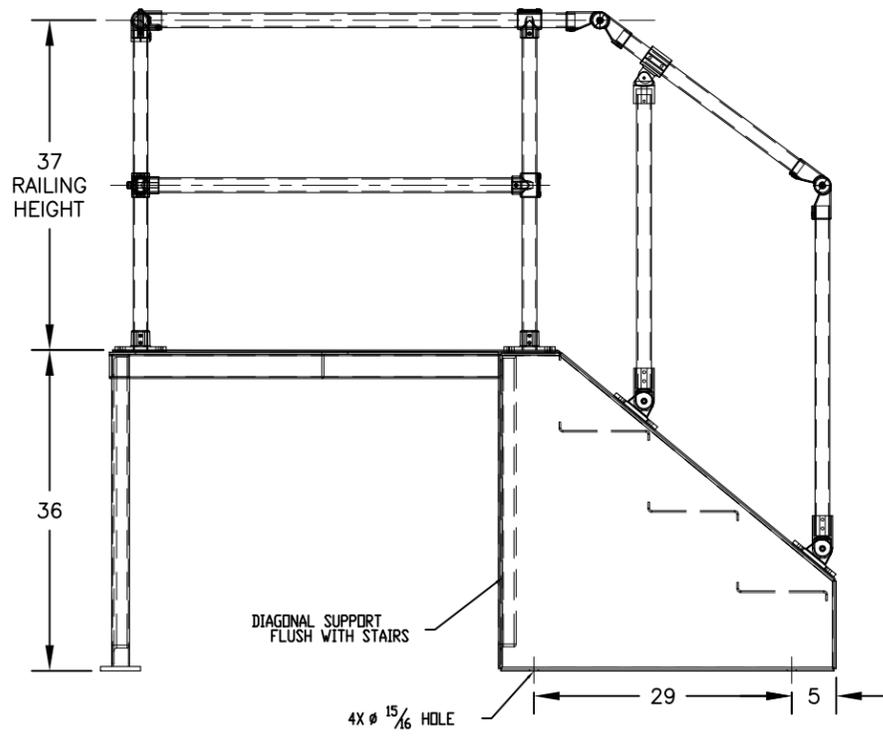
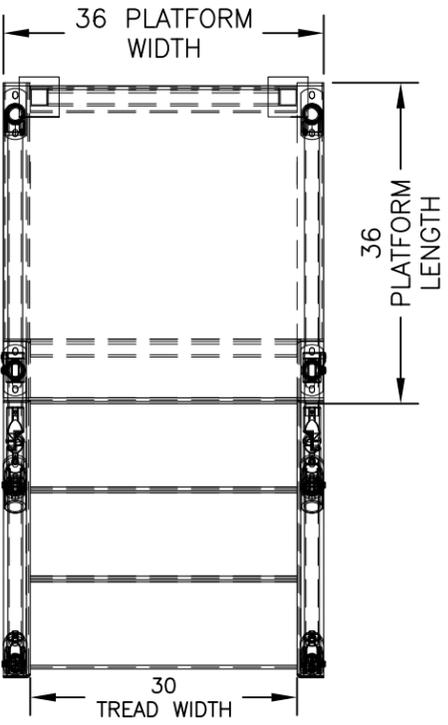


GM74974-TPL1
STAIRS WITH HANDRAIL

UNLESS OTHERWISE SPECIFIED - 1) DIMENSIONS ARE IN INCHES 2) TOLERANCES ARE: XXX ± .010 ANGLES ± 1/2° XX ± .030 SURFACE FINISH X ± .060 FRACTIONS ±		KOHLER CO. POWER SYSTEMS, KOHLER, WI 53044 U.S.A. THIS DRAWING, IN DESIGN AND DETAIL, IS KOHLER CO. PROPERTY AND MUST NOT BE USED EXCEPT IN CONNECTION WITH KOHLER CO. WORK. ALL RIGHTS OF DESIGN OR INVENTION ARE RESERVED.	
APPROVALS DRAWN SAM CHECKED AJD APPROVED AJD		TITLE STAIRS, FREESTANDING PLATFORM AND CATWALK DATE 4-16-10 SCALE /// DWG. NO. GM74974 SHEET 1-3	

QUOTE #	STAIR HEIGHT	PLATFORM WIDTH	PLATFORM LENGTH	WEIGHT
870418	36"	36"	36"	X LBS

REV	DATE	REVISION	BY	M
-	4-16-10	NEW DRAWING [88990-8]	SAM	F



GM74974-TPL2
STAIRS AND PLATFORM

UNLESS OTHERWISE SPECIFIED -
1) DIMENSIONS ARE IN INCHES
2) TOLERANCES ARE:
XXX ± .010 ANGLES ± 1/2°
XX ± .030 SURFACE FINISH
X ± .060 MAX.
FRACTIONS ±

APPROVALS	DATE
DRAWN SAM	4-16-10
CHECKED AJD	4-16-10
APPROVED AJD	4-16-10

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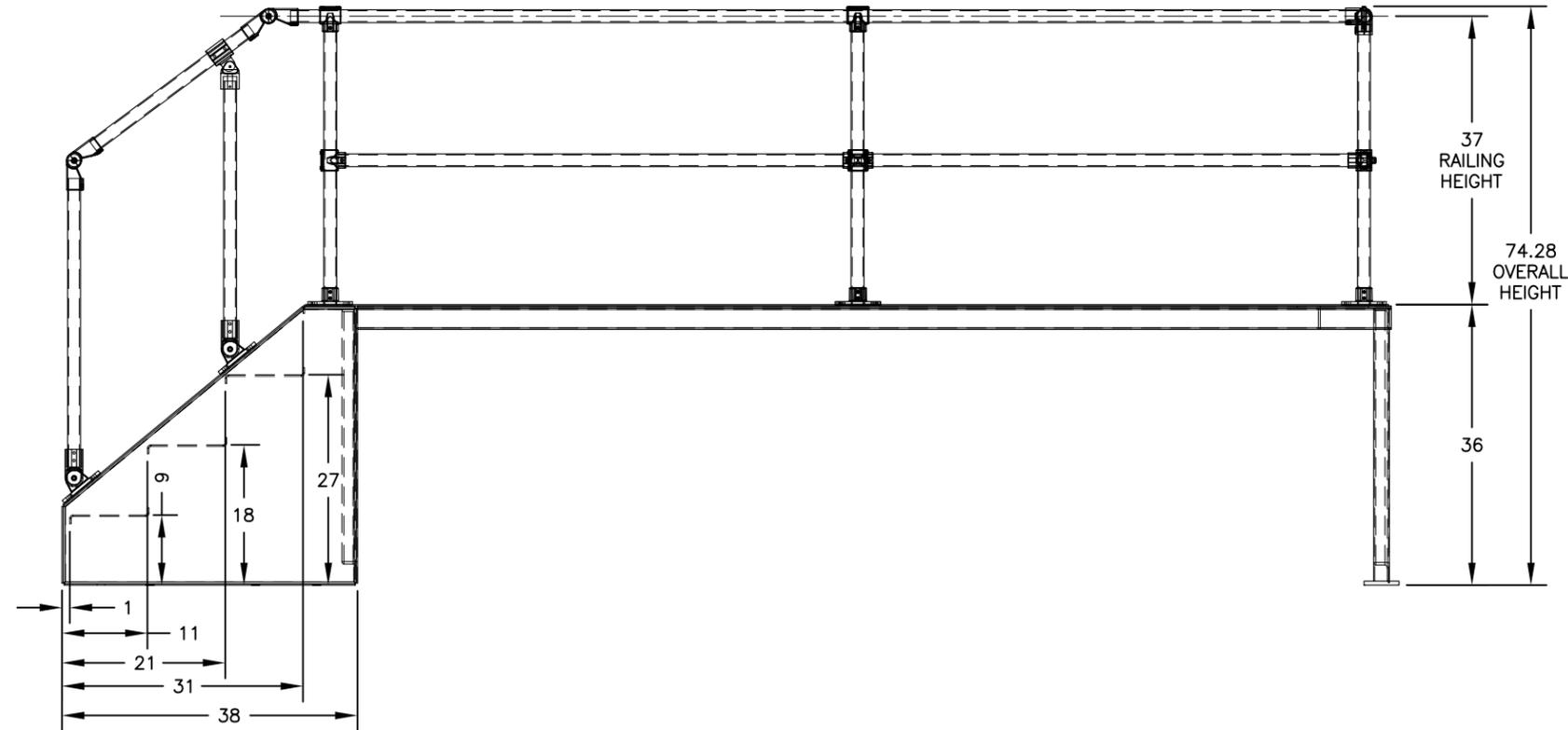
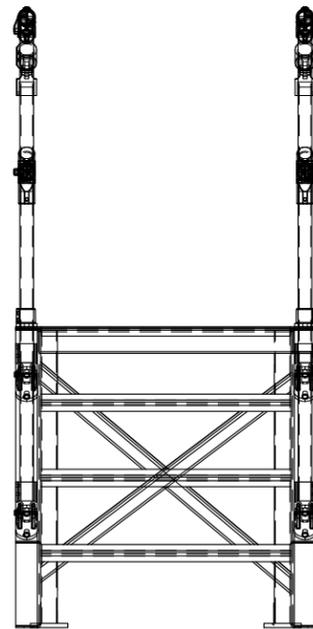
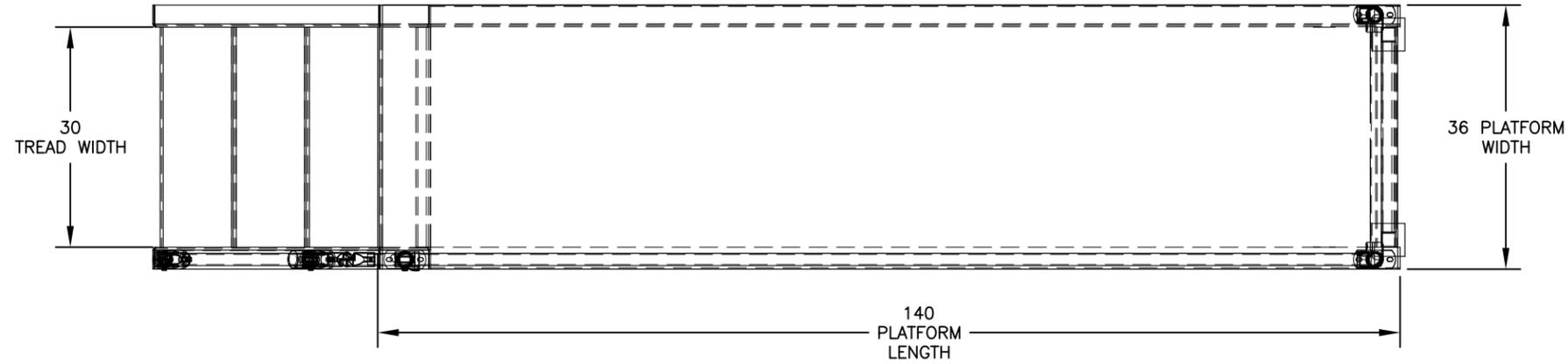
TITLE: STAIRS, FREESTANDING PLATFORM AND CATWALK

SCALE: / / / CAD NO. SHEET 2-3

PLOTTED DWG. NO. GM74974 C

8	7	6	5	4	3	2	1	
QUOTE #	STAIR HEIGHT	CATWALK WIDTH	CATWALK LENGTH	WEIGHT				
870419	36"	36"	140"	X LBS				

REV	DATE	REVISION	BY	APP
-	4-16-10	NEW DRAWING [88990-8]	SAM	



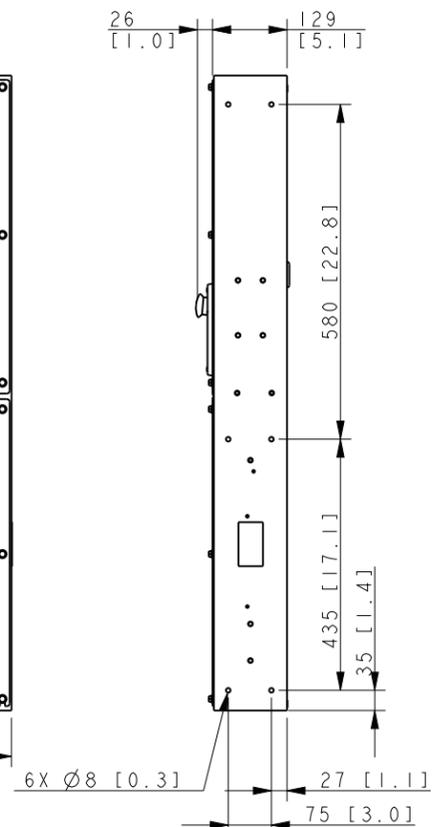
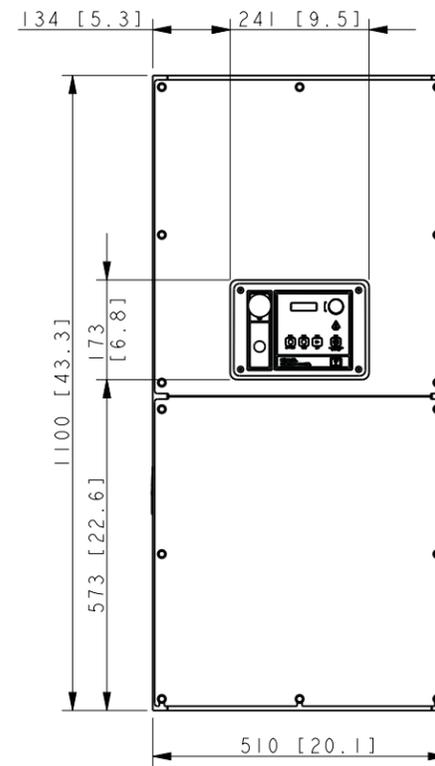
UNLESS OTHERWISE SPECIFIED -
 1) DIMENSIONS ARE IN INCHES
 2) TOLERANCES ARE:
 JOCKS ± .010 ANGLES ± 1/2°
 JOX ± .030 SURFACE FINISH
 X ± .080 ✓ MAX.
 FRACTIONS ±

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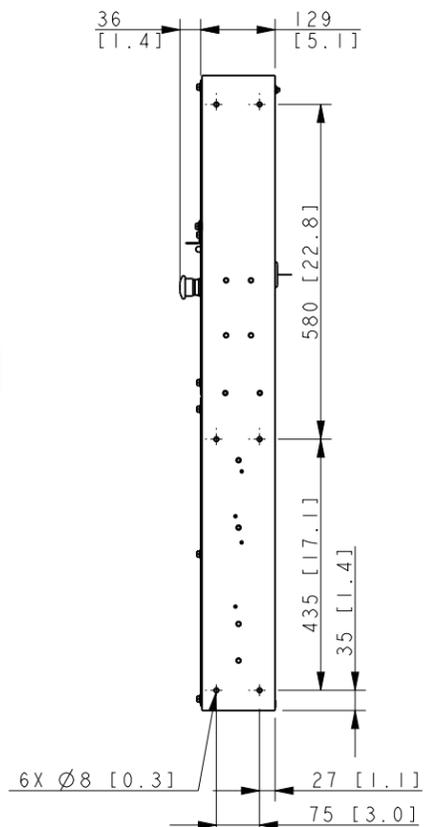
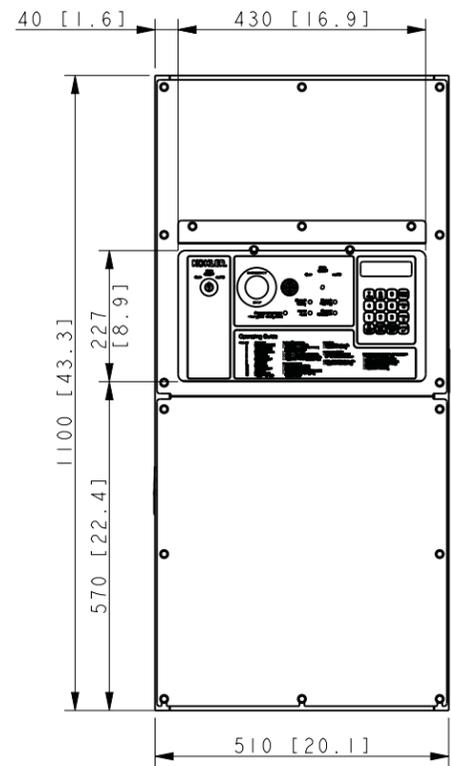
TITLE: STAIRS, FREESTANDING PLATFORM AND CATWALK

APPROVALS	DATE	SCALE	DWG. NO.	SHEET
DRAWN SAM/GPC	4-16-10		GM74974	3-3
CHECKED AJD	4-16-10			
APPROVED AJD	4-16-10			

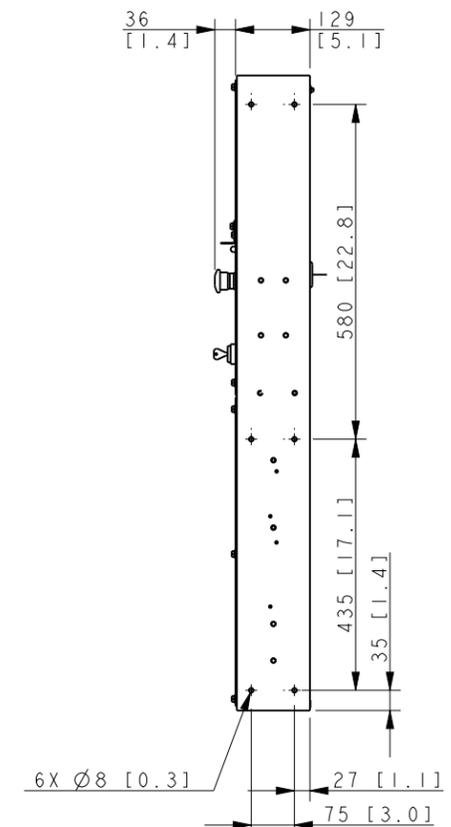
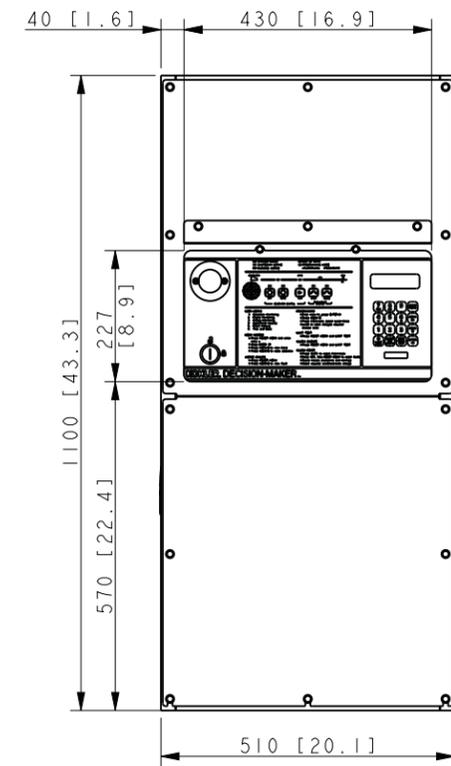
GM74974-TPL3
 STAIRS AND CATWALK



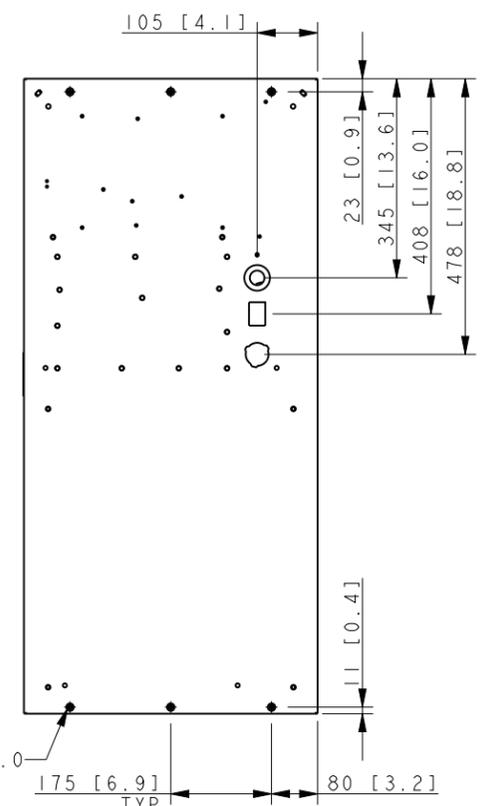
DEC 3000



DEC 550



DEC 6000



REAR VIEW OF CONTROLLER
(DEC 3000, DEC 550 & DEC 6000)

300-2250KW
CONTROLLER

DIMENSIONS IN [] ARE ENGLISH EQUIVALENTS

REV	DATE	ON COMPOSITE DWGS. SEE PART NO. FOR REVISION LEVEL	BY
-	1-26-11	NEW DRAWING [90647-3]	DJV
A	2-22-12	(D-2/3) 430 [1.6] WAS 445 [17.5], 40 [1.6] WAS 33 [1.3] (D-5/6) 430 [16.9] WAS 400 [15.7], 40 [1.6] WAS 55 [2.2] (CT07212)	KJB

UNLESS OTHERWISE SPECIFIED -
1) DIMENSIONS ARE IN MILLIMETERS
2) TOLERANCES ARE:
X.XX ±
X.X ±
X ±

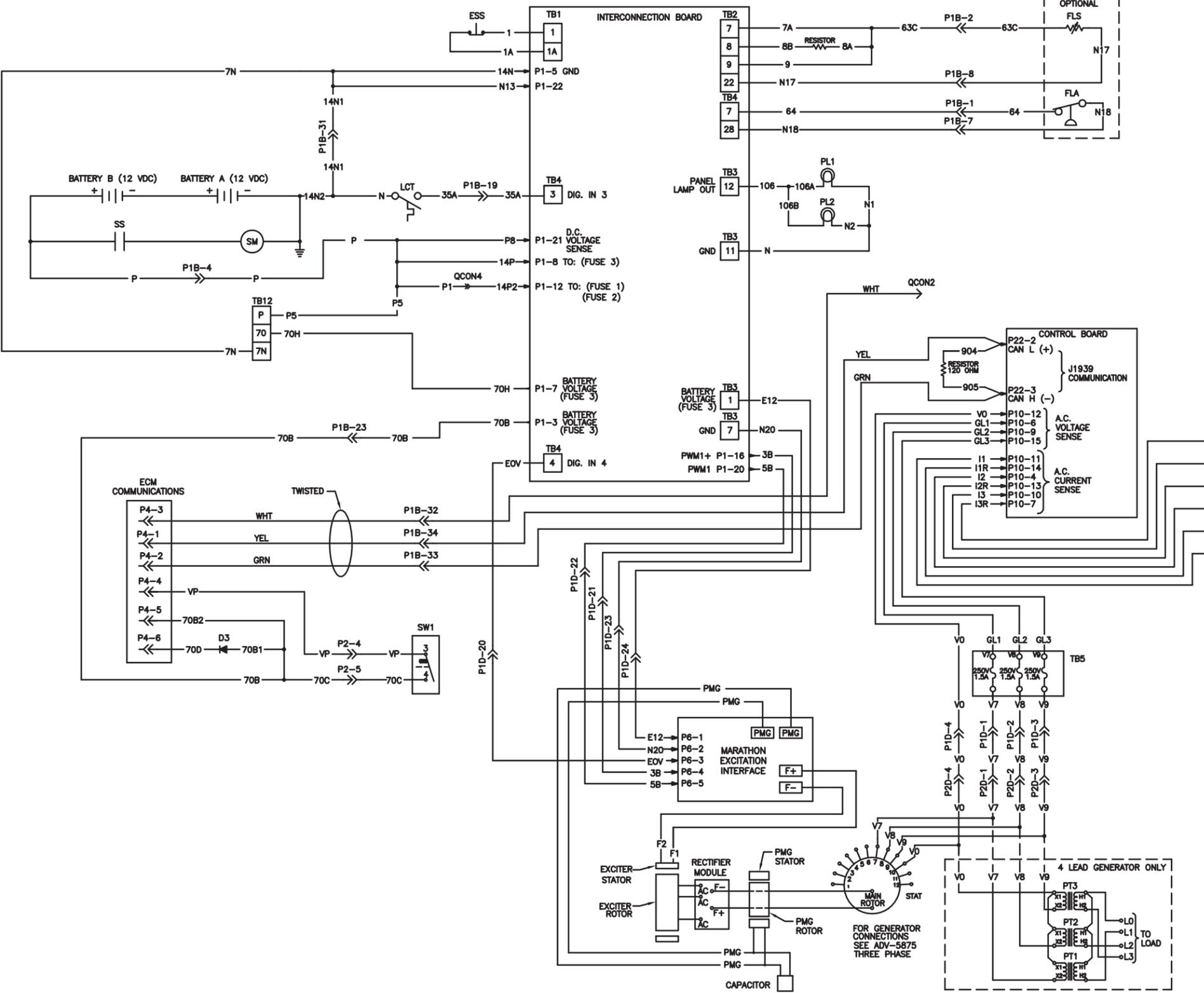
APPROVALS: _____ DATE: _____
DRAWN: DJV 1-26-11
CHECKED: DJV 1-26-11
APPROVED: JDZ 1-26-11

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TITLE: **DIMENSION PRINT, CONTROLLER**
SCALE: 0.16 CAD NO. SHEET 1 of 1
DWG NO. **ADV-7985**

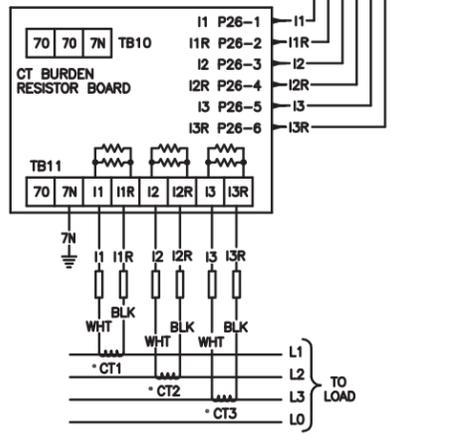
Wiring Schematics

REV	DATE	REVISION	BY
-	3-7-11	NEW DRAWING [80748-4]	CRS

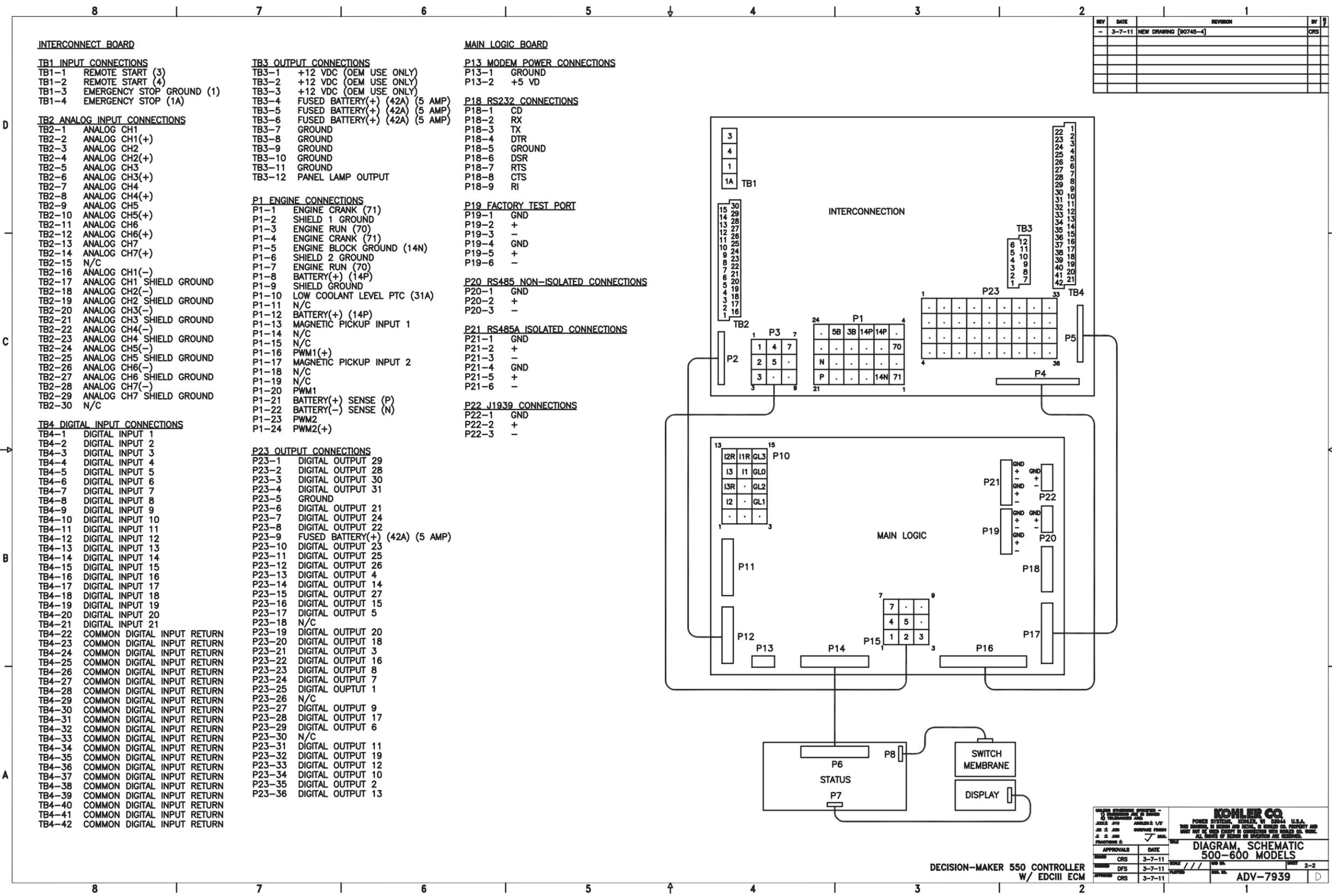


LEGEND

- CIU - CONTROLLER INTERFACE UNIT
- CT(#)- CURRENT TRANSFORMER
- D(#)- DIODE
- ESS - EMERGENCY STOP SWITCH
- F(#)- FUSE
- INSUL(#)- INSULINK
- J(#)- CONNECTOR (JACK)
- LCT - LOW COOLANT TEMPERATURE SWITCH
- MSA - MANUAL SPEED ADJUST
- P(#)- CONNECTOR (PLUG)
- PL(#)- PANEL LAMP
- PMG - PERMANENT MAGNET GENERATOR
- PT(#)- POTENTIAL TRANSFORMER
- QCON(#)- QUICK CONNECTOR (TERMINAL)
- SS - STARTER SOLENOID
- STAT - STATOR
- SW(#)- SWITCH
- TB1 - INTERCONNECTION BOARD TERMINAL BLOCK
- TB2 - A/D TERMINAL BLOCK
- TB3 - OUTPUT TERMINAL BLOCK
- TB4 - DIGITAL INPUT TERMINAL BLOCK
- TB5 - CONTROLLER A.C. FUSE BLOCK
- TB12 - CUSTOMER CONNECTION TERMINAL BLOCK
- ⏚ - ENGINE BLOCK GROUND



NOTE: CURRENT TRANSFORMER DOT OR "H1" TOWARD GENERATOR.



INTERCONNECT BOARD

TB1 INPUT CONNECTIONS

- TB1-1 REMOTE START (3)
- TB1-2 REMOTE START (4)
- TB1-3 EMERGENCY STOP GROUND (1)
- TB1-4 EMERGENCY STOP (1A)

TB2 ANALOG INPUT CONNECTIONS

- TB2-1 ANALOG CH1
- TB2-2 ANALOG CH1(+)
- TB2-3 ANALOG CH2
- TB2-4 ANALOG CH2(+)
- TB2-5 ANALOG CH3
- TB2-6 ANALOG CH3(+)
- TB2-7 ANALOG CH4
- TB2-8 ANALOG CH4(+)
- TB2-9 ANALOG CH5
- TB2-10 ANALOG CH5(+)
- TB2-11 ANALOG CH6
- TB2-12 ANALOG CH6(+)
- TB2-13 ANALOG CH7
- TB2-14 ANALOG CH7(+)
- TB2-15 N/C
- TB2-16 ANALOG CH1(-)
- TB2-17 ANALOG CH1 SHIELD GROUND
- TB2-18 ANALOG CH2(-)
- TB2-19 ANALOG CH2 SHIELD GROUND
- TB2-20 ANALOG CH3(-)
- TB2-21 ANALOG CH3 SHIELD GROUND
- TB2-22 ANALOG CH4(-)
- TB2-23 ANALOG CH4 SHIELD GROUND
- TB2-24 ANALOG CH5(-)
- TB2-25 ANALOG CH5 SHIELD GROUND
- TB2-26 ANALOG CH6(-)
- TB2-27 ANALOG CH6 SHIELD GROUND
- TB2-28 ANALOG CH7(-)
- TB2-29 ANALOG CH7 SHIELD GROUND
- TB2-30 N/C

TB4 DIGITAL INPUT CONNECTIONS

- TB4-1 DIGITAL INPUT 1
- TB4-2 DIGITAL INPUT 2
- TB4-3 DIGITAL INPUT 3
- TB4-4 DIGITAL INPUT 4
- TB4-5 DIGITAL INPUT 5
- TB4-6 DIGITAL INPUT 6
- TB4-7 DIGITAL INPUT 7
- TB4-8 DIGITAL INPUT 8
- TB4-9 DIGITAL INPUT 9
- TB4-10 DIGITAL INPUT 10
- TB4-11 DIGITAL INPUT 11
- TB4-12 DIGITAL INPUT 12
- TB4-13 DIGITAL INPUT 13
- TB4-14 DIGITAL INPUT 14
- TB4-15 DIGITAL INPUT 15
- TB4-16 DIGITAL INPUT 16
- TB4-17 DIGITAL INPUT 17
- TB4-18 DIGITAL INPUT 18
- TB4-19 DIGITAL INPUT 19
- TB4-20 DIGITAL INPUT 20
- TB4-21 DIGITAL INPUT 21
- TB4-22 COMMON DIGITAL INPUT RETURN
- TB4-23 COMMON DIGITAL INPUT RETURN
- TB4-24 COMMON DIGITAL INPUT RETURN
- TB4-25 COMMON DIGITAL INPUT RETURN
- TB4-26 COMMON DIGITAL INPUT RETURN
- TB4-27 COMMON DIGITAL INPUT RETURN
- TB4-28 COMMON DIGITAL INPUT RETURN
- TB4-29 COMMON DIGITAL INPUT RETURN
- TB4-30 COMMON DIGITAL INPUT RETURN
- TB4-31 COMMON DIGITAL INPUT RETURN
- TB4-32 COMMON DIGITAL INPUT RETURN
- TB4-33 COMMON DIGITAL INPUT RETURN
- TB4-34 COMMON DIGITAL INPUT RETURN
- TB4-35 COMMON DIGITAL INPUT RETURN
- TB4-36 COMMON DIGITAL INPUT RETURN
- TB4-37 COMMON DIGITAL INPUT RETURN
- TB4-38 COMMON DIGITAL INPUT RETURN
- TB4-39 COMMON DIGITAL INPUT RETURN
- TB4-40 COMMON DIGITAL INPUT RETURN
- TB4-41 COMMON DIGITAL INPUT RETURN
- TB4-42 COMMON DIGITAL INPUT RETURN

TB3 OUTPUT CONNECTIONS

- TB3-1 +12 VDC (OEM USE ONLY)
- TB3-2 +12 VDC (OEM USE ONLY)
- TB3-3 +12 VDC (OEM USE ONLY)
- TB3-4 FUSED BATTERY(+) (42A) (5 AMP)
- TB3-5 FUSED BATTERY(+) (42A) (5 AMP)
- TB3-6 FUSED BATTERY(+) (42A) (5 AMP)
- TB3-7 GROUND
- TB3-8 GROUND
- TB3-9 GROUND
- TB3-10 GROUND
- TB3-11 GROUND
- TB3-12 PANEL LAMP OUTPUT

P1 ENGINE CONNECTIONS

- P1-1 ENGINE CRANK (71)
- P1-2 SHIELD 1 GROUND
- P1-3 ENGINE RUN (70)
- P1-4 ENGINE CRANK (71)
- P1-5 ENGINE BLOCK GROUND (14N)
- P1-6 SHIELD 2 GROUND
- P1-7 ENGINE RUN (70)
- P1-8 BATTERY(+) (14P)
- P1-9 SHIELD GROUND
- P1-10 LOW COOLANT LEVEL PTC (31A)
- P1-11 N/C
- P1-12 BATTERY(+) (14P)
- P1-13 MAGNETIC PICKUP INPUT 1
- P1-14 N/C
- P1-15 N/C
- P1-16 PWM1(+)
- P1-17 MAGNETIC PICKUP INPUT 2
- P1-18 N/C
- P1-19 N/C
- P1-20 PWM1
- P1-21 BATTERY(+) SENSE (P)
- P1-22 BATTERY(-) SENSE (N)
- P1-23 PWM2
- P1-24 PWM2(+)

P23 OUTPUT CONNECTIONS

- P23-1 DIGITAL OUTPUT 29
- P23-2 DIGITAL OUTPUT 28
- P23-3 DIGITAL OUTPUT 30
- P23-4 DIGITAL OUTPUT 31
- P23-5 GROUND
- P23-6 DIGITAL OUTPUT 21
- P23-7 DIGITAL OUTPUT 24
- P23-8 DIGITAL OUTPUT 22
- P23-9 FUSED BATTERY(+) (42A) (5 AMP)
- P23-10 DIGITAL OUTPUT 23
- P23-11 DIGITAL OUTPUT 25
- P23-12 DIGITAL OUTPUT 26
- P23-13 DIGITAL OUTPUT 4
- P23-14 DIGITAL OUTPUT 14
- P23-15 DIGITAL OUTPUT 27
- P23-16 DIGITAL OUTPUT 15
- P23-17 DIGITAL OUTPUT 5
- P23-18 N/C
- P23-19 DIGITAL OUTPUT 20
- P23-20 DIGITAL OUTPUT 18
- P23-21 DIGITAL OUTPUT 3
- P23-22 DIGITAL OUTPUT 16
- P23-23 DIGITAL OUTPUT 8
- P23-24 DIGITAL OUTPUT 7
- P23-25 DIGITAL OUTPUT 1
- P23-26 N/C
- P23-27 DIGITAL OUTPUT 9
- P23-28 DIGITAL OUTPUT 17
- P23-29 DIGITAL OUTPUT 6
- P23-30 N/C
- P23-31 DIGITAL OUTPUT 11
- P23-32 DIGITAL OUTPUT 19
- P23-33 DIGITAL OUTPUT 12
- P23-34 DIGITAL OUTPUT 10
- P23-35 DIGITAL OUTPUT 2
- P23-36 DIGITAL OUTPUT 13

MAIN LOGIC BOARD

P13 MODEM POWER CONNECTIONS

- P13-1 GROUND
- P13-2 +5 VD

P18 RS232 CONNECTIONS

- P18-1 CD
- P18-2 RX
- P18-3 TX
- P18-4 DTR
- P18-5 GROUND
- P18-6 DSR
- P18-7 RTS
- P18-8 CTS
- P18-9 RI

P19 FACTORY TEST PORT

- P19-1 GND
- P19-2 +
- P19-3 -
- P19-4 GND
- P19-5 +
- P19-6 -

P20 RS485 NON-ISOLATED CONNECTIONS

- P20-1 GND
- P20-2 +
- P20-3 -

P21 RS485 ISOLATED CONNECTIONS

- P21-1 GND
- P21-2 +
- P21-3 -
- P21-4 GND
- P21-5 +
- P21-6 -

P22 J1939 CONNECTIONS

- P22-1 GND
- P22-2 +
- P22-3 -

REV	DATE	REVISION	BY
-	3-7-11	NEW DRAWING [90745-4]	CRS

APPROVALS	DATE	ROLE	REV. NO.	REV. 2-2
CRS	3-7-11	DESIGN		
DPS	3-7-11	TEST		
CRS	3-7-11	APPROVE		

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DIAGRAM, SCHEMATIC
500-600 MODELS

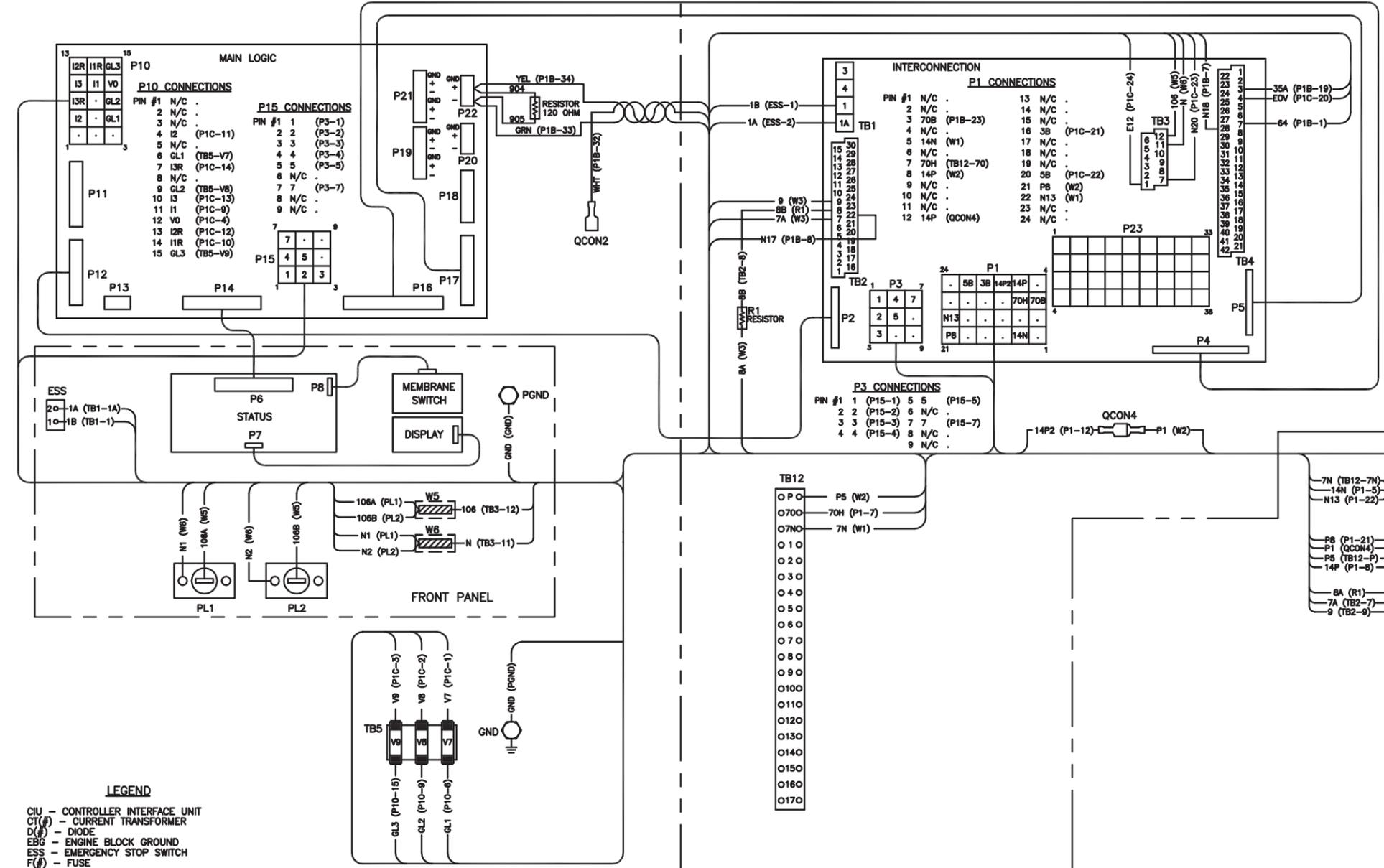
DECISION-MAKER 550 CONTROLLER
W/ EDCH III ECM

ADV-7939

REV	DATE	REVISION	BY
-	2-23-11	NEW DRAWING [00745-4]	CRS

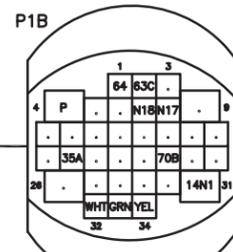
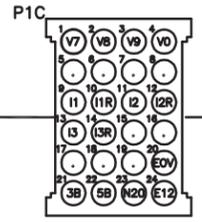
CONTROLLER COMPARTMENT

TOP COMPARTMENT (CUSTOMER CONNECTIONS)



P1C CONNECTIONS

PIN #	DESCRIPTION
1	V7 (TB5-V7)
2	V8 (TB5-V8)
3	V9 (TB5-V9)
4	V0 (P10-12)
5	N/C
6	N/C
7	N/C
8	N/C
9	I1 (P10-11)
10	I1R (P10-14)
11	I2 (P10-4)
12	I2R (P10-13)
13	I3 (P10-10)
14	I3R (P10-7)
15	N/C
16	N/C
17	N/C
18	N/C
19	N/C
20	EDV (TB4-4)
21	3B (P1-18)
22	5B (P1-20)
23	N20 (TB3-7)
24	E12 (TB3-1)



P1B CONNECTIONS

PIN #	DESCRIPTION
1	64 (TB4-7)
2	63C (W3)
3	N/C
4	P (W2)
5	N/C
6	N/C
7	N18 (TB4-28)
8	N17 (TB2-22)
9	N/C
10	N/C
11	N/C
12	N/C
13	N/C
14	N/C
15	N/C
16	N/C
17	N/C
18	N/C
19	35A (TB4-3)
20	N/C
21	N/C
22	N/C
23	70B (P1-3)
24	N/C
25	N/C
26	N/C
27	N/C
28	N/C
29	N/C
30	N/C
31	14N1 (W1)
32	WHIT (QCON2)
33	GRN (P22-(-))
34	YEL (P22-(+))

- LEGEND**
- CIU - CONTROLLER INTERFACE UNIT
 - CT(#)- CURRENT TRANSFORMER
 - D(#)- DIODE
 - EBG - ENGINE BLOCK GROUND
 - ESS - EMERGENCY STOP SWITCH
 - F(#)- FUSE
 - GND - CONTROLLER BOX GROUND
 - INSUL(#)- INSULINK
 - J(#)- CONNECTOR (JACK)
 - LCT - LOW COOLANT TEMPERATURE SWITCH
 - LFL - LOW FUEL LEVEL
 - MSA - MANUAL SPEED ADJUST
 - P(#)- CONNECTOR (PLUG)
 - PGND - CONTROLLER PANEL GROUND LUG
 - PL(#)- PANEL LAMP
 - PMG - PERMANENT MAGNET GENERATOR
 - QCON(#)- QUICK CONNECT
 - SM - STARTER MOTOR
 - SS - STARTER SOLENOID
 - STAT - STATOR
 - SW(#)- SWITCH
 - TB1 - INTERCONNECTION BOARD TERMINAL BLOCK
 - TB2 - A/D TERMINAL BLOCK
 - TB3 - OUTPUT TERMINAL BLOCK
 - TB4 - DIGITAL INPUT TERMINAL BLOCK
 - TB5 - CONTROLLER A.C. FUSE BLOCK
 - TB10 - ACCESSORY TERMINAL BLOCK
 - TB11 - CT INPUT TERMINAL BLOCK
 - TB12 - VSG TERMINAL BLOCK

FOR SCHEMATIC SEE ADV-7939

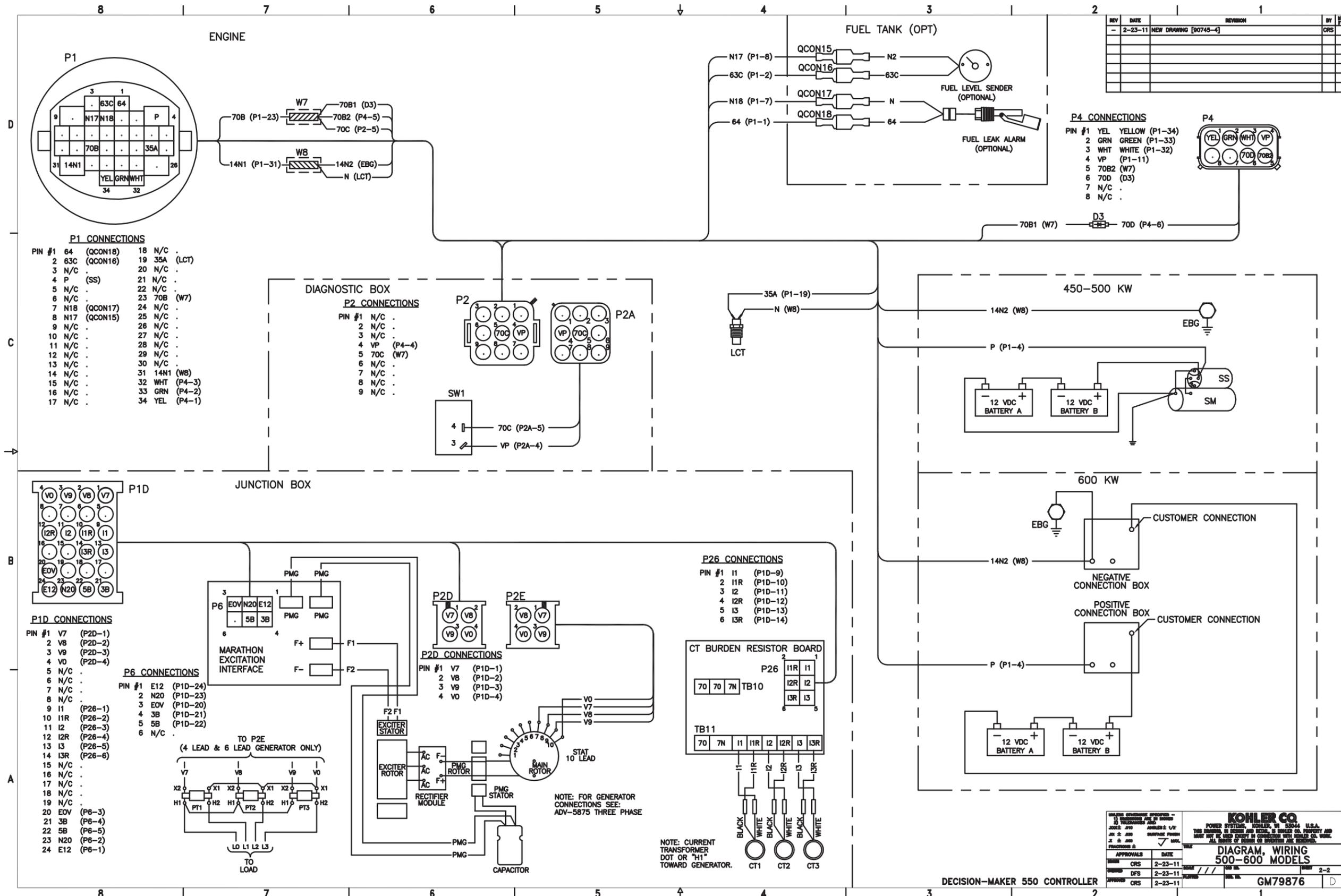
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DIAGRAM, WIRING
500-600 MODELS

APPROVALS	DATE
CRS	2-23-11
DFS	2-23-11
CRS	2-23-11

DECISION-MAKER 550 CONTROLLER

GM79876



REV	DATE	REVISION	BY	CHK
-	2-23-11	NEW DRAWING [80745-4]	CRS	

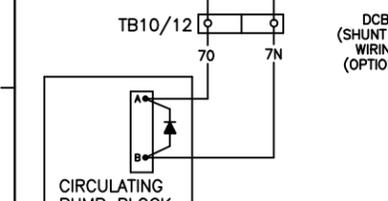
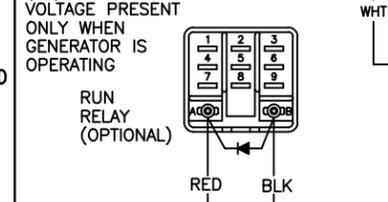
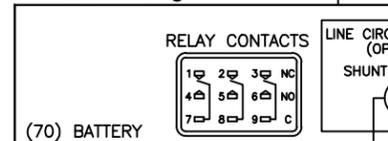
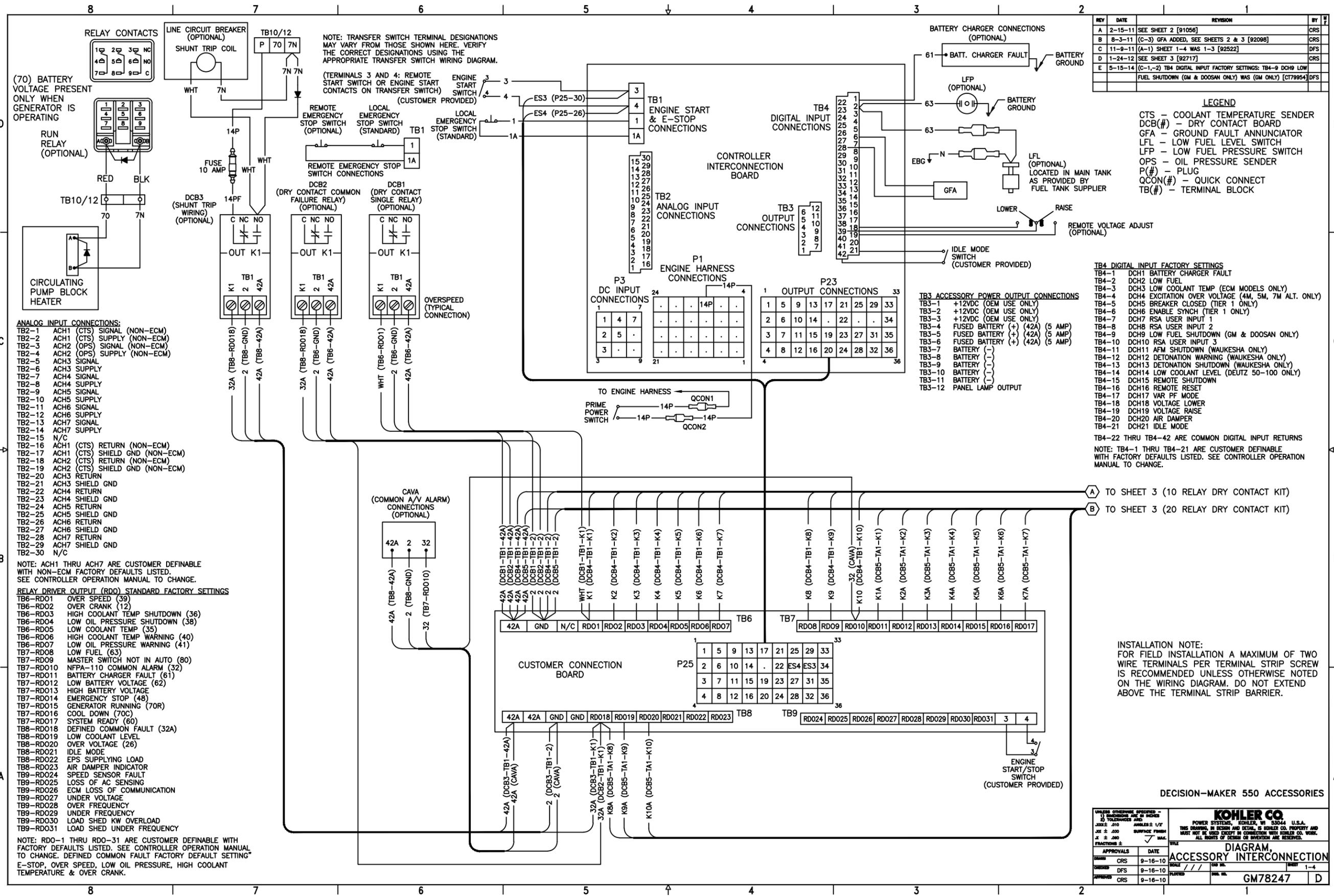
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DIAGRAM, WIRING
500-600 MODELS

APPROVALS	DATE
CRS	2-23-11
DPS	2-23-11
CRS	2-23-11

DECISION-MAKER 550 CONTROLLER

GM79876

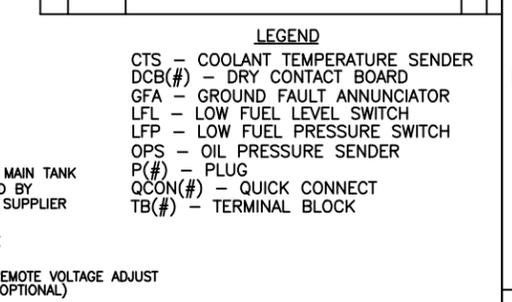


- ANALOG INPUT CONNECTIONS:**
- TB2-1 ACH1 (CTS) SIGNAL (NON-ECM)
 - TB2-2 ACH1 (CTS) SUPPLY (NON-ECM)
 - TB2-3 ACH2 (OPS) SIGNAL (NON-ECM)
 - TB2-4 ACH2 (OPS) SUPPLY (NON-ECM)
 - TB2-5 ACH3 SIGNAL
 - TB2-6 ACH3 SUPPLY
 - TB2-7 ACH4 SIGNAL
 - TB2-8 ACH4 SUPPLY
 - TB2-9 ACH5 SIGNAL
 - TB2-10 ACH5 SUPPLY
 - TB2-11 ACH6 SIGNAL
 - TB2-12 ACH6 SUPPLY
 - TB2-13 ACH7 SIGNAL
 - TB2-14 ACH7 SUPPLY
 - TB2-15 N/C
 - TB2-16 ACH1 (CTS) RETURN (NON-ECM)
 - TB2-17 ACH1 (CTS) SHIELD GND (NON-ECM)
 - TB2-18 ACH2 (CTS) RETURN (NON-ECM)
 - TB2-19 ACH2 (CTS) SHIELD GND (NON-ECM)
 - TB2-20 ACH3 RETURN
 - TB2-21 ACH3 SHIELD GND
 - TB2-22 ACH4 RETURN
 - TB2-23 ACH4 SHIELD GND
 - TB2-24 ACH5 RETURN
 - TB2-25 ACH5 SHIELD GND
 - TB2-26 ACH6 RETURN
 - TB2-27 ACH6 SHIELD GND
 - TB2-28 ACH7 RETURN
 - TB2-29 ACH7 SHIELD GND
 - TB2-30 N/C

- NOTE: ACH1 THRU ACH7 ARE CUSTOMER DEFINABLE WITH NON-ECM FACTORY DEFAULTS LISTED. SEE CONTROLLER OPERATION MANUAL TO CHANGE.**
- RELAY DRIVER OUTPUT (RDO) STANDARD FACTORY SETTINGS**
- TB6-RD01 OVER SPEED (39)
 - TB6-RD02 OVER CRANK (12)
 - TB6-RD03 HIGH COOLANT TEMP SHUTDOWN (36)
 - TB6-RD04 LOW OIL PRESSURE SHUTDOWN (38)
 - TB6-RD05 LOW COOLANT TEMP (35)
 - TB6-RD06 HIGH COOLANT TEMP WARNING (40)
 - TB6-RD07 LOW OIL PRESSURE WARNING (41)
 - TB7-RD08 LOW FUEL (63)
 - TB7-RD09 MASTER SWITCH NOT IN AUTO (80)
 - TB7-RD010 NFPA-110 COMMON ALARM (32)
 - TB7-RD011 BATTERY CHARGER FAULT (61)
 - TB7-RD012 LOW BATTERY VOLTAGE (62)
 - TB7-RD013 HIGH BATTERY VOLTAGE
 - TB7-RD014 EMERGENCY STOP (48)
 - TB7-RD015 GENERATOR RUNNING (70R)
 - TB7-RD016 COOL DOWN (70C)
 - TB7-RD017 SYSTEM READY (60)
 - TB8-RD018 DEFINED COMMON FAULT (32A)
 - TB8-RD019 LOW COOLANT LEVEL
 - TB8-RD020 OVER VOLTAGE (26)
 - TB8-RD021 IDLE MODE
 - TB8-RD022 EPS SUPPLYING LOAD
 - TB8-RD023 AIR DAMPER INDICATOR
 - TB9-RD024 SPEED SENSOR FAULT
 - TB9-RD025 LOSS OF AC SENSING
 - TB9-RD026 ECM LOSS OF COMMUNICATION
 - TB9-RD027 UNDER VOLTAGE
 - TB9-RD028 OVER FREQUENCY
 - TB9-RD029 UNDER FREQUENCY
 - TB9-RD030 LOAD SHED KW OVERLOAD
 - TB9-RD031 LOAD SHED UNDER FREQUENCY

NOTE: RDO-1 THRU RDO-31 ARE CUSTOMER DEFINABLE WITH FACTORY DEFAULTS LISTED. SEE CONTROLLER OPERATION MANUAL TO CHANGE. DEFINED COMMON FAULT FACTORY DEFAULT SETTING: E-STOP, OVER SPEED, LOW OIL PRESSURE, HIGH COOLANT TEMPERATURE & OVER CRANK.

REV	DATE	REVISION	BY
A	2-15-11	SEE SHEET 2 [91056]	CRS
B	8-3-11	(C-3) GFA ADDED, SEE SHEETS 2 & 3 [92098]	CRS
C	11-9-11	(A-1) SHEET 1-4 WAS 1-3 [92522]	DFS
D	1-24-12	SEE SHEET 3 [92717]	CRS
E	5-15-14	(C-1,-2) TB4 DIGITAL INPUT FACTORY SETTINGS: TB4-9 DCH9 LOW FUEL SHUTDOWN (GM & DOOSAN ONLY) WAS (GM ONLY) [C779954]	DFS



- LEGEND**
- CTS - COOLANT TEMPERATURE SENDER
 - DCB(#)- DRY CONTACT BOARD
 - GFA - GROUND FAULT ANNUNCIATOR
 - LFL - LOW FUEL LEVEL SWITCH
 - LFP - LOW FUEL PRESSURE SWITCH
 - OPS - OIL PRESSURE SENDER
 - P(#)- PLUG
 - QCON(#)- QUICK CONNECT
 - TB(#)- TERMINAL BLOCK
- TB4 DIGITAL INPUT FACTORY SETTINGS**
- TB4-1 DCH1 BATTERY CHARGER FAULT
 - TB4-2 DCH2 LOW FUEL
 - TB4-3 DCH3 LOW COOLANT TEMP (ECM MODELS ONLY)
 - TB4-4 DCH4 EXCITATION OVER VOLTAGE (4M, 5M, 7M ALT. ONLY)
 - TB4-5 DCH5 BREAKER CLOSED (TIER 1 ONLY)
 - TB4-6 DCH6 ENABLE SYNCH (TIER 1 ONLY)
 - TB4-7 DCH7 RSA USER INPUT 1
 - TB4-8 DCH8 RSA USER INPUT 2
 - TB4-9 DCH9 LOW FUEL SHUTDOWN (GM & DOOSAN ONLY)
 - TB4-10 DCH10 RSA USER INPUT 3
 - TB4-11 DCH11 AFM SHUTDOWN (WAUKESHA ONLY)
 - TB4-12 DCH12 DETONATION WARNING (WAUKESHA ONLY)
 - TB4-13 DCH13 DETONATION SHUTDOWN (WAUKESHA ONLY)
 - TB4-14 DCH14 LOW COOLANT LEVEL (DEUTZ 50-100 ONLY)
 - TB4-15 DCH15 REMOTE SHUTDOWN
 - TB4-16 DCH16 REMOTE RESET
 - TB4-17 DCH17 VAR PF MODE
 - TB4-18 DCH18 VOLTAGE LOWER
 - TB4-19 DCH19 VOLTAGE RAISE
 - TB4-20 DCH20 AIR DAMPER
 - TB4-21 DCH21 IDLE MODE
- TB4-22 THRU TB4-42 ARE COMMON DIGITAL INPUT RETURNS**
- NOTE: TB4-1 THRU TB4-21 ARE CUSTOMER DEFINABLE WITH FACTORY DEFAULTS LISTED. SEE CONTROLLER OPERATION MANUAL TO CHANGE.**

TO SHEET 3 (10 RELAY DRY CONTACT KIT)

TO SHEET 3 (20 RELAY DRY CONTACT KIT)

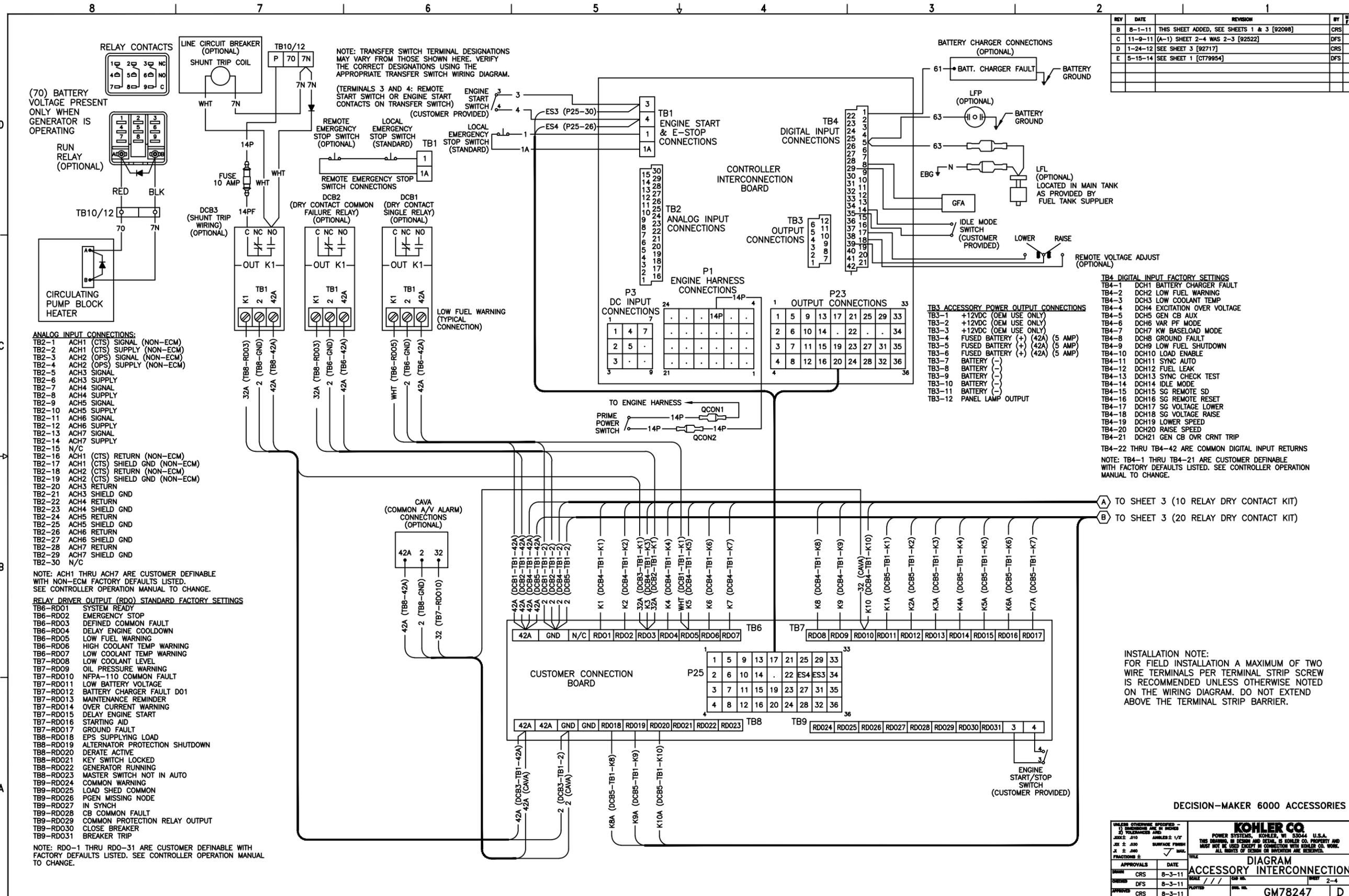
INSTALLATION NOTE:
FOR FIELD INSTALLATION A MAXIMUM OF TWO WIRE TERMINALS PER TERMINAL STRIP SCREW IS RECOMMENDED UNLESS OTHERWISE NOTED ON THE WIRING DIAGRAM. DO NOT EXTEND ABOVE THE TERMINAL STRIP BARRIER.

DECISION-MAKER 550 ACCESSORIES

UNLESS OTHERWISE SPECIFIED - DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED	ANGLE: 1/2"	TITLE
WIRE: #10		DIAGRAM
WIRE: #12		ACCESSORY INTERCONNECTION
WIRE: #14		
WIRE: #16		
WIRE: #18		
WIRE: #20		
WIRE: #22		
WIRE: #24		
WIRE: #26		
WIRE: #28		
WIRE: #30		
WIRE: #32		
WIRE: #34		
WIRE: #36		
WIRE: #38		
WIRE: #40		
WIRE: #42		
WIRE: #44		
WIRE: #46		
WIRE: #48		
WIRE: #50		
WIRE: #52		
WIRE: #54		
WIRE: #56		
WIRE: #58		
WIRE: #60		
WIRE: #62		
WIRE: #64		
WIRE: #66		
WIRE: #68		
WIRE: #70		
WIRE: #72		
WIRE: #74		
WIRE: #76		
WIRE: #78		
WIRE: #80		
WIRE: #82		
WIRE: #84		
WIRE: #86		
WIRE: #88		
WIRE: #90		
WIRE: #92		
WIRE: #94		
WIRE: #96		
WIRE: #98		
WIRE: #100		

APPROVALS	DATE	SCALE	SHEET
DESIGN: CRS	9-16-10	SCALE: 1/2"	1-4
CHECKED: DFS	9-16-10	SCALE: 1/2"	1-4
APPROVED: CRS	9-16-10	SCALE: 1/2"	1-4

GM78247



REV	DATE	REVISION	BY
B	8-1-11	THIS SHEET ADDED, SEE SHEETS 1 & 3 [92098]	CRS
C	11-9-11	(A-1) SHEET 2-4 WAS 2-3 [92522]	DFS
D	1-24-12	SEE SHEET 3 [92717]	CRS
E	5-15-14	SEE SHEET 1 [CT79954]	DFS

TB4 DIGITAL INPUT FACTORY SETTINGS

TB4-1	DCH1 BATTERY CHARGER FAULT
TB4-2	DCH2 LOW FUEL WARNING
TB4-3	DCH3 LOW COOLANT TEMP
TB4-4	DCH4 EXCITATION OVER VOLTAGE
TB4-5	DCH5 GEN CB AUX
TB4-6	DCH6 VAR PF MODE
TB4-7	DCH7 KW BASELOAD MODE
TB4-8	DCH8 GROUND FAULT
TB4-9	DCH9 LOW FUEL SHUTDOWN
TB4-10	DCH10 LOAD ENABLE
TB4-11	DCH11 SYNC AUTO
TB4-12	DCH12 FUEL LEAK
TB4-13	DCH13 SYNC CHECK TEST
TB4-14	DCH14 IDLE MODE
TB4-15	DCH15 SG REMOTE SD
TB4-16	DCH16 SG REMOTE RESET
TB4-17	DCH17 SG VOLTAGE LOWER
TB4-18	DCH18 SG VOLTAGE RAISE
TB4-19	DCH19 LOWER SPEED
TB4-20	DCH20 RAISE SPEED
TB4-21	DCH21 GEN CB OVR CRNT TRIP

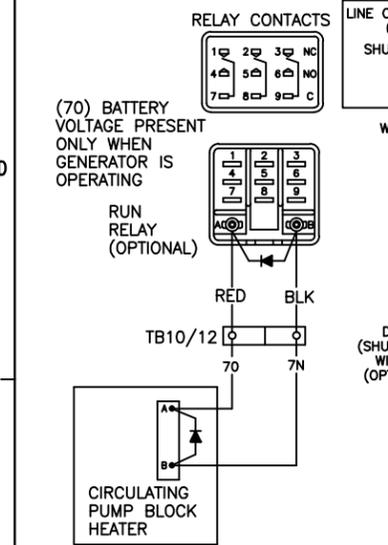
TB4-22 THRU TB4-42 ARE COMMON DIGITAL INPUT RETURNS
NOTE: TB4-1 THRU TB4-21 ARE CUSTOMER DEFINABLE WITH FACTORY DEFAULTS LISTED. SEE CONTROLLER OPERATION MANUAL TO CHANGE.

A TO SHEET 3 (10 RELAY DRY CONTACT KIT)
B TO SHEET 3 (20 RELAY DRY CONTACT KIT)

INSTALLATION NOTE:
FOR FIELD INSTALLATION A MAXIMUM OF TWO WIRE TERMINALS PER TERMINAL STRIP SCREW IS RECOMMENDED UNLESS OTHERWISE NOTED ON THE WIRING DIAGRAM. DO NOT EXTEND ABOVE THE TERMINAL STRIP BARRIER.

DECISION-MAKER 6000 ACCESSORIES

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SIZE: #10	ANGLE: 1/2"	TITLE: DIAGRAM	
LOT: # 030	SURFACE FINISH: /	SCALE: // /	
NO. OF SHEETS: 4	MARK: /	SHEET: 2-4	
APPROVALS:	DATE:	DRAWN: CRS 8-3-11	
DESIGNED: DFS 8-3-11	SCALE: // /	CHECKED: DFS 8-3-11	
APPROVED: CRS 8-3-11	PLOTTED:	PWA. NO. GM78247	



- ANALOG INPUT CONNECTIONS:**
- TB2-1 ACH1 (CTS) SIGNAL (NON-ECM)
 - TB2-2 ACH1 (CTS) SUPPLY (NON-ECM)
 - TB2-3 ACH2 (OPS) SIGNAL (NON-ECM)
 - TB2-4 ACH2 (OPS) SUPPLY (NON-ECM)
 - TB2-5 ACH3 SIGNAL
 - TB2-6 ACH3 SUPPLY
 - TB2-7 ACH4 SIGNAL
 - TB2-8 ACH4 SUPPLY
 - TB2-9 ACH5 SIGNAL
 - TB2-10 ACH5 SUPPLY
 - TB2-11 ACH6 SIGNAL
 - TB2-12 ACH6 SUPPLY
 - TB2-13 ACH7 SIGNAL
 - TB2-14 ACH7 SUPPLY
 - TB2-15 N/C
 - TB2-16 ACH1 (CTS) RETURN (NON-ECM)
 - TB2-17 ACH1 (CTS) SHIELD GND (NON-ECM)
 - TB2-18 ACH2 (CTS) RETURN (NON-ECM)
 - TB2-19 ACH2 (CTS) SHIELD GND (NON-ECM)
 - TB2-20 ACH3 RETURN
 - TB2-21 ACH3 SHIELD GND
 - TB2-22 ACH4 RETURN
 - TB2-23 ACH4 SHIELD GND
 - TB2-24 ACH5 RETURN
 - TB2-25 ACH5 SHIELD GND
 - TB2-26 ACH6 RETURN
 - TB2-27 ACH6 SHIELD GND
 - TB2-28 ACH7 RETURN
 - TB2-29 ACH7 SHIELD GND
 - TB2-30 N/C

NOTE: ACH1 THRU ACH7 ARE CUSTOMER DEFINABLE WITH NON-ECM FACTORY DEFAULTS LISTED. SEE CONTROLLER OPERATION MANUAL TO CHANGE.

RELAY DRIVER OUTPUT (RDO) STANDARD FACTORY SETTINGS

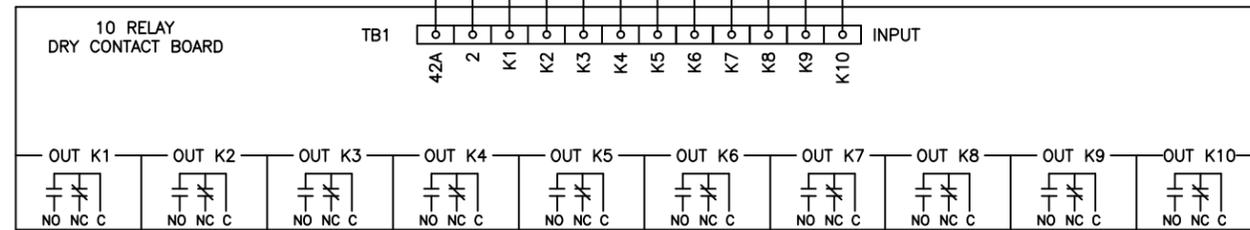
- TB6-RD01 SYSTEM READY
- TB6-RD02 EMERGENCY STOP
- TB6-RD03 DEFINED COMMON FAULT
- TB6-RD04 DELAY ENGINE COOLDOWN
- TB6-RD05 LOW FUEL WARNING
- TB6-RD06 HIGH COOLANT TEMP WARNING
- TB6-RD07 LOW COOLANT TEMP WARNING
- TB7-RD08 LOW COOLANT LEVEL
- TB7-RD09 OIL PRESSURE WARNING
- TB7-RD010 NFPA-110 COMMON FAULT
- TB7-RD011 LOW BATTERY VOLTAGE
- TB7-RD012 BATTERY CHARGER FAULT D01
- TB7-RD013 MAINTENANCE REMINDER
- TB7-RD014 OVER CURRENT WARNING
- TB7-RD015 DELAY ENGINE START
- TB7-RD016 STARTING AID
- TB7-RD017 GROUND FAULT
- TB8-RD018 EPS SUPPLYING LOAD
- TB8-RD019 ALTERNATOR PROTECTION SHUTDOWN
- TB8-RD020 DERATE ACTIVE
- TB8-RD021 KEY SWITCH LOCKED
- TB8-RD022 GENERATOR RUNNING
- TB8-RD023 MASTER SWITCH NOT IN AUTO
- TB9-RD024 COMMON WARNING
- TB9-RD025 LOAD SHED COMMON
- TB9-RD026 PGEN MISSING NODE
- TB9-RD027 IN SYNCH
- TB9-RD028 CB COMMON FAULT
- TB9-RD029 COMMON PROTECTION RELAY OUTPUT
- TB9-RD030 CLOSE BREAKER
- TB9-RD031 BREAKER TRIP

NOTE: RDO-1 THRU RDO-31 ARE CUSTOMER DEFINABLE WITH FACTORY DEFAULTS LISTED. SEE CONTROLLER OPERATION MANUAL TO CHANGE.

REV	DATE	REVISION	BY	APP
A	2-15-11	(B-4) 20 RELAY CONTACT WIRING ADDED [91056]	CRS	
B	8-3-11	SHEET 1 AND SHEET 2 CONTACT FUNCTION NOTES ADDED, SEE SHEETS 1 & 2 [92098]	CRS	
C	11-9-11	(A-1) SHEET 3-4 WAS 3-3 [92522]	DFS	
D	1-24-12	(B-5) K1A-K10A LEADS AND LABELS UPDATED TO MATCH HARNESS [92717]	CRS	
E	5-15-14	SEE SHEET 1 [C179954]	DFS	

TO SHEET 1 (DEC 550)
TO SHEET 2 (DEC 6000)

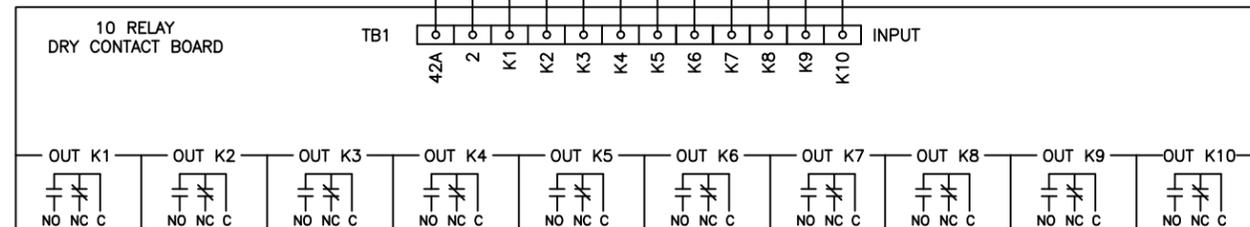
DCB4
(10 RELAY DRY CONTACT KIT)



SEE SHEET 1 FOR DEFAULT CONTACT FUNCTIONS FOR DEC550
SEE SHEET 2 FOR DEFAULT CONTACT FUNCTIONS FOR DEC6000

TO SHEET 1 (DEC 550)
TO SHEET 2 (DEC 6000)

DCB5
(20 RELAY DRY CONTACT KIT)
(DCB4 & DCB5 REQUIRED)



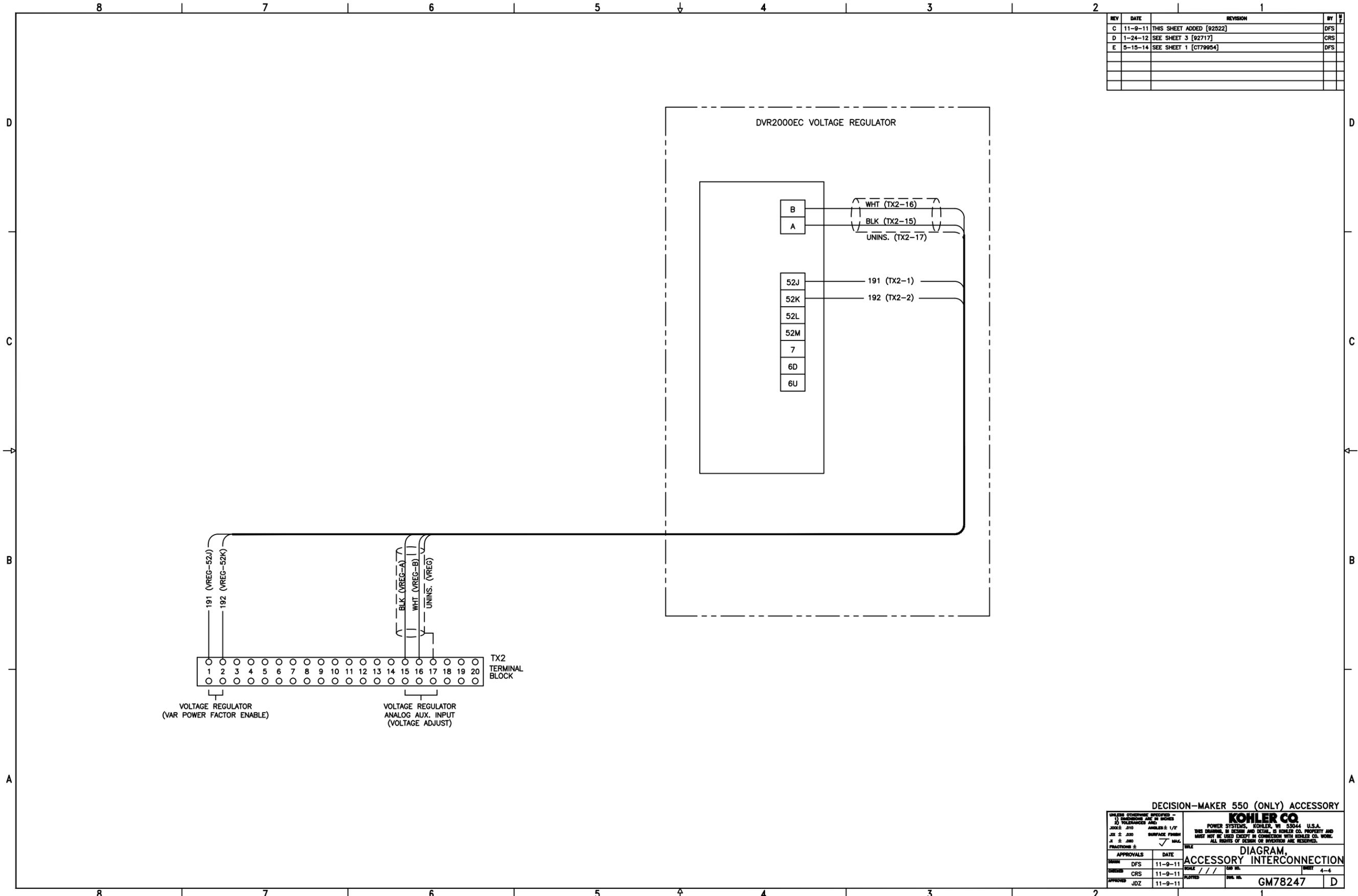
SEE SHEET 1 FOR DEFAULT CONTACT FUNCTIONS FOR DEC550
SEE SHEET 2 FOR DEFAULT CONTACT FUNCTIONS FOR DEC6000

INSTALLATION NOTE:
FOR FIELD INSTALLATION A MAXIMUM OF TWO WIRE TERMINALS PER TERMINAL STRIP SCREW IS RECOMMENDED UNLESS OTHERWISE NOTED ON THE WIRING DIAGRAM. DO NOT EXTEND ABOVE THE TERMINAL STRIP BARRIER.

DECISION-MAKER 550 & 6000 ACCESSORIES

UNLESS OTHERWISE SPECIFIED - 1) DIMENSIONS ARE IN INCHES 2) TOLERANCES ARE: FRACTIONS ±		KOHLER CO. POWER SYSTEMS, KOHLER, WI 53044 U.S.A. THIS DRAWING, IN DESIGN AND DETAIL, IS KOHLER CO. PROPERTY AND MAY NOT BE USED EXCEPT IN CONNECTION WITH KOHLER CO. WORK. ALL RIGHTS OF DESIGN OR INVENTION ARE RESERVED.	
DATE	APPROVALS	DATE	TITLE
9-16-10	CRS	9-16-10	DIAGRAM
9-16-10	DFS	9-16-10	ACCESSORY INTERCONNECTION
9-16-10	CRS	9-16-10	
SCALE: 1" = 1"		SHEET: 3-4	
DRAWN: CRS		REV. NO.: GM78247	
CHECKED: DFS		BY: D	
APPROVED: CRS			

REV	DATE	REVISION	BY
C	11-9-11	THIS SHEET ADDED [92522]	DFS
D	1-24-12	SEE SHEET 3 [92717]	CRS
E	5-15-14	SEE SHEET 1 [C779954]	DFS



DECISION-MAKER 550 (ONLY) ACCESSORY

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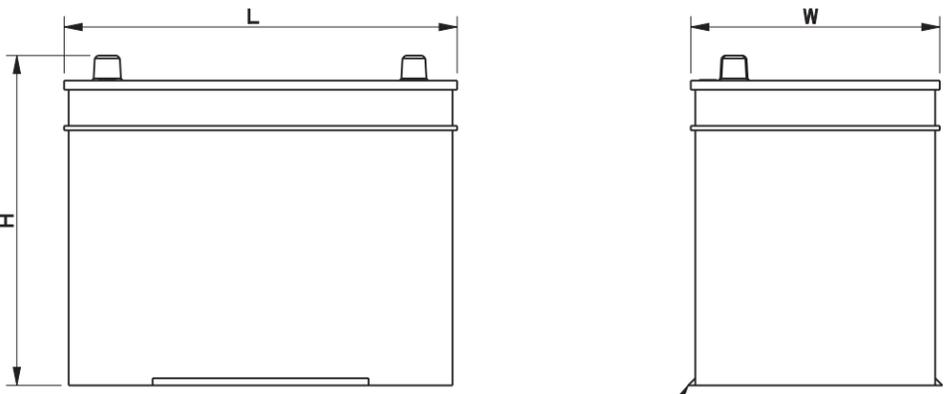
DIAGRAM, ACCESSORY INTERCONNECTION

APPROVALS	DATE	SCALE	SHEET
DESIGN DFS	11-9-11	///	4-4
CHECKED CRS	11-9-11	///	4-4
APPROVED JDZ	11-9-11	///	4-4

DWG. NO. **GM78247**

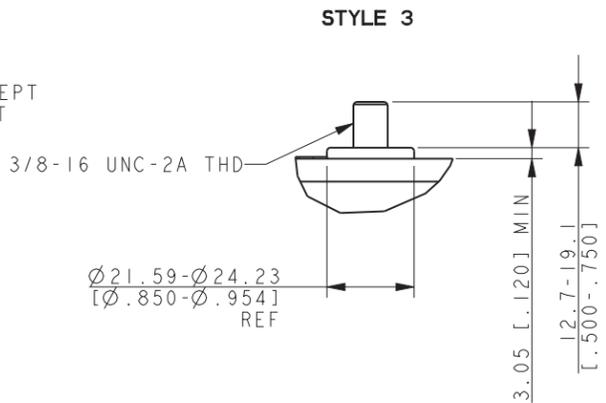
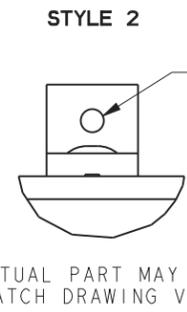
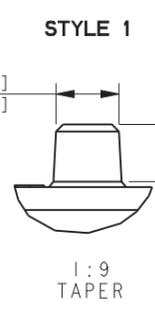
Miscellaneous

PART NO.	REV	SAE DIMENSION			VOLTAGE	COLD CRANKING AMPS AT 0°F MINIMUM	RESERVE CAP. MINUTES AT 80°F MINIMUM	POST LAYOUT /STYLE	CHARGE TYPE	BATTERY CONSTRUCTION	BC I GROUP
		L	W	H							
244578	BT	333.5 [13.131]	181.1 [7.131]	238.5 [9.391]	6	700	275	B/1	DRY	SEE NOTE 1	
244750	BD	342.9 [13.501]	173.2 [6.821]	238.3 [9.381]	12	600	165	D/1	DRY	SEE NOTE 1	
239102	BK	198.1 [7.801]	133.4 [5.251]	187.5 [7.381]	12	200	32	D/2	DRY	SEE NOTE 1	
289515	BC	539.8 [21.251]	282.7 [11.131]	276.4 [10.881]	12	1150	450	A/1	DRY	SEE NOTE 1	
291918	BC	333.7 [13.121]	173.0 [6.811]	239.8 [9.441]	12	700	150	C/3	WET	SEE NOTE 1	
299981	BD	333.7 [13.121]	173.0 [6.811]	239.8 [9.441]	12	700	150	C/3	DRY	SEE NOTE 1	
254425	BD	333.7 [13.121]	173.0 [6.811]	239.8 [9.441]	12	1000	200	C/3	WET	SEE NOTE 1	
299982	BC	333.7 [13.121]	173.0 [6.811]	239.8 [9.441]	12	950	200	C/3	DRY	SEE NOTE 1	
324367	DM	208.0 [8.191]	179.4 [7.061]	196.9 [7.751]	12	675	90	C/1	WET	SEE NOTE 1	
324368	BC	206.5 [8.131]	166.9 [6.571]	205.2 [8.081]	12	675	90	C/1	DRY	SEE NOTE 1	
324586	BT	330.2 [13.00]	173.0 [6.811]	239.8 [9.441]	12	950	185	C/3	WET	SEE NOTE 2	31
324587	BT	330.2 [13.00]	173.0 [6.811]	239.8 [9.441]	12	950	200	C/3	DRY	SEE NOTE 2	31
256984	BR	273.0 [10.75]	173.0 [6.811]	228.6 [9.00]	12	650	120	D/1	WET	SEE NOTE 1	24
225289	BR	273.0 [10.75]	173.0 [6.811]	228.6 [9.00]	12	650	130	D/1	DRY	SEE NOTE 1	24
345197	BS	273.0 [10.75]	173.0 [6.811]	228.6 [9.00]	12	510	80	E/1	WET	SEE NOTE 2	24
354147	BT	330.2 [13.00]	173.0 [6.811]	239.8 [9.441]	12	700	170	C/3	WET	SEE NOTE 2	31
354148	BT	330.2 [13.00]	173.0 [6.811]	239.8 [9.441]	12	700	150	C/3	DRY	SEE NOTE 2	31
345309	BR	219.2 [8.63]	153.9 [6.06]	212.9 [8.38]	12	525	-	E/1	WET	SEE NOTE 1	55
GM22348	BC	525.3 [20.681]	220.5 [8.681]	251.0 [9.881]	12	1000	320	A/1	DRY	SEE NOTE 1	
GM22349	BR	527.1 [20.75]	282.4 [11.12]	276.4 [10.88]	12	1150	400	A/1	DRY	SEE NOTE 1	8D
GM34399	BR	527.1 [20.75]	282.4 [11.12]	276.4 [10.88]	12	1150	430	A/1	WET	SEE NOTE 1	8D
GM48784	BR	208.0 [8.191]	173.0 [6.811]	196.9 [7.751]	12	525	70	D/1	WET	-	26
GM75512	BS	238.0 [9.38]	129.0 [5.06]	223.0 [8.81]	12	500	85	D/1	WET	-	51



ALTERNATE CONSTRUCTION ON BOTTOM OF BATTERIES ACCEPTABLE

NOTE: DIMENSIONS IN [] ARE ENGLISH EQUIVALENTS.
 □ INDICATES PART NUMBERS AFFECTED BY LATEST DRAWING REVISION

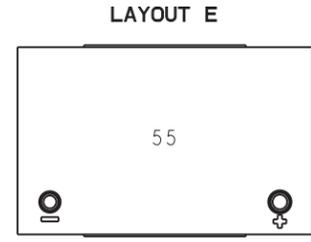
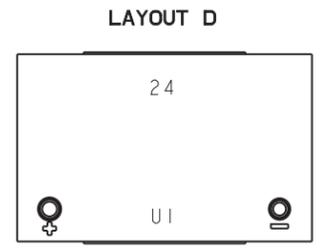
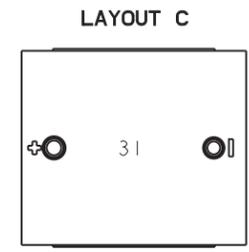
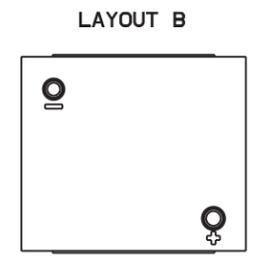
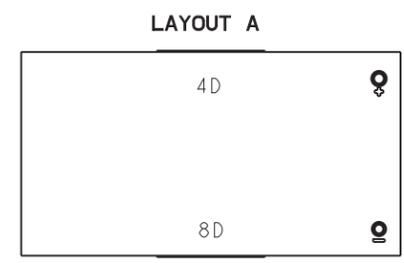


- NOTES:
- 1) STYLE 3 CAN BE CONVERTED TO STYLE 1 BY INSTALLATION OF 254427 STUD CONVERSION KIT.
 - 2) BATTERIES USING "STYLE 3" STUDS MUST HAVE EITHER THE "POS" OR "NEG" STUD CLEARLY IDENTIFIED.
 - 3) STYLE 3 TERMINAL TORQUE 10 Nm [15 FT LBS].
 - 4) "POS" & "NEG" IDENTIFICATION MUST BE MARKED AS SHOWN ON THE PART LAYOUT AND WITHIN 5mm OF THE STUD.

NOTES: (APPLIES TO ALL BATTERIES)
 SAE J537 DIMENSIONS ARE MAX ALLOWABLE DIMENSIONS.
 COLD CRANKING AMPS ARE MINIMUM ACCEPTABLE VALUES.
 HOLD DOWN DESIGN IN COMPLIANCE WITH SAE STANDARDS.
 BATTERY WARNING LABEL TO BE LOCATED ON TOP OF BATTERY. (BETWEEN TERMINALS ON LAYOUT D)
 MANUFACTURER MUST PROVIDE A CERTIFICATE CONTAINING MFGRS. NAME, MFGRS. PART NUMBER,
 AND KOHLER PART NUMBER CERTIFYING THAT THE BATTERY WAS BUILT TO INDUSTRY STANDARDS.
 SEE N.F.P.A.-110 FOR SPECIFIC DETAILS. CERTIFICATE REQUIRED ONLY ONCE PER BATTERY PART NUMBER.
 MAY NOT BE CALCIUM-CALCIUTYPE.

NOTES: (CHARGE TYPE)
 ALL DRY CHARGED BATTERIES MUST BE SUPPLIED WITH ACTIVATION INSTRUCTIONS ADHERED TO BATTERY AND LOOSE. BATTERY MUST ALSO BE IDENTIFIED ON TOP AS: "DRY CHARGED, MUST ADD BATTERY GRADE ELECTROLYTE, SEE ACTIVATION INSTRUCTIONS"
 BATTERIES SHOULD BE RECEIVED APPROPRIATELY MARKED AS DRYCHARGED OR WET STORAGE.
 ONE OF THE BATTERY POSTS MUST BE SHIELDED WHEN BATTERIES ARE WET CHARGED.
 BATTERIES WHEN SHIPPED DRY - DO NOT REQUIRE POST PROTECTORS.

NOTES: (BATTERY CONSTRUCTION)
 1) MUST BE LEAD-CALCIUM HYBRID OR LEAD-ANTIMONY TYPE.
 2) LEAD-CALCIUM GRID.

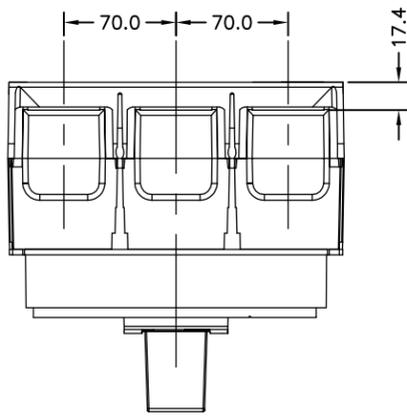


REV	DATE	REVISION (SEE INDIVIDUAL PART NO. FOR REVISION LEVEL)	BY	UNLESS OTHERWISE SPECIFIED - 1) DIMENSIONS ARE IN MILLIMETERS 2) TOLERANCES ARE:	TITLE
BS	4-7-10	(C-8) 345197 VOIDED PER 87080, GM75512 ADDED [89560]	BAL	X.XX ± 0.25 X.X ± 1.0 X ± 1.5 ANGLES ± 0° 30' MAX.	KOHLER CO. METRIC PRO-E POWER SYSTEMS, KOHLER, WI 53044 U.S.A. THIS DRAWING IN DESIGN AND DETAIL IS KOHLER CO. PROPERTY AND MUST NOT BE USED EXCEPT IN CONNECTION WITH KOHLER CO. WORK. ALL RIGHTS OF DESIGN OR INVENTION ARE RESERVED.
BT	3-14-12	(B-8) ADD NOTE 4, (B-3) CHANGE POSITION OF + & - SYMBOLS IN LAYOUT C, CHANGE DRAWING TITLE TO DWG, BATTERY, DRY CHARGED, CHANGE DRAWING NUMBER TO 244578_CMP. [CT07762]	CEK	THIRD ANGLE PROJECTION	DWG, BATTERY
				APPROVALS	SCALE scale CAD NO.
				DATE	SHEET 1 of 1
				DRAWN SLR 2-4-80	
				CHECKED EB 9-13-83	
				APPROVED RAD 9-20-83	
					244578-CMP D6

PART NO.	REV	AMPS	% RATING	GFI	VENDOR NO.
GM24181-1	C	600	100	NO	PGP36060CU33A
GM24181-2	C	600	100	YES	PGP36060CU44A
GM24181-3	C	800	80	NO	PGP36080U33A
GM24181-4	C	800	80	YES	PGP36080U44A
GM24181-5	C	800	100	NO	PGP36080CU33A
GM24181-6	C	800	100	YES	PGP36080CU44A
GM24181-7	C	1000	80	NO	PGP36100U33A
GM24181-8	C	1000	80	YES	PGP36100U44A
GM24181-9	C	1000	100	NO	PGP36100CU33A
GM24181-10	C	1000	100	YES	PGP36100CU44A
GM24181-11	C	1200	80	NO	PGP36120U33A
GM24181-12	C	1200	80	YES	PGP36120U44A
GM24181-13	C	1200	100	NO	PGP36120CU33A
GM24181-14	C	1200	100	YES	PGP36120CU44A

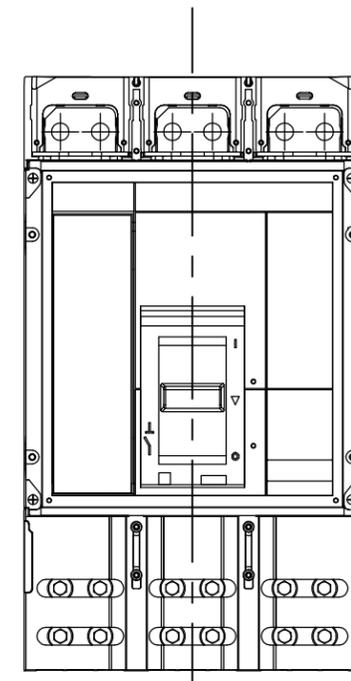
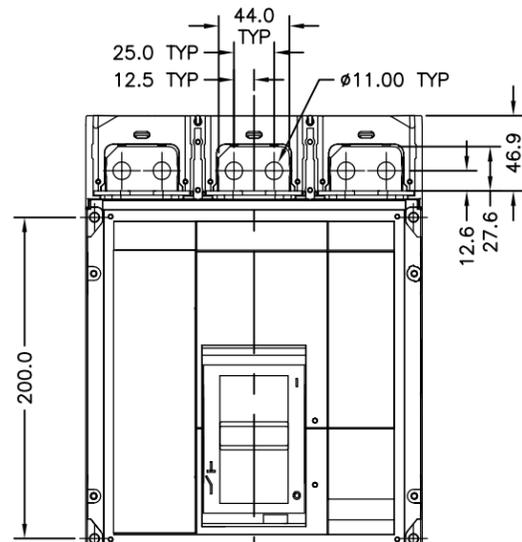
REV	DATE	REVISION	BY
-	3-22-02	NEW DRAWING [66249]	WSD
A	8-12-03	(D-4) THREADED BAR NOTE ADDED. [70090]	SRL
B	11-12-03	(D-7) GM24181-13 GFI: NO WAS YES [70985]	WSD
C	2-23-07	(D-3) KOHLER NOTE ADDED [78285]	GFR

NOTE: (4) #10-32 X 4.5 INCH MOUNTING SCREWS INCLUDED.

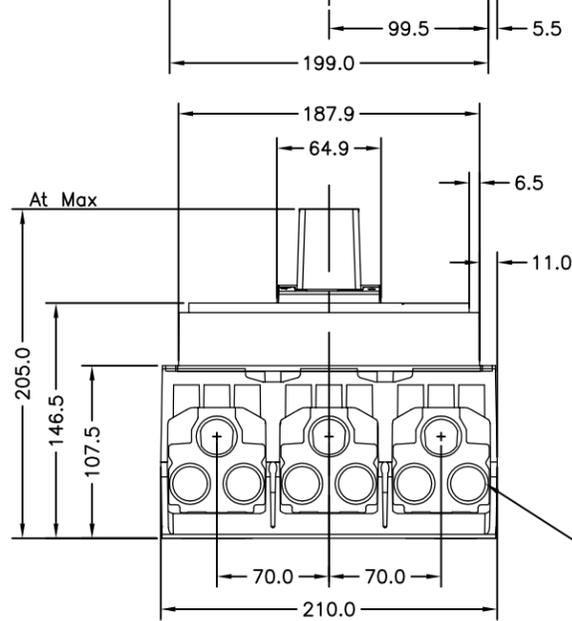
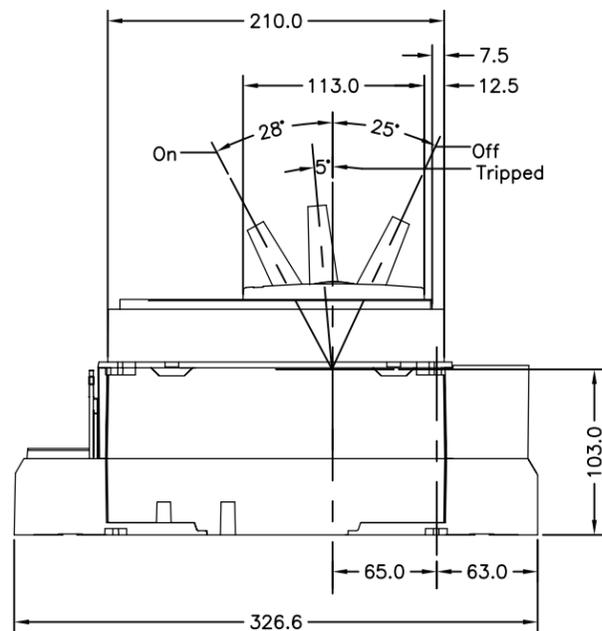


NOTE:
KOHLER PART # TO BE CLEARLY VISIBLE ON
CIRCUIT BREAKER AND ON INDIVIDUAL PACKAGING.

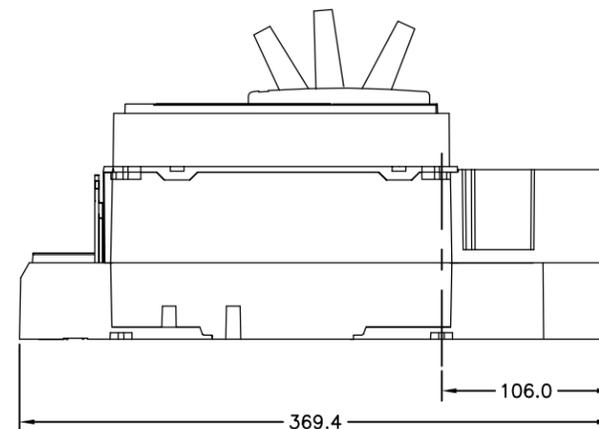
NOTE:
THREADED BAR SUPPLIED WITH BREAKER IS USED WITH LUGS OR WHEN
BUS BARS ARE INSTALLED WITH BOLTS INSERTED FROM THE FRONT.
REMOVE AND DISCARD BAR WHEN BOLTS ARE INSTALLED FROM THE REAR
OF BREAKER.



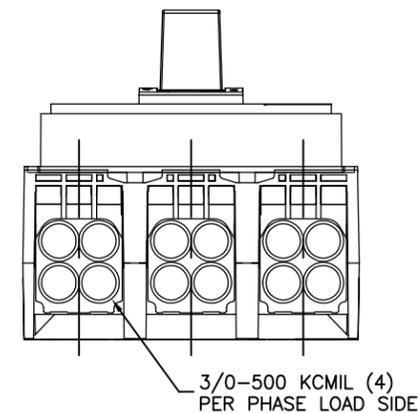
CLEARANCE FOR #10 SCREW (4)



3/0-500 KCML (3)
PER PHASE LOAD SIDE



1000-1200A
DIMENSIONS SAME AS 600-800A
EXCEPT WHERE NOTED

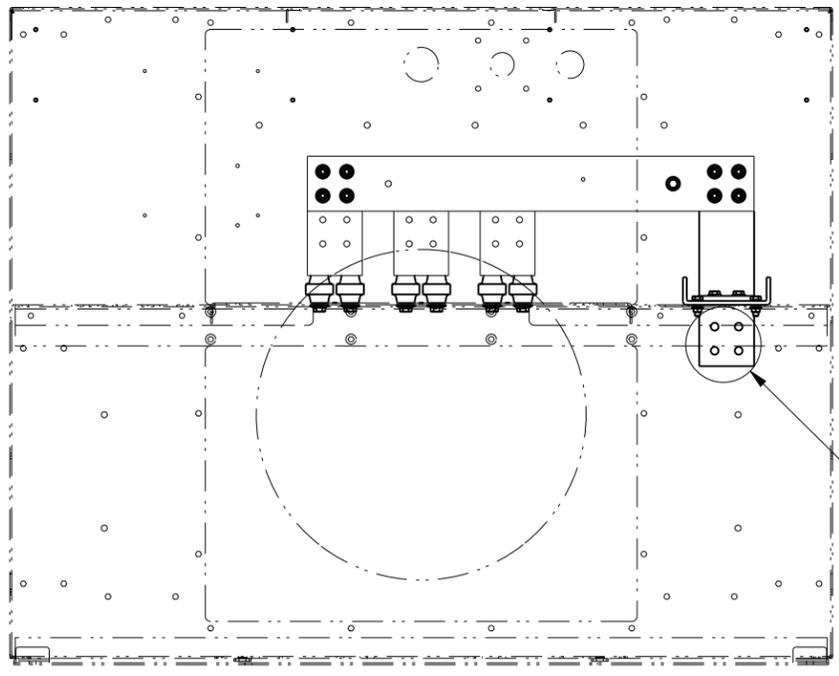


METRIC CAD FILE

600-800A

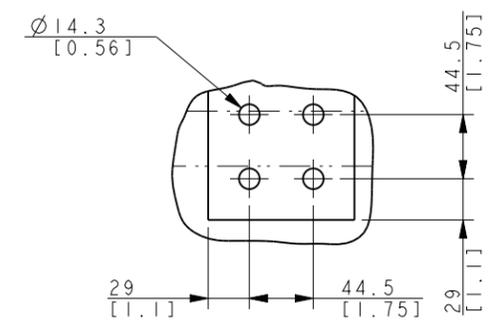
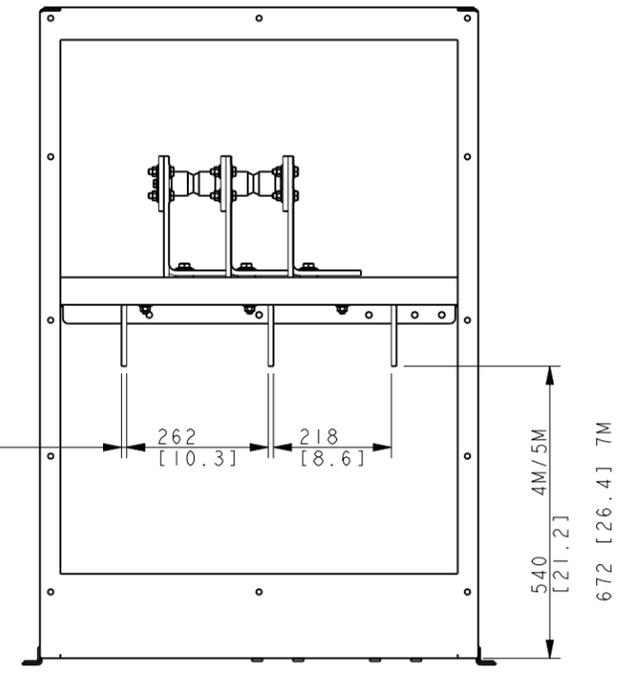
SQUARE D P-FRAME CIRCUIT BREAKER
3 POLE ELECTRONIC TRIP

UNLESS OTHERWISE SPECIFIED -		SURFACE FINISH		TITLE	
1) DIMENSIONS ARE IN MILLIMETERS		X.X ± 0.25		POWER SYSTEMS, KOHLER, WI 53044 U.S.A.	
2) TOLERANCES ARE:		X.X ± 1.0		THIS DRAWING, IN DESIGN AND DETAIL, IS KOHLER CO. PROPERTY AND	
X.X ± 1.5		X ± 1.5		MUST NOT BE USED EXCEPT IN CONNECTION WITH KOHLER CO. WORK.	
ANGLES ± 0°30'		MAX.		ALL RIGHTS OF DESIGN OR INVENTION ARE RESERVED.	
THIRD ANGLE PROJECTION		APPROVALS		DRAWN	
DATE		DATE		CHECKED	
WSD 3-22-02		WSD 3-22-02		APPROVED	
WSD 3-22-02		AJH 3-22-02		SCALE .5XP	
AJH 3-22-02		CAD NO. GM24181.DWG		SHEET 1-1	
PLOTTED DATE		DWG. NO. GM24181		D	



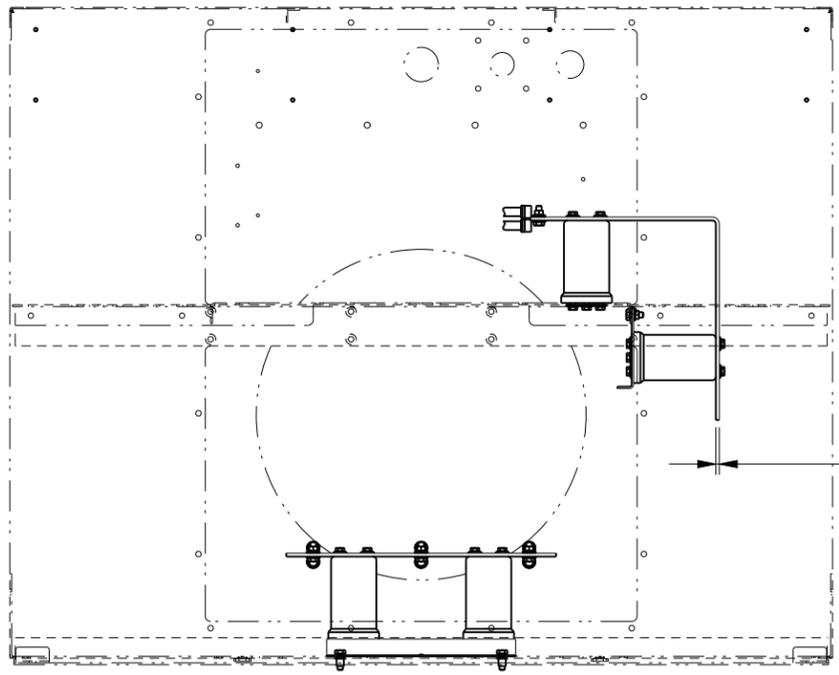
9.5 TYP
[0.38]

SEE DETAIL C

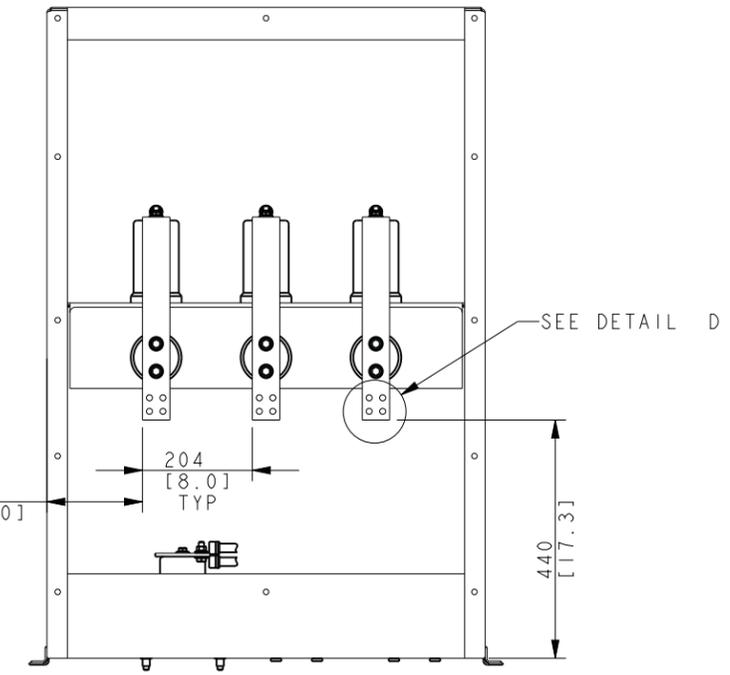


DETAIL C
SCALE 0.400

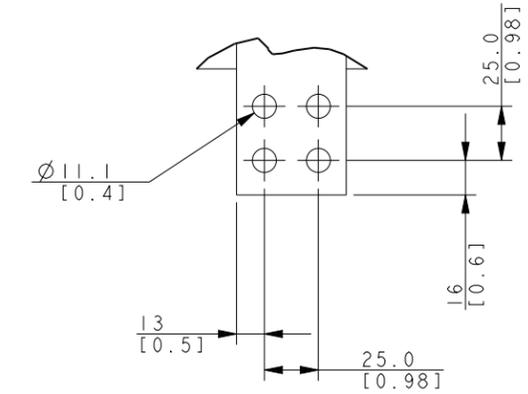
STANDARD LOW VOLTAGE LOAD BUS KIT
RIGHT-FACING SHOWN, LEFT FACING AND DUAL AVAILABLE



6.4
[0.25]



SEE DETAIL D



DETAIL D
SCALE 0.600

STANDARD MEDIUM VOLTAGE (5kV) LOAD BUS KIT
RIGHT-FACING ONLY

BREAKER AND LOAD BUS PHASING		
RIGHT		
A	B	C
LEFT		
C	B	A

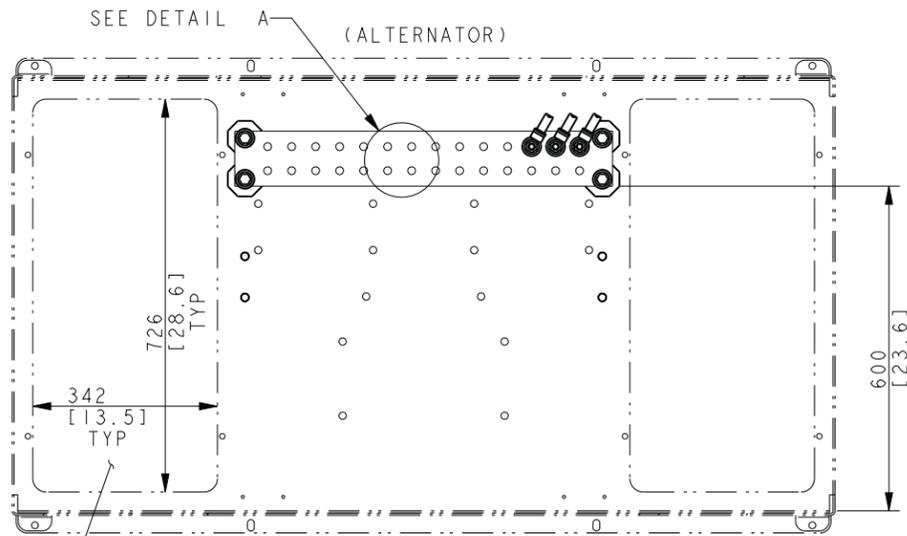
REV	DATE	ON COMPOSITE DWGS. SEE PART NO. FOR REVISION LEVEL	BY	UNLESS OTHERWISE SPECIFIED - 1) DIMENSIONS ARE IN MILLIMETERS 2) TOLERANCES ARE:
-	5-4-11	NEW DRAWING [91732]	WSD	X.XX ± 0.25
A	12-12-11	SEE SHEETS 1 & 5 [CN00646]	WSD	X.X ± 1.0
B	10-3-12	SEE SHEETS 1 & 3 [CT26372]	WSD	X ± 1.5
C	11-7-12	SEE OTHER SHEETS [CT28128]	WSD	ANGLES ± 0° 30' MAX.
				THIRD ANGLE PROJECTION
APPROVALS		DATE		
DRAWN		WSD		5-4-11
CHECKED		WSD		5-4-11
APPROVED		AJH		5-4-11

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TITLE
DIMENSION PRINT

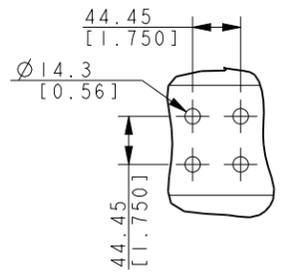
SCALE 0.15 CAD NO. SHEET 2 of 6
DWG NO. **ADV-8030**

4M/5M/7M GENSETS

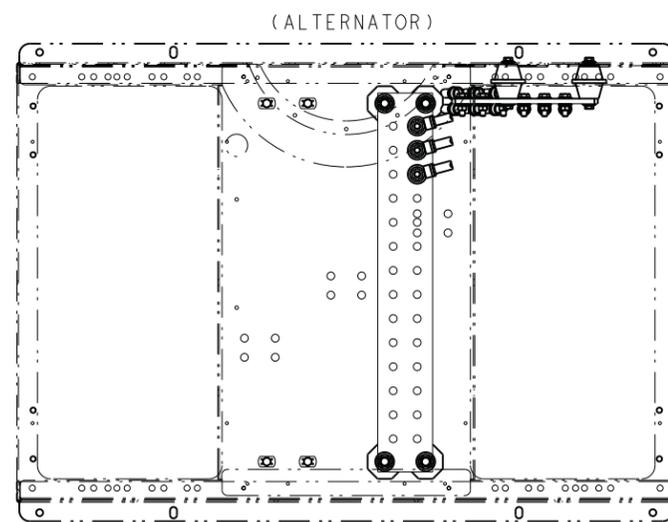


SECTION A-A
STANDARD LOW-VOLTAGE NEUTRAL

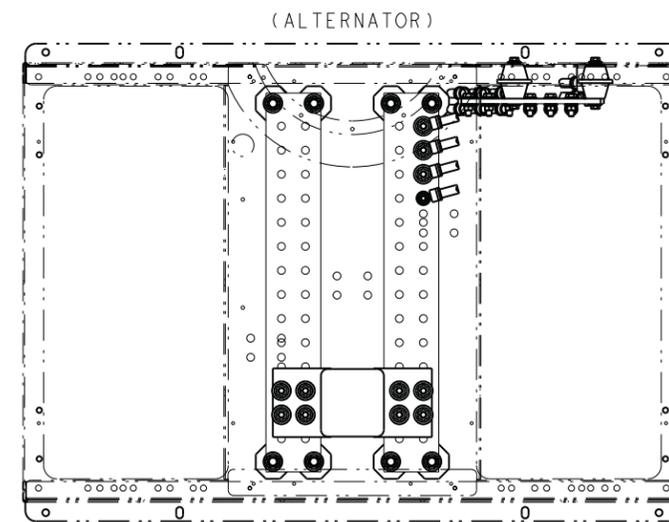
BOTTOM ENTRY (TYP BOTH SIDES)
SEE UNIT ADV FOR RELATION TO GENSET FOOTPRINT



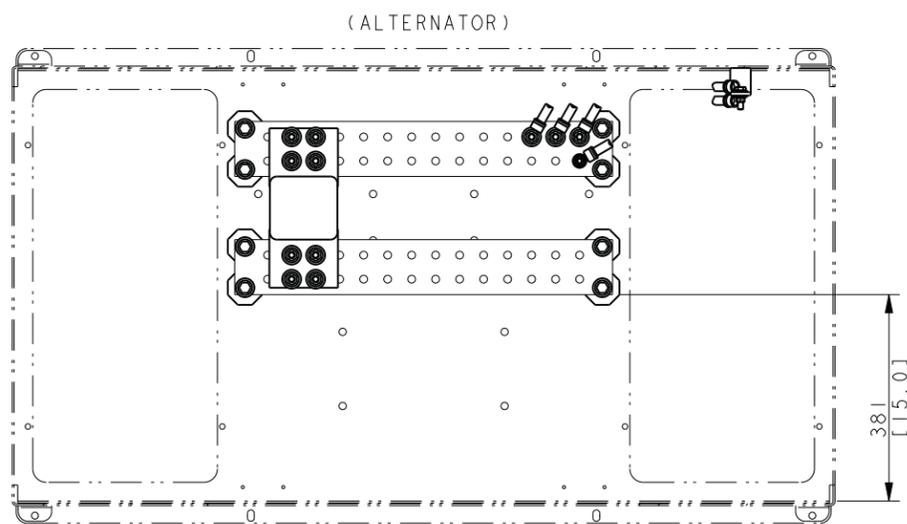
DETAIL A
NEUTRAL BUS
SCALE 0.300



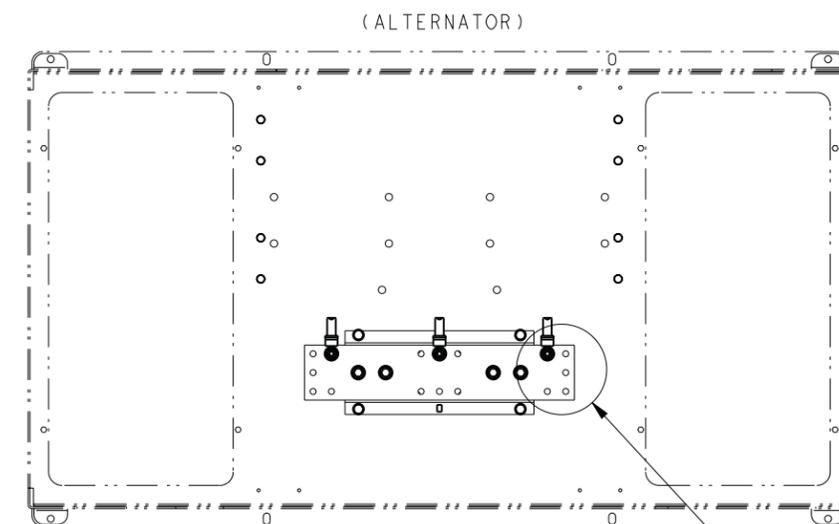
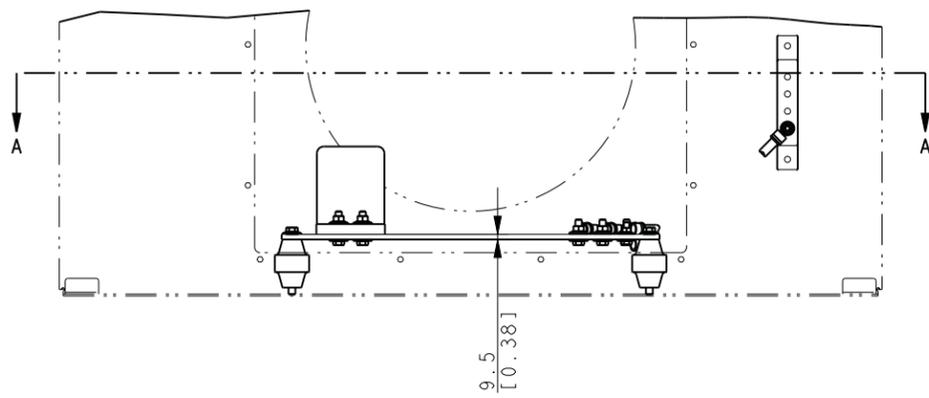
STANDARD LOW-VOLTAGE NEUTRAL
IN 48" WIDE JUNCTION BOX



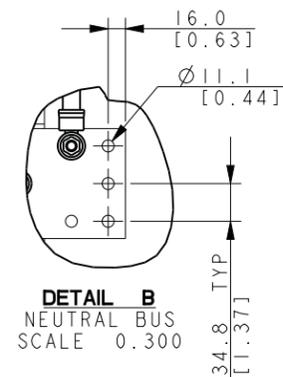
LSIG LOW-VOLTAGE NEUTRAL
IN 48" WIDE JUNCTION BOX



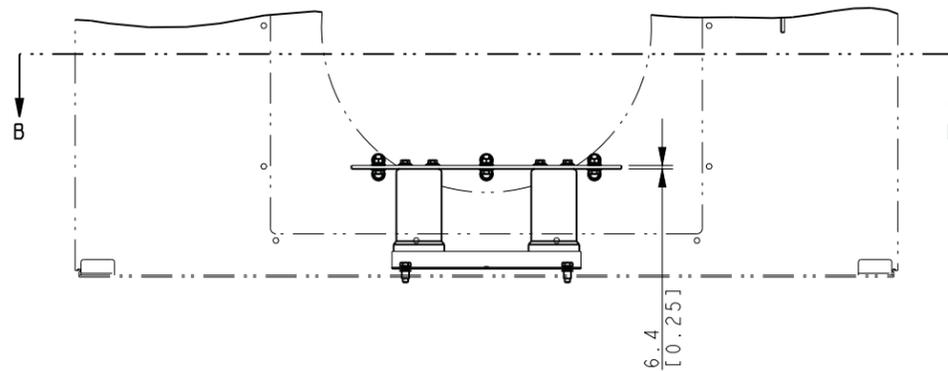
SECTION A-A
R OR NW FRAME LSIG NEUTRAL



SECTION B-B
STANDARD MEDIUM VOLTAGE (5kV) NEUTRAL



DETAIL B
NEUTRAL BUS
SCALE 0.300



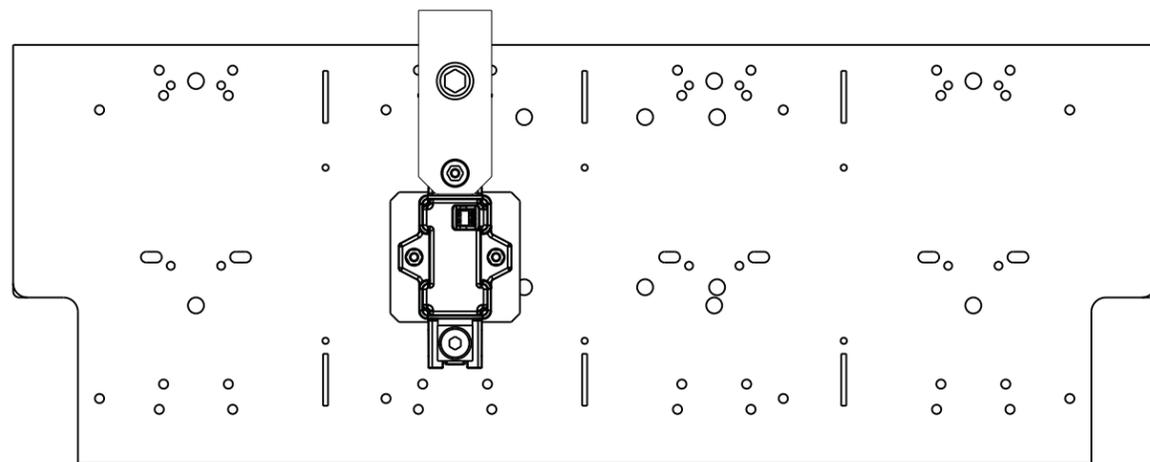
4M/5M/7M GENSETS

REV	DATE	ON COMPOSITE DWGS. SEE PART NO. FOR REVISION LEVEL	BY	UNLESS OTHERWISE SPECIFIED - 1) DIMENSIONS ARE IN MILLIMETERS 2) TOLERANCES ARE:
-	3-28-11	NEW DRAWING [91732]	WSD	X.XX ± 0.25
A	12-12-11	SEE SHEETS 1 & 5 [CN00646]	WSD	X.X ± 1.0
B	10-3-12	(D-5) H, J, LG GFI NEUTRAL UPDATED, LUG CHART ADDED [CT26372]	WSD	X ± 1.5
C	11-7-12	48" J-BOX NEUTRAL VIEWS ADDED [CT28128]	WSD	ANGLES ± 0° 30'
				SURFACE FINISH MAX.
				THIRD ANGLE PROJECTION
				APPROVALS
				DATE
				DRAWN WSD 3-28-11
				CHECKED WSD 3-28-11
				APPROVED AJH 3-28-11

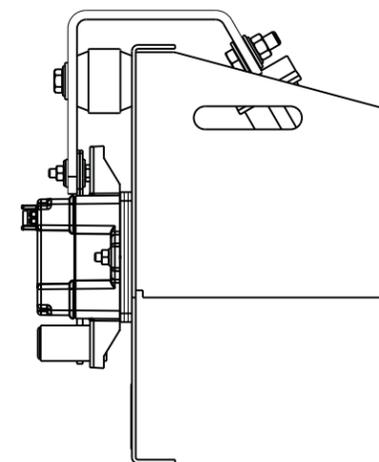
KOHLER CO. METRIC PRO-E
POWER SYSTEMS, KOHLER, WI 53044 U.S.A.
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TITLE
DIMENSION PRINT

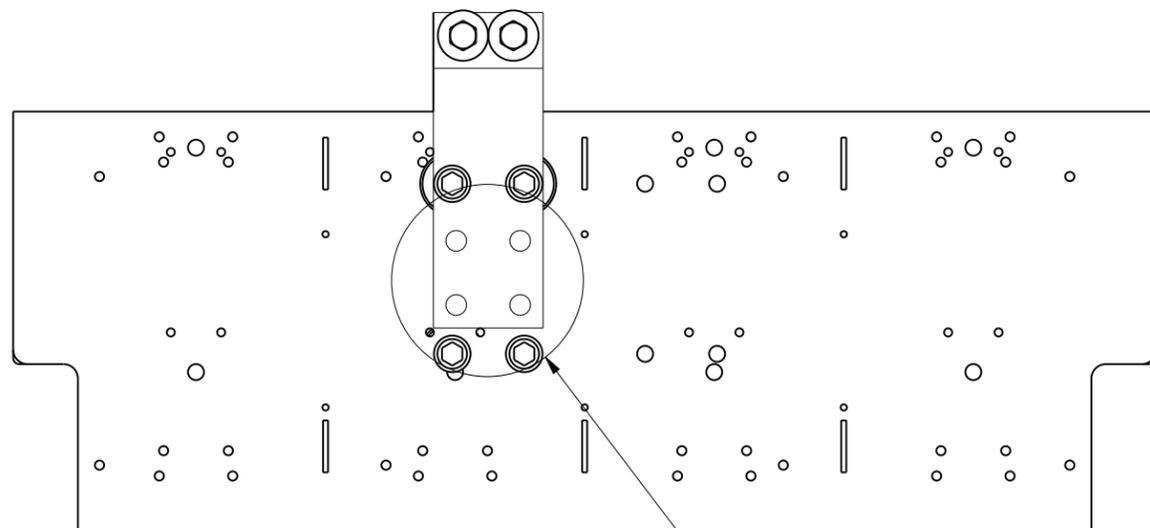
SCALE 0.15 CAD NO. SHEET 3 of 6
DWG NO. **ADV-8030**



H, J OR LG-FRAME LSIG NEUTRAL
 250A J SHOWN
 POSITION VARIES BASED ON CONFIGURATION

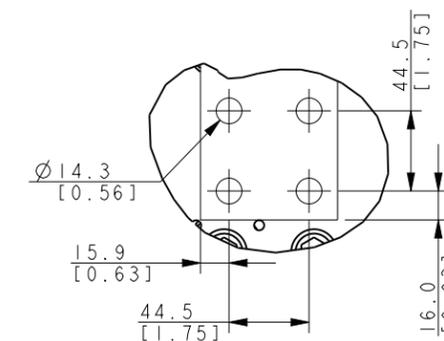
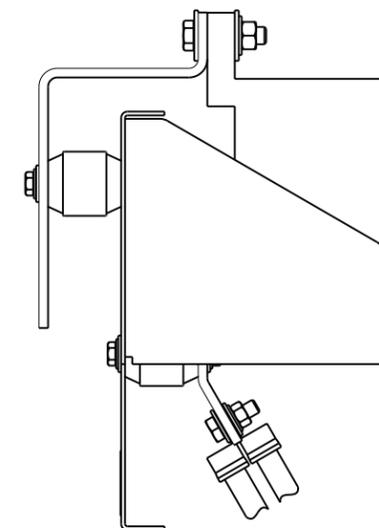


MECHANICAL LOAD LUGS INCLUDED WITH H, J & LG LSIG NEUTRALS		
BREAKER FRAME	AMPS	WIRE RANGE
H	60-150	(1) #14 TO 3/0 AWG AL/CU
J	250	(1) 3/0 TO 350 KCMIL AL/CU
LG	400-600	(2) 4/0 TO 500 KCMIL AL/CU



P-FRAME LSIG NEUTRAL
 POSITION VARIES BASED ON CONFIGURATION

SEE DETAIL F



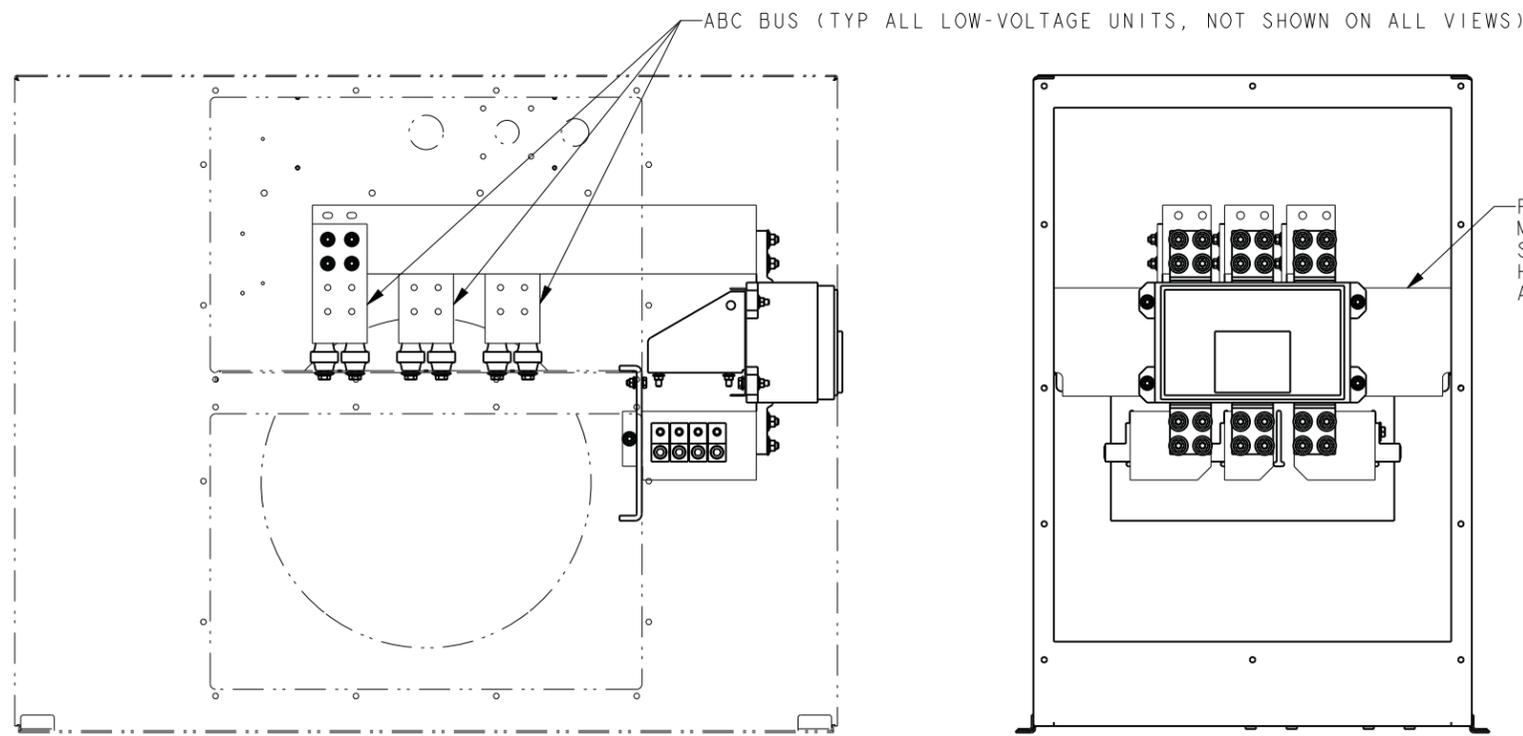
DETAIL F
 SCALE 0.500

REV	DATE	ON COMPOSITE DWGS. SEE PART NO. FOR REVISION LEVEL	BY	UNLESS OTHERWISE SPECIFIED - 1) DIMENSIONS ARE IN MILLIMETERS 2) TOLERANCES ARE:
-	11-7-12	NEW DRAWING []	WSD	X.XX ± 0.25
C	11-7-12	SEE OTHER SHEETS [CT28128]	WSD	X.X ± 1.0
				X ± 1.5
				ANGLES ± 0° 30' MAX.
				SURFACE FINISH
				THIRD ANGLE PROJECTION
				APPROVALS
				DATE
				DRAWN WSD 11-7-12
				CHECKED WSD 11-7-12
				APPROVED AJH 11-7-12

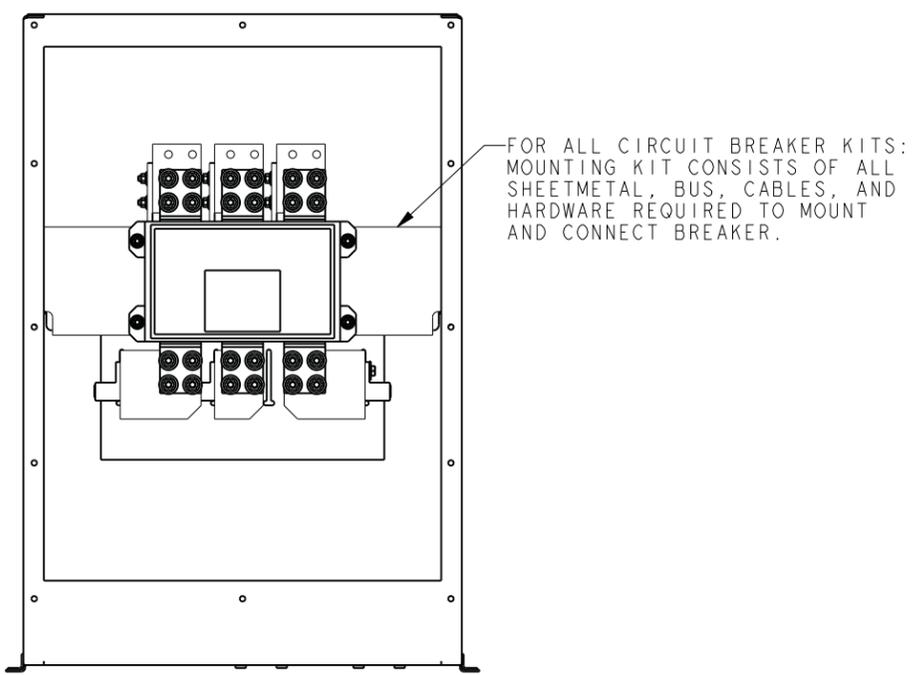
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TITLE
DIMENSION PRINT

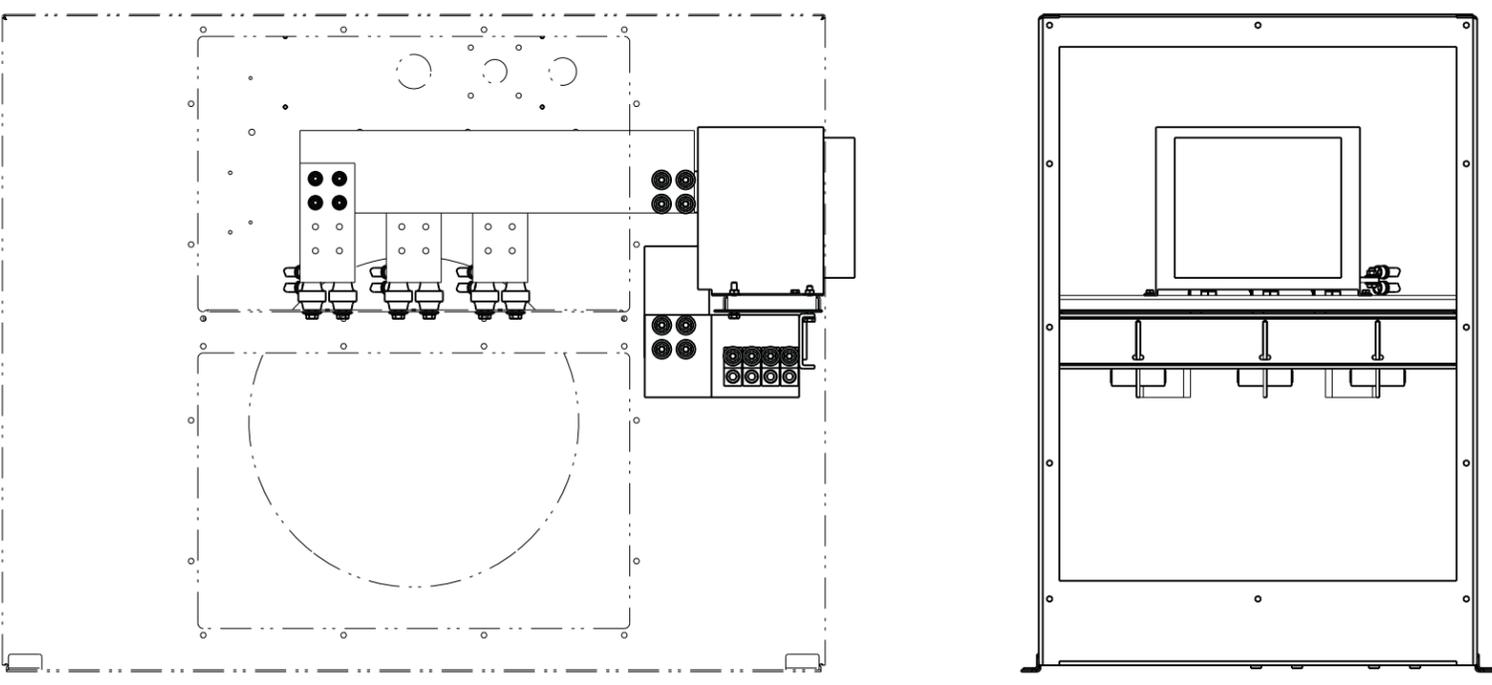
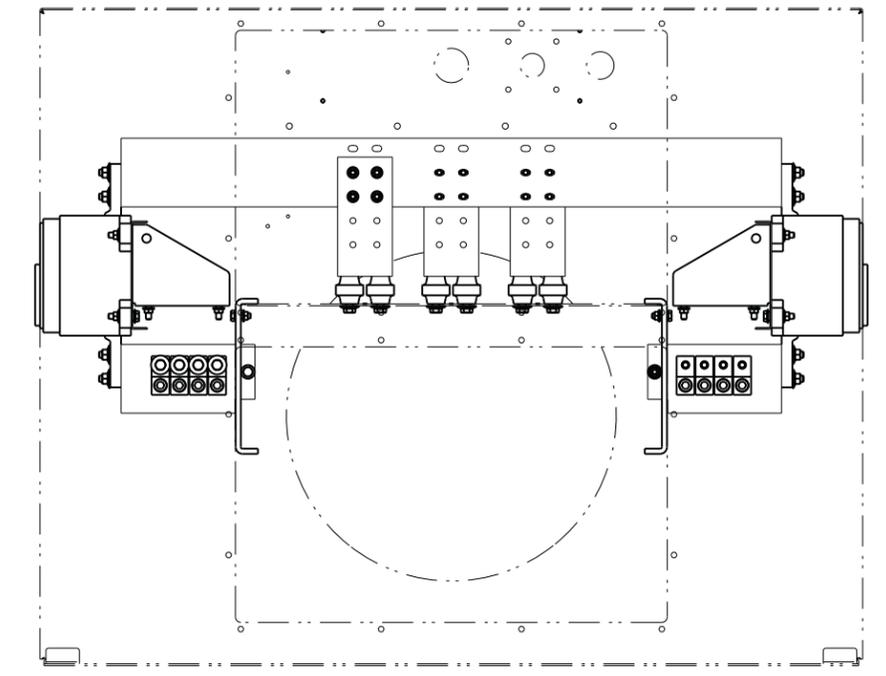
SCALE 0.15 CAD NO. SHEET 4 of 6
 DWG NO. **ADV-8030** D



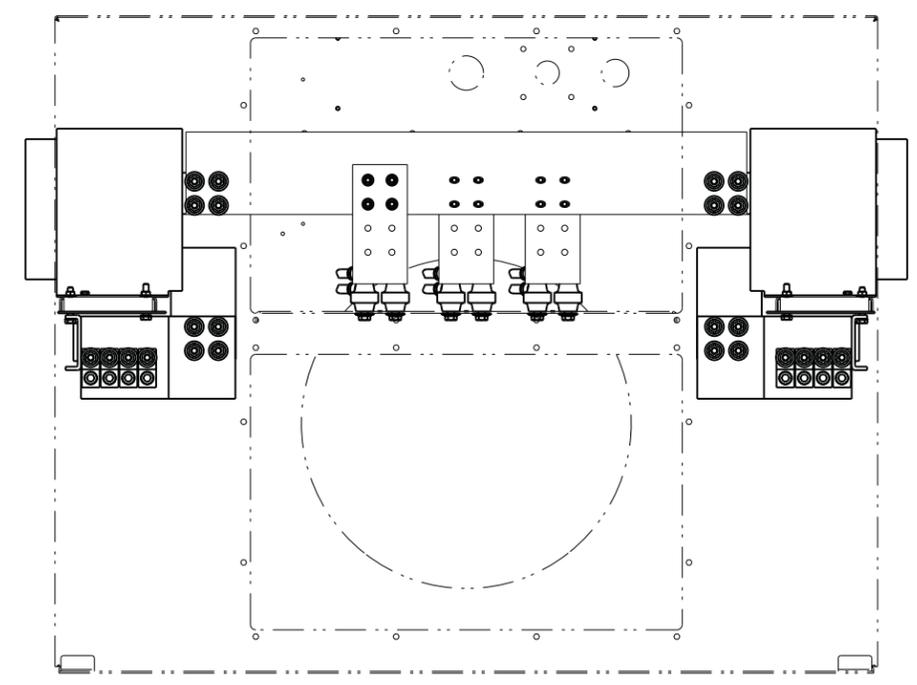
R-FRAME CIRCUIT BREAKER
 RIGHT-FACING SHOWN, LEFT FACING AVAILABLE
 SEE CHARTS ON PAGE 1 FOR LUGS AND BENDING SPACE



DUAL R-FRAME CIRCUIT BREAKER



NW-FRAME CIRCUIT BREAKER
 RIGHT-FACING SHOWN, LEFT FACING AVAILABLE
 SEE CHARTS ON PAGE 1 FOR LUGS AND BENDING SPACE



DUAL NW-FRAME CIRCUIT BREAKER

NOTE: COMBINATIONS OF R-FRAME WITH NW-FRAME NOT AVAILABLE.

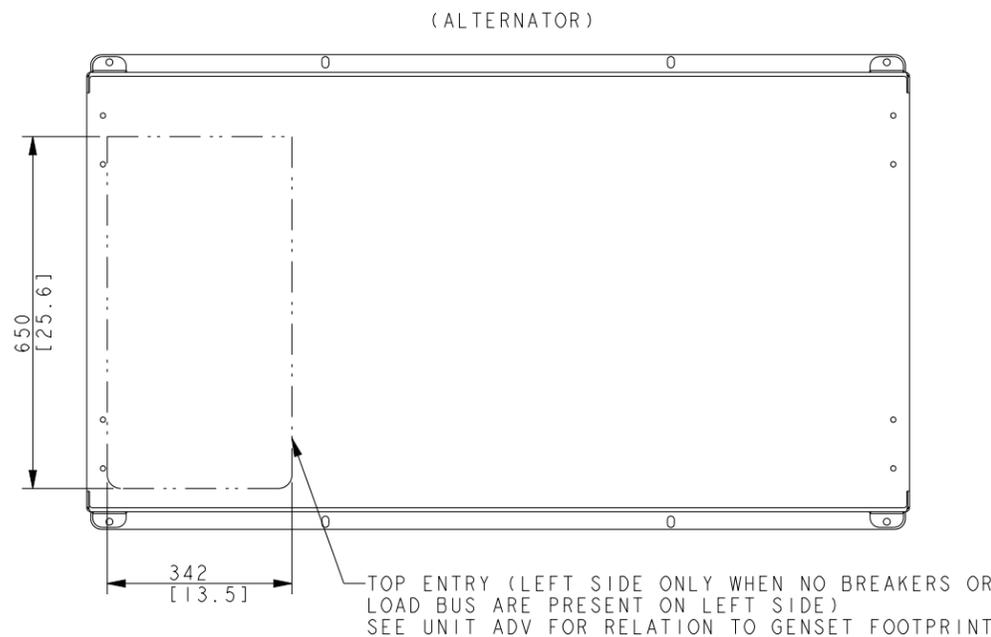
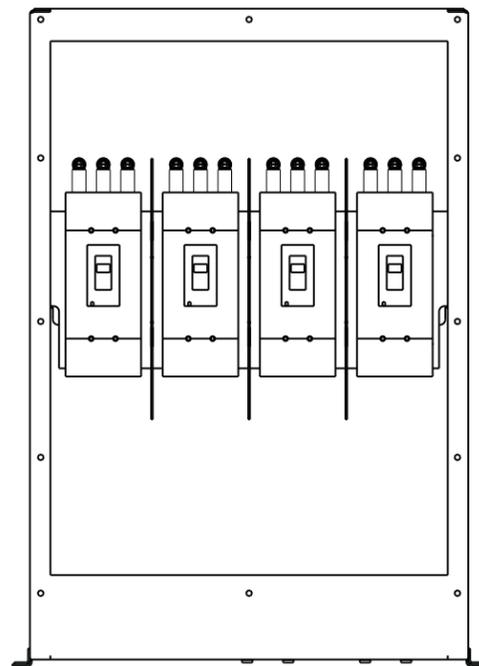
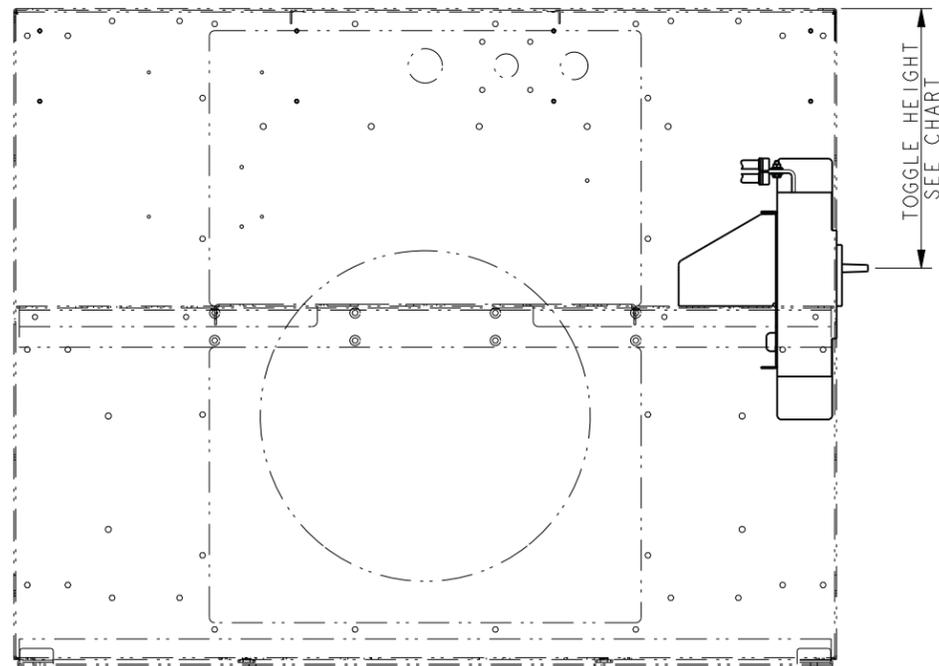
BREAKER AND LOAD BUS PHASING		
RIGHT		
A	B	C
LEFT		
C	B	A

REV	DATE	ON COMPOSITE DWGS. SEE PART NO. FOR REVISION LEVEL	BY	UNLESS OTHERWISE SPECIFIED - 1) DIMENSIONS ARE IN MILLIMETERS 2) TOLERANCES ARE:	APPROVALS	DATE	KOHLER CO. METRIC PRO-E POWER SYSTEMS, KOHLER, WI 53044 U.S.A. THIS DRAWING IN DESIGN AND DETAIL IS KOHLER CO. PROPERTY AND MUST NOT BE USED EXCEPT IN CONNECTION WITH KOHLER CO. WORK. ALL RIGHTS OF DESIGN OR INVENTION ARE RESERVED.
-	5-6-11	NEW DRAWING [91732]	WSD	X.XX ± 0.25 X.X ± 1.0 X ± 1.5	APPROVED	5-6-11	
A	12-12-11	SEE SHEETS 1 & 5 [CN00646]	WSD	ANGLES ± 0° 30' MAX.	CHECKED	5-6-11	
B	10-3-12	SEE SHEETS 1 & 3 [CT26372]	WSD		APPROVED	5-6-11	
C	11-7-12	SEE OTHER SHEETS [CT28128]	WSD				

4M/5M/7M GENSETS

BREAKER AND LOAD BUS PHASING

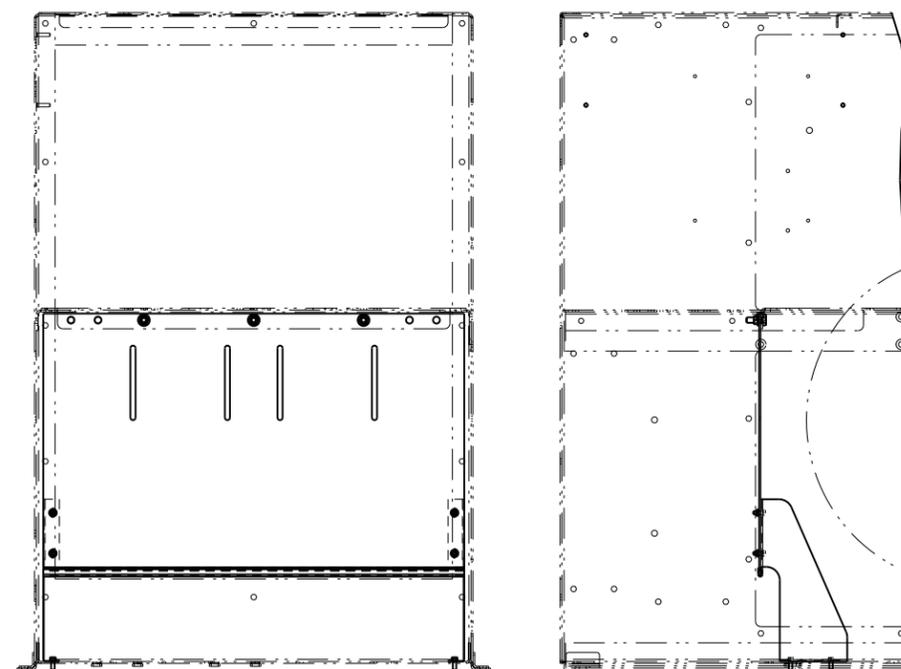
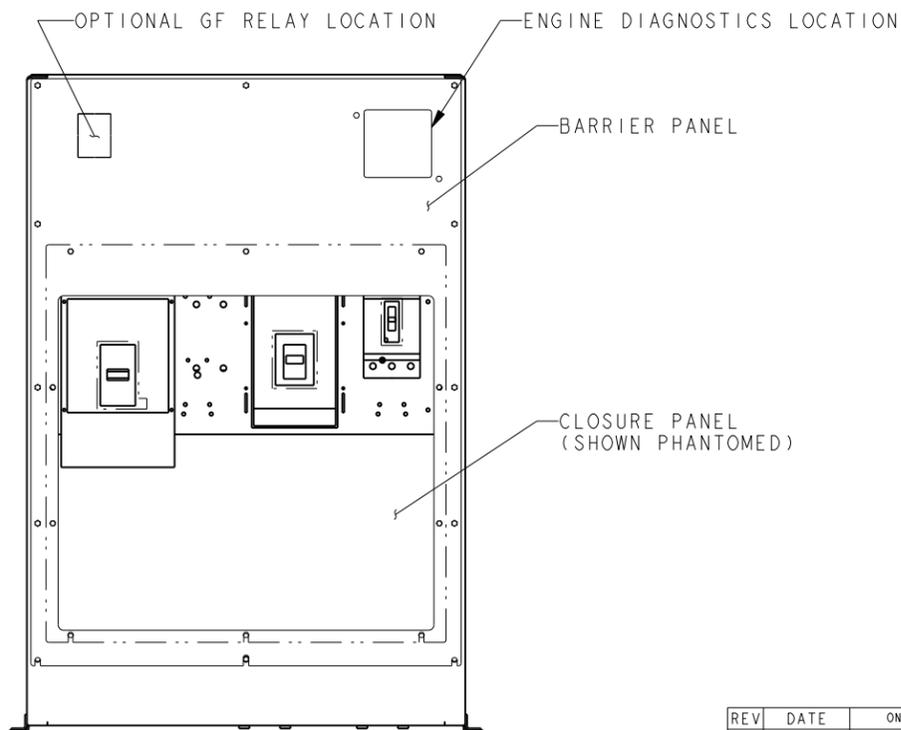
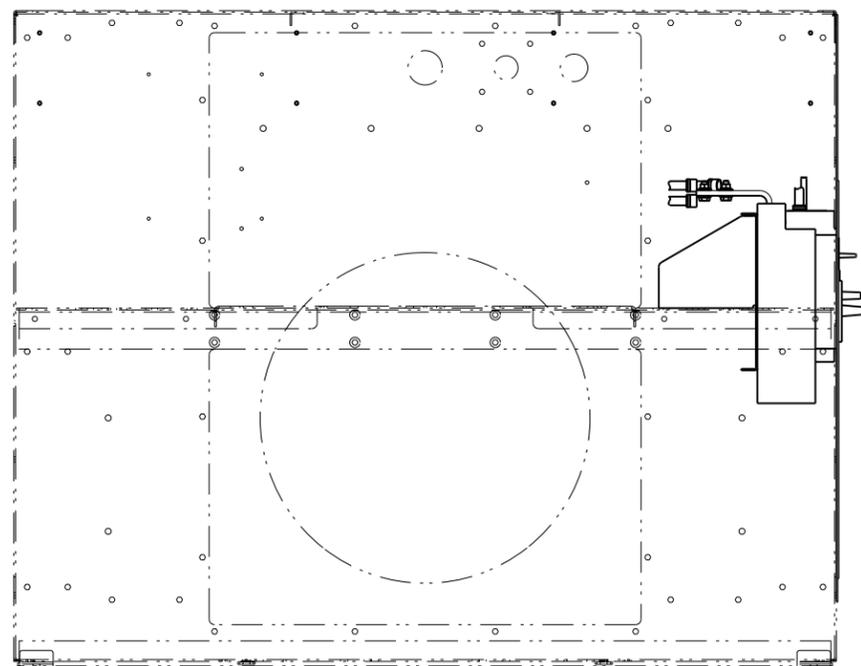
RIGHT		
A	B	C
LEFT		
C	B	A



BREAKER	TOGGLE HEIGHT
J/H	453 [17.8]
LA	527 [20.7]
LG	480 [18.9]
P/M	555 [21.8]
RJ	530 [20.9]
NW	228 [9.0]

NOTE: TOGGLE HEIGHTS ARE FROM TOP OF J-BOX TO CENTER POSITION. NW DIMENSION IS TO TOP OF CHARGING HANDLE. TO CALCULATE HEIGHT FROM FLOOR, USE THESE HEIGHTS IN COMBINATION WITH DIMENSIONS FROM UNIT ADV'S.

SMALL CIRCUIT BREAKERS
 (4) LG-FRAMES SHOWN WITH SEPARATORS
 RIGHT-FACING SHOWN, LEFT FACING AVAILABLE
 SEE CHARTS ON PAGE 1 FOR LUGS AND BENDING SPACE



LOWER COMPARTMENT SEPARATOR
 SHOWN ON LEFT SIDE, EITHER SIDE OR BOTH AVAILABLE

SMALL CIRCUIT BREAKERS
 P, LA & J-FRAMES SHOWN
 RIGHT-FACING SHOWN, LEFT FACING AVAILABLE
 SEE CHARTS ON PAGE 1 FOR LUGS AND BENDING SPACE

4M/5M/7M GENSETS

REV	DATE	DESCRIPTION	BY
-	5-6-11	NEW DRAWING [91732]	WSD
A	12-12-11	(C-7) TOGGLE HEIGHT CHART ADDED; (B-2) LOWER COMPARTMENT SEPARATOR ADDED [CN00646]	WSD
B	10-3-12	SEE SHEETS 1 & 3 [CT26372]	WSD
C	11-7-12	SHEET 6 ADDED [CT28128]	WSD

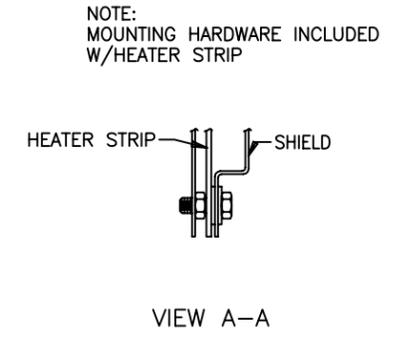
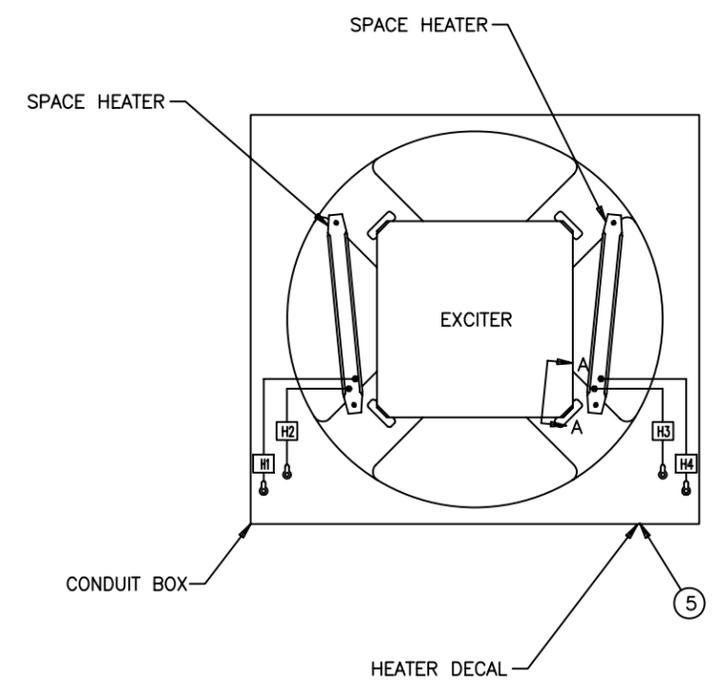
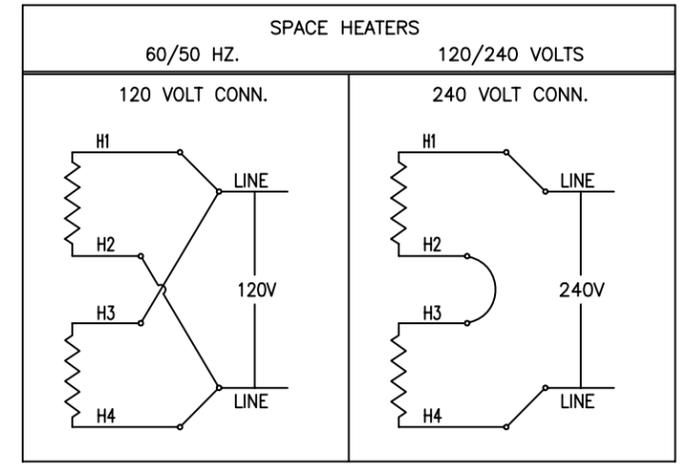
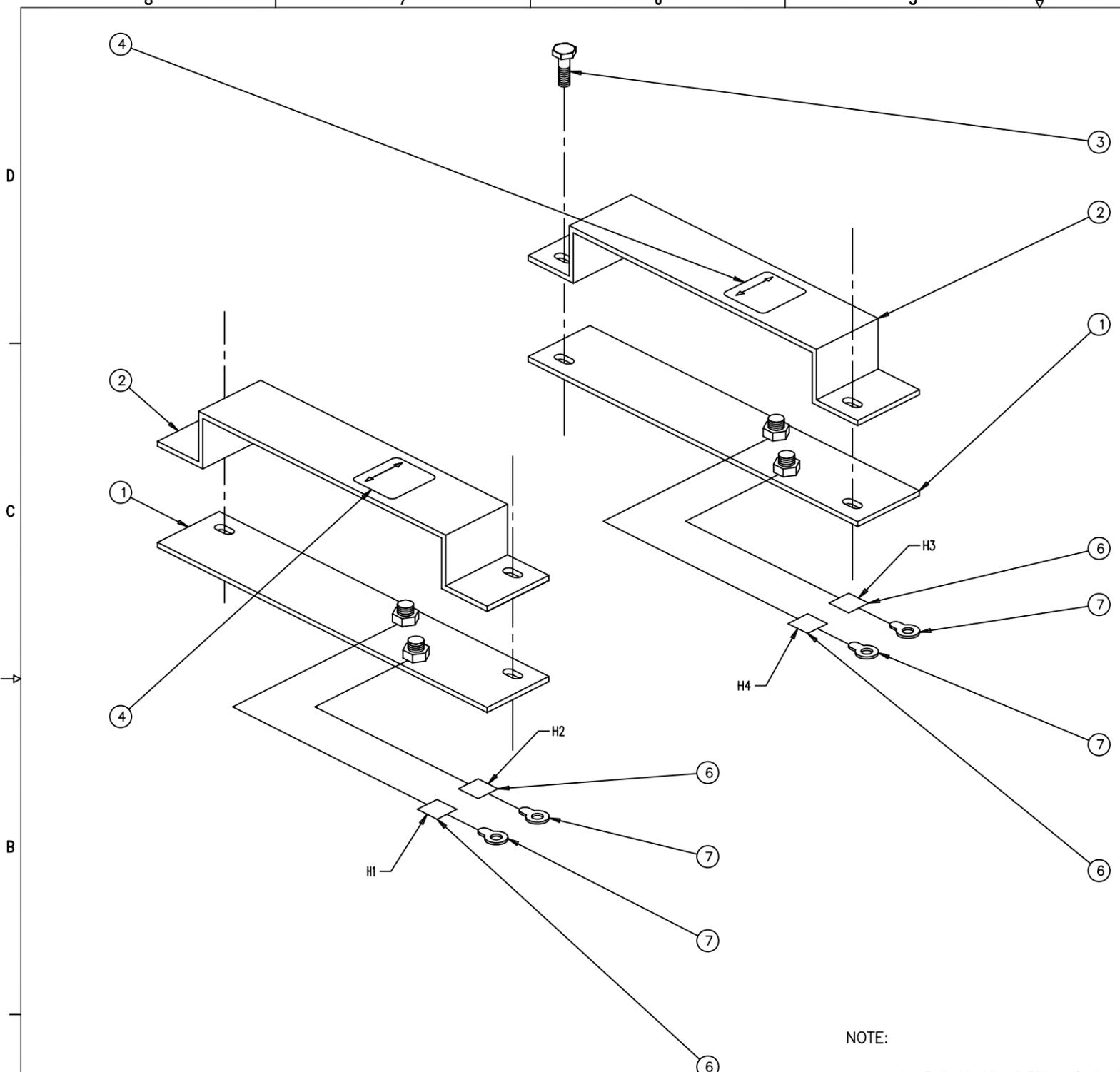
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TITLE: **DIMENSION PRINT**

SCALE: 0.40 CAD NO. SHEET 6 of 6
 DWG NO. **ADV-8030**

REV	DATE	REVISION	BY	IF
C	10-7-89	(A-3) KIT 279750 WAS KIT 272750.	DS	
D	6-24-97	(A-2) 1000 KW WAS 800 KW. [50803]	JDH	
E	5-18-98	(A-2,A-7) #572, 573, 574, 575 & 740 WAS #570; #433 WAS #430 [54622]	LDS	
F	10-29-98	(A-6,7,8) KIT # AND DESCRIPTION ADDED [56529]	LDS	
G	9-21-09	(B-1) X-101-8 (4), X-465-7 (4) AND X-25-53 (8) REMOVED (C-1) NOTE REVISED [88337]	SAM	

REVISION BLOCK INDICATES REVISION LEVEL OF DRAWING NOT PART REVISION. SEE PART REVISION LEVEL BEHIND PART NUMBER FOR CURRENT PART REVISION LEVEL.



- NOTE:
1. ALIGN THE SPACE HEATER AND GUARDS WITH THE PREDRILLED HOLES IN THE FRONT BRACKET AND MOUNT WITH THE SCREWS PROVIDED IN THE SPACE HEATER KIT.
 2. APPLY THE SPACE HEATER CONNECTION DECAL ON THE BOTTOM OF THE CONDUIT BOX IN A VISIBLE LOCATION.
 3. WIRE THE SPACE HEATER TO EITHER 120 VOLTS OR 240 VOLTS ACCORDING TO THE CONNECTION DIAGRAM. INSULATE THE CONNECTION.
 4. ASSEMBLE CAUTION DECAL IN DIRECTION OF ARROW.

KIT NUMBER		272800	279750
DESCRIPTION		FOR #572, 573, 574 575 & 740 FRAMES	FOR #433 FRAME
PURCHASED COMPLETE FROM MARATHON		272803	279749
REVISION LEVEL		G	G
1	2	SPACE HEATER	A-21138-33
2	2	GUARD	A-525692
3	4	SCREW	A-9646-75CC
4	2	DECAL, CAUTION	A-525590
5	1	DECAL, CONNECTION	A-510663
6	8	MARKERS	A-57829A
7	4	LEAD ASSEMBLY	L6H16W-24EE
ITEM	QTY	DESCRIPTION	PART NO. MARATHON

350-1000 KW DDC
120/240 VOLT MARATHON GENERATOR HEATER
TOTAL HEATER WATTAGE 500 WATTS
KIT 272800 FITS #572, 573, 574, 575 & 740 FRAME
KIT 279750 FITS #433 FRAME

UNLESS OTHERWISE SPECIFIED - 1) DIMENSIONS ARE IN INCHES 2) TOLERANCES ARE: DIMENSIONS .010 ANGLES ± 1/2° X ± .000 SURFACE FINISH X ± .000 MAX. FRACTIONS ±		MATERIAL: NOTED	
APPROVALS		DATE	
DESIGNED	RD	10-20-86	
CHECKED	RLD	10-28-86	
APPROVED	DRF	11-29-86	
DRAWN		DCC/RD	10-20-86
SCALE		///	
TITLE		DRAWING, ASSEMBLY	
SHEET		1-1	
Dwg. No.		S2720.DWG	
SHEET		1-1	
Dwg. No.		S-272000	

Warranty

Stationary Standby and Prime Power Industrial Generator Set One-Year or Two Thousand (2000)-Hour Limited Warranty

Your Kohler product has been manufactured and inspected with care by experienced craftsmen. If you are the original end user, Kohler Co. warrants, for the period indicated below, each product to be free from defects in materials and workmanship. In the event of a defect in materials or workmanship, Kohler Co. will repair, replace, or make appropriate adjustment at Kohler Co.'s option if the product, upon Kohler Co.'s inspection, is found to be properly installed, maintained, and operated in accordance with Kohler Co.'s instruction manuals. A Kohler distributor, dealer, or authorized service representative must perform startup.

Kohler Product

Stationary Standby Generator Set & Accessories

Warranty Coverage

One (1) year from registered startup or two thousand (2000) hours (whichever occurs first). In any event, the warranty period will expire not later than thirty (30) months from the date of shipment from Kohler Co.'s factory.

Stationary Prime Power Generator Set & Accessories

One (1) year from registered startup or two thousand (2000) hours (whichever occurs first). In any event, the warranty period will expire not later than thirty (30) months from the date of shipment from Kohler Co.'s factory.

The following will **not** be covered by the warranty:

1. Normal engine wear, routine tuneups, tuneup parts, adjustments, and periodic service.
2. Damage caused by accidents, improper installation or handling, faulty repairs not performed by an authorized Kohler service representative, or improper storage.
3. Damage caused by operation with improper fuel or at speeds, loads, conditions, modifications, or installation contrary to published specifications or recommendations.
4. Damage caused by negligent maintenance such as:
 - a. Failure to provide the specified type and sufficient quantity of lubricating oil.
 - b. Failure to keep the air intake and cooling fin areas clean.
 - c. Failure to service the air cleaner.
 - d. Failure to provide sufficient coolant and/or cooling air.
 - e. Failure to perform scheduled maintenance as prescribed in supplied manuals.
 - f. Failure to regularly exercise the generator set under load (stationary applications only).
5. Original installation charges and startup costs.
6. Starting batteries and the following related expenses:
 - a. Labor charges related to battery service.
 - b. Travel expense related to battery service.
7. Engine coolant heaters, heater controls, and circulating pumps after the first year.
8. Additional expenses for repair after normal business hours, i.e. overtime or holiday labor rates.
9. Rental of equipment during performance of warranty repairs.
10. Removal and replacement of non-Kohler-supplied options and equipment.
11. Replacement of a failed Kohler part with a non-Kohler part voids the warranty on that part.
12. Radiators replaced rather than repaired.
13. Fuel injection pumps not repaired by an authorized Kohler service representative.
14. Non-Kohler-authorized repair shop labor without prior approval from Kohler Co. Warranty Department.
15. Engine fluids such as fuel, oil, or coolant/antifreeze.
16. Shop supplies such as adhesives, cleaning solvents, and rags.
17. Expenses incurred investigating performance complaints unless the problem is caused by defective Kohler materials or workmanship.
18. Maintenance items such as fuses, lamps, filters, spark plugs, loose or leaking clamps, and adjustments.
19. Travel time and mileage exceeding 300 miles round trip.

To obtain warranty service, call 1-800-544-2444 for your nearest authorized Kohler service representative or write Kohler Co., Kohler Power Systems Service Department, MS072, Kohler, WI 53044 USA.

KOHLER CO. SHALL NOT BE LIABLE FOR SPECIAL, INCIDENTAL, AND/OR CONSEQUENTIAL DAMAGES OF ANY KIND including, but not limited to, incidental and/or consequential labor costs, installation charges, telephone charges, or transportation charges in connection with the replacement or repair of defective parts.

This is our exclusive written warranty. We make no other express warranty nor is anyone authorized to make any on our behalf.

ANY IMPLIED OR STATUTORY WARRANTY, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, IS EXPRESSLY LIMITED TO THE DURATION OF THIS WARRANTY. Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental and/or consequential damages, so the above limitation or exclusion may not apply to you.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

KOHLER
Power Systems

KOHLER CO. Kohler, Wisconsin 53044
Phone 920-457-4441, Fax 920-459-1646
For the nearest sales/service outlet in the
US and Canada, phone 1-800-544-2444
KOHLERPower.com

TP-5374 8/13d

Stationary Standby Industrial Generator Set Extended Five-Year or Three Thousand (3000)-Hour Limited Warranty

Your Kohler product has been manufactured and inspected with care by experienced craftsmen. If you are the original end user, Kohler Co. warrants, for the period indicated below, each product to be free from defects in materials and workmanship. In the event of a defect in materials or workmanship, Kohler Co. will repair, replace, or make appropriate adjustment at Kohler Co.'s option if the product, upon Kohler Co.'s inspection, is found to be properly installed, maintained, and operated in accordance with Kohler Co.'s instruction manuals. A Kohler distributor, dealer, or authorized service representative must perform startup.

Kohler Product

Stationary Standby Generator Set & Accessories

Warranty Coverage

Five (5) years from registered startup or three thousand (3000) hours (whichever occurs first). Labor and travel charges are included in the warranty for the first and second year of the five-year warranty.

This warranty is not effective unless a proper extended warranty registration form and warranty fee have been sent to Kohler Co. within one year of registered startup. The extended warranty start date is determined by the standard warranty requirements and runs concurrent with the standard warranty during the first year. To receive extended warranty coverage, the provisions of the standard warranty registration must be met.

The following will **not** be covered by the warranty:

1. Normal engine wear, routine tuneups, tuneup parts, adjustments, and periodic service.
2. Damage caused by accidents, improper installation or handling, faulty repairs not performed by an authorized Kohler service representative, or improper storage.
3. Damage caused by operation with improper fuel or at speeds, loads, conditions, modifications, or installation contrary to published specifications or recommendations.
4. Damage caused by negligent maintenance such as:
 - a. Failure to provide the specified type and sufficient quantity of lubricating oil.
 - b. Failure to keep the air intake and cooling fin areas clean.
 - c. Failure to service the air cleaner.
 - d. Failure to provide sufficient coolant and/or cooling air.
 - e. Failure to perform scheduled maintenance as prescribed in supplied manuals.
 - f. Failure to regularly exercise the generator set under load (stationary applications only).
5. Original installation charges and startup costs.
6. Starting batteries and the following related expenses:
 - a. Labor charges related to battery service.
 - b. Travel expense related to battery service.
7. Engine coolant heaters, heater controls, and circulating pumps after the first year.
8. Additional expenses for repair after normal business hours, i.e. overtime or holiday labor rates.
9. Rental of equipment during performance of warranty repairs.
10. Removal and replacement of non-Kohler-supplied options and equipment.
11. Replacement of a failed Kohler part with a non-Kohler part voids the warranty on that part.
12. Radiators replaced rather than repaired.
13. Fuel injection pumps not repaired by an authorized Kohler service representative.
14. Non-Kohler-authorized repair shop labor without prior approval from Kohler Co. Warranty Department.
15. Engine fluids such as fuel, oil, or coolant/antifreeze.
16. Shop supplies such as adhesives, cleaning solvents, and rags.
17. Expenses incurred investigating performance complaints unless the problem is caused by defective Kohler materials or workmanship.
18. Maintenance items such as fuses, lamps, filters, spark plugs, loose or leaking clamps, and adjustments.
19. Labor and travel charges for the third, fourth, and fifth years of the warranty.
20. Travel time and mileage exceeding 300 miles round trip.

To obtain warranty service, call 1-800-544-2444 for your nearest authorized Kohler service representative or write Kohler Co., Kohler Power Systems Service Department, MS072, Kohler, WI 53044 USA.

KOHLER CO. SHALL NOT BE LIABLE FOR SPECIAL, INCIDENTAL, AND/OR CONSEQUENTIAL DAMAGES OF ANY KIND including, but not limited to, incidental and/or consequential labor costs, installation charges, telephone charges, or transportation charges in connection with the replacement or repair of defective parts.

This is our exclusive written warranty. We make no other express warranty nor is anyone authorized to make any on our behalf.

ANY IMPLIED OR STATUTORY WARRANTY, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, IS EXPRESSLY LIMITED TO THE DURATION OF THIS WARRANTY. Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitation of incidental and/or consequential damages, so the above limitation or exclusion may not apply to you.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

KOHLER
Power Systems

KOHLER CO. Kohler, Wisconsin 53044
Phone 920-457-4441, Fax 920-459-1646
For the nearest sales/service outlet in the
US and Canada, phone 1-800-544-2444
KOHLERPower.com

TP-5498 8/13d

Certification

Certificate US95/0189

The management system of

Kohler Power Systems Americas

N7650 County Road LS (Known as Mosel Plant)
Sheboygan, WI, 53083, United States

has been assessed and certified as meeting the requirements of

ISO 9001:2008

For the following activities

Design, manufacture, and distributor support for electrical generators, alternators, automatic transfer switches, and switchgear.

Further clarifications regarding the scope of this certificate and the applicability of ISO 9001:2008 requirements may be obtained by consulting the organization

This certificate is valid from 16 November 2012 until 16 November 2015 and remains valid subject to satisfactory surveillance audits. Recertification audit due a minimum of 60 days before the expiration date. Issue 9 : 14 November 2012. Certified since February 1995.

Multiple certificates have been issued for this scope.
The main certificate is numbered US95/0189
This is a multi-site certification.
Additional site details are listed on subsequent page.

Authorized by

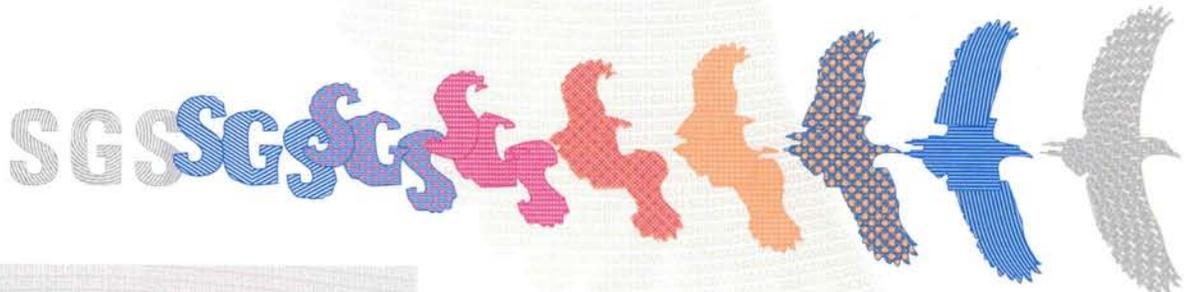
Zachary C. Pivarnik
Director of Accreditation, North America



Systems and Services Certification, a Division of SGS North America, Inc.
201 Route 17 North, Rutherford, NJ 07070, United States of America
t +1 201 508 3000 f +1 201 925 4555 www.us.sgs.com

This certificate remains the property of SGS and shall be returned upon request.

Page 1 of 2



Kohler Power Systems Americas

ISO 9001:2008



Issue 9 : 14 November 2012

Additional facilities:

**300 N. Dekora Woods Blvd. (Known as Sauk)
Saukville, WI 53080, United States**

**Scope: Manufacturer of fuel tanks, skids, fabricated components,
enclosures, and assembly of enclosures and generators**

**4327 County EE (Known as KWIP Warehouse)
Sheboygan, WI 53081, United States**

**Scope: Receiving and storage of generator components &
receiving and shipping of generator sets.**



Kohler Standby/Prime Generator Set Test Program

Testing is an integral part of quality assurance. In keeping with our uncompromising commitment to quality, safety, and reliability, every Kohler Standby/Prime power generator set undergoes an extensive series of prototype and production testing.

Prototype Testing

Prototype testing includes the potentially destructive tests necessary to verify design, proper function of protective devices and safety features, and reliability expectations. Kohler's prototype testing includes the following:

- Alternator temperature rise test per NEMA MG1-32.6. Standby and prime ratings of the alternator are established during this test.
- Maximum power test to assure that the prime mover and alternator have sufficient capacity to operate within specifications.
- Alternator overload test per NEMA MG1-32.8.
- Steady-state load test to ensure voltage regulation meets or exceeds ANSI C84.1, NEMA MG1-32.17 requirements and to verify compliance with steady-state speed control specifications.
- Transient test to verify speed controls meets or exceeds specifications.
- Transient load tests per NEMA MG1-32.18, and ISO 8528 to verify specifications of transient voltage regulation, voltage dip, voltage overshoot, recovery voltage, and recovery time.
- Motor starting tests per NEMA MG1-32.18.5 to evaluate capabilities of generator, exciter, and regulator system.
- Three-phase symmetrical short-circuit test per NEMA MG1-32.13 to demonstrate short circuit performance, mechanical integrity, ability to sustain short-circuit current.
- Harmonic analysis, voltage waveform deviation per NEMA MG1-32.10 to confirm that the generator set is producing clean voltage within acceptable limits.

Torsional analysis data, to verify torsional effects are not detrimental and that the generator set will provide dependable service as specified, is available upon request.

Kohler offers other testing at the customer's request at an additional charge. These optional tests include power factor testing, customized load testing for specific application, witness testing, and a broad range of MIL-STD-705c testing. A certified test report is also available at an additional charge.

- Generator set cooling and air flow tests to verify maximum operating ambient temperature.
- Reliability tests to demonstrate product durability, followed by root cause analysis of discovered failures and defects. Corrective action is taken to improve the design, workmanship, or components.
- Acoustical noise intensity and sound attenuation effects tests.

Production Testing

In production, Kohler Standby/Prime generator sets are built to the stringent standards established by the prototype program. Every Kohler Generator set is fully tested prior to leaving the factory. Production testing includes the following:

- Stator and exciter winding high-potential test on all generators. Surge transient tests on stators for generators 180 kW or larger. Continuity and balance tests on all rotors.
- One-step, full-load pickup tests to verify that the performance of each generator set, regulator, and governor meets published specifications.
- Regulation and stability of voltage and frequency are tested and verified at no load, 1/4 load, 1/2 load, 3/4 load, and full-rated load.
- Voltage, amperage, frequency and power output ratings verified by full-load test.
- The proper operation of controller logic circuitry, prealarm warnings, and shutdown functions is tested and verified.
- Any defect or variation from specification discovered during testing is corrected and retested prior to approval for shipment to the customer.

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POWER SYSTEMS

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Prestartup Checklist

Generator Set/Transfer Switch Installation Checklist

This document has generic content and some items may not apply to some applications. Check only the items that apply to the specific application. Read and understand all of the safety precautions found in the Operation and Installation Manuals. Make the following installation checks before performing the Startup Checklist.

Note: Use this form as a general guide, along with any applicable codes or standards. Comply with all applicable codes and standards. Improper installation voids the warranty.

Equipment Room or Weather Housing			
Does Not Yes Apply	Does Not Yes Apply	Does Not Yes Apply	
<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	25. Is there an exhaust line condensate trap with a drain installed?
<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	26. Is the specified silencer installed and are the hanger and mounting hardware tightened?
<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	27. Is a heat-isolating thimble(s) installed at points where exhaust lines pass through combustible wall(s) or partition(s)?
<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	28. Is the exhaust line free of excessive bends and restrictions? Is the backpressure within specifications?
<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	29. Is the exhaust line installed with a downward pitch toward the outside of the building?
<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	30. Is the exhaust line protected from entry by rain, snow, and animals?
<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	31. Does the exhaust system outlet location prevent entry of exhaust gases into buildings or structures?
<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	32. Are individuals protected from exposure to high temperature exhaust parts and are hot parts safety decals present?
Engine and Mounting			
<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	7. Is the mounting surface(s) properly constructed and leveled?
<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	8. Is the mounting surface made from non-combustible material?
<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	9. Was the generator-to-engine alignment performed after attaching the skid to the mounting base? Generator sets with two-bearing generators require alignment.
Lubrication			
<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	10. Is the engine crankcase filled with the specified oil?
Cooling and Ventilation			
<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	11. Is the cooling system filled with the manufacturer's specified coolant/antifreeze and purged of air?
<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	12. Is there adequate inlet and outlet air flow (electric louvers adjusted and ventilation fan motor(s) connected to the corresponding voltage)?
<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	13. Is the radiator duct properly sized and connected to the air vent or louver?
<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	14. Are flexible sections installed in the cooling water lines?
Fuel			
<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	15. Is there an adequate/dedicated fuel supply?
<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	16. Are the fuel filters installed?
<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	17. Are the fuel tanks and piping installed in accordance with applicable codes and standards?
<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	18. Is there adequate fuel transfer tank pump lift capacity and is the pump motor connected to the corresponding voltage?
<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	19. Is the fuel transfer tank pump connected to the emergency power source?
<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	20. Are flexible fuel lines installed between the engine fuel inlet and fuel piping?
<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	21. Is the specified gas pressure available at the fuel regulator inlet?
<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	22. Does the gas solenoid valve function?
<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	23. Are the manually operated fuel and cooling water valves installed allowing manual operation or bypass of the solenoid valves?
Exhaust			
<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	24. Is the exhaust line sized per guidelines and does it have flexible connector(s)? Is the flexible connector(s) straight?
AC Electrical System			
<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	33. Does the nameplate voltage/frequency of the generator set and transfer switch match normal/utility source ratings?
<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	34. Do the generator set load conductors have adequate ampacity and are they correctly connected to the circuit breakers and/or the emergency side of the transfer switch?
<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	35. Are the load conductors, engine starting cables, battery charger cables, and remote annunciator leads installed in separate conduits?
<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	36. Is the battery charger AC circuit connected to the corresponding voltage?
Transfer Switch, Remote Control System, Accessories			
<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	37. Is the transfer switch mechanism free of binding? Note: Disconnect all AC sources and operate the transfer switch manually.
<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	38. Are the transfer switch AC conductors correctly connected? Verify lead designations using the appropriate wiring diagrams.
<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	39. Is all other wiring connected, as required?
Batteries and DC Electrical System			
<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	40. Does the battery(ies) have the specified CCA rating and voltage?
<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	41. Is the battery(ies) filled with electrolyte and connected to the battery charger?
<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	42. Are the engine starting cables connected to the battery(ies)?
<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	43. Do the engine starting cables have adequate length and gauge?
<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	44. Is the battery(ies) installed with adequate air ventilation?
<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	45. Are the ends of all spark plug wires properly seated onto the coil/distributor and the spark plug?
Special Requirements			
<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	46. Is the earthquake protection adequate for the equipment and support systems?
<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>	47. Is the equipment protected from lightning damage?

Generator Set/Transfer Switch Startup Checklist

This document has generic content and some items may not apply to some applications. Check only the items that apply to the specific application. Read and understand all of the safety precautions found in the Operation and Installation Manuals. Complete the Installation Checklist before performing the initial startup checks. Refer to Service Bulletin 616 for Warranty Startup Procedure Requirements regarding generator set models with ECM-controlled engines.

- | Does
Not
Yes Apply | Does
Not
Yes Apply | | Does
Not
Yes Apply | Does
Not
Yes Apply | |
|--------------------------|--------------------------|--|--------------------------|--------------------------|---|
| <input type="checkbox"/> | <input type="checkbox"/> | 1. Verify that the engine is filled with oil and the cooling system is filled with coolant/antifreeze. | <input type="checkbox"/> | <input type="checkbox"/> | 29. Close the normal source circuit breaker or replace fuses to the transfer switch. |
| <input type="checkbox"/> | <input type="checkbox"/> | 2. Prime the fuel system. | <input type="checkbox"/> | <input type="checkbox"/> | 30. Check the normal source voltage, frequency, and phase sequence on three-phase models. The normal source must match the load. |
| <input type="checkbox"/> | <input type="checkbox"/> | 3. Open all water and fuel valves. Temporarily remove the radiator cap to eliminate air in the cooling system. Replace radiator cap in step 21. | <input type="checkbox"/> | <input type="checkbox"/> | 31. Open the normal source circuit breaker or remove fuses to the transfer switch. |
| <input type="checkbox"/> | <input type="checkbox"/> | 4. Place the generator set master switch in the OFF/RESET position. Observe Not-in-Auto lamp and alarm, if equipped, on the controller. | <input type="checkbox"/> | <input type="checkbox"/> | 32. Manually transfer the load to the normal source. |
| <input type="checkbox"/> | <input type="checkbox"/> | 5. Press the lamp test, if equipped on controller. Do all the alarm lamps on the panel illuminate? | <input type="checkbox"/> | <input type="checkbox"/> | 33. Close the generator set main line circuit breakers, close the safeguard breaker, and/or replace the fuses connected to the transfer switch. |
| <input type="checkbox"/> | <input type="checkbox"/> | 6. Open the main line circuit breakers, open the safeguard breaker, and/or remove fuses connected to the generator set output leads. | <input type="checkbox"/> | <input type="checkbox"/> | 34. Place the generator set master switch in the RUN position. |
| <input type="checkbox"/> | <input type="checkbox"/> | 7. Turn down the speed control (electronic governor) or speed screw (mechanical governor).* | <input type="checkbox"/> | <input type="checkbox"/> | 35. Check the generator set voltage, frequency, and phase sequence on three-phase models. The generator set must match normal source and load. |
| <input type="checkbox"/> | <input type="checkbox"/> | 8. Verify the presence of lube oil in the turbocharger, if equipped. See the engine and/or generator set operation manual. | <input type="checkbox"/> | <input type="checkbox"/> | 36. Place the generator set master switch in the OFF/RESET position. |
| <input type="checkbox"/> | <input type="checkbox"/> | 9. Place the generator set master switch in the RUN position. Allow the engine to start and run for several seconds. | <input type="checkbox"/> | <input type="checkbox"/> | 37. Open the generator set main line circuit breakers, open the safeguard breaker, and/or remove the fuses connected to the transfer switch. |
| <input type="checkbox"/> | <input type="checkbox"/> | 10. Verify that the day tank, if equipped, is energized. | <input type="checkbox"/> | <input type="checkbox"/> | 38. Reconnect the power switching device and logic controller wire harness at the inline disconnect plug at the transfer switch. |
| <input type="checkbox"/> | <input type="checkbox"/> | 11. Place the generator set master switch in the OFF/RESET position. Check for oil, coolant, and exhaust leaks. | <input type="checkbox"/> | <input type="checkbox"/> | 39. Close the normal source circuit breaker or replace fuses to the transfer switch. Place the generator set master switch to the AUTO position. |
| <input type="checkbox"/> | <input type="checkbox"/> | 12. Turn on the water/oil heaters and fuel lift pumps. | <input type="checkbox"/> | <input type="checkbox"/> | 40. Close the generator set main line circuit breakers, close the safeguard breaker, and/or replace the fuses connected to the transfer switch. |
| <input type="checkbox"/> | <input type="checkbox"/> | 13. Check the battery charger ammeter for battery charging indication. | <input type="checkbox"/> | <input type="checkbox"/> | 41. Place the transfer switch in the TEST position (load test or open normal source circuit breaker). NOTE: Obtain permission from the building authority before proceeding. This procedure tests transfer switch operation and connects building load to generator set power. |
| <input type="checkbox"/> | <input type="checkbox"/> | 14. Place the generator set master switch in the RUN position. Verify whether there is sufficient oil pressure. Check for oil, coolant, and exhaust leaks. | <input type="checkbox"/> | <input type="checkbox"/> | 42. Readjust frequency to 50 or 60 Hz with total building loads.* |
| <input type="checkbox"/> | <input type="checkbox"/> | 15. Close the safeguard circuit breaker. Adjust the engine speed to 50/60 Hz if equipped with an electronic governor or to 52.8/63 Hz if equipped with a mechanical governor.* | <input type="checkbox"/> | <input type="checkbox"/> | 43. Verify that the current phase is balanced for three phase systems. |
| <input type="checkbox"/> | <input type="checkbox"/> | 16. If the speed is unstable, adjust according to the appropriate engine and/or governor manual.* | <input type="checkbox"/> | <input type="checkbox"/> | 44. Release the transfer switch test switch or close the normal circuit breaker. The transfer switch should retransfer to the normal source after appropriate time delay(s). |
| <input type="checkbox"/> | <input type="checkbox"/> | 17. Adjust the AC output voltage to match the load voltage using the voltage adjusting control. See the generator set/controller operation manual. | <input type="checkbox"/> | <input type="checkbox"/> | 45. Allow the generator set to run and shut down automatically after the appropriate cool down time delay(s). |
| <input type="checkbox"/> | <input type="checkbox"/> | 18. Allow the engine to reach normal operating coolant temperature. | <input type="checkbox"/> | <input type="checkbox"/> | 46. Set the plant exerciser to the customer's required exercise period, if equipped. |
| <input type="checkbox"/> | <input type="checkbox"/> | 19. Check the operating temperature on city water-cooled models and adjust the thermostatic valve as necessary. | <input type="checkbox"/> | <input type="checkbox"/> | 47. Verify that all options on the transfer switch are adjusted and functional for the customer's requirements. |
| <input type="checkbox"/> | <input type="checkbox"/> | 20. Manually overspeed the engine to cause an engine shutdown (68-70 Hz on 60 Hz models and 58-60 Hz on 50 Hz models). Place the generator set master switch in the OFF/RESET position.* | <input type="checkbox"/> | <input type="checkbox"/> | 48. If possible, run the building loads on the generator set for several hours or perform the load bank test if required. |
| <input type="checkbox"/> | <input type="checkbox"/> | 21. Check the coolant level, add coolant as necessary, and replace the radiator cap. Verify that all hose clamps are tight and secure. | <input type="checkbox"/> | <input type="checkbox"/> | 49. Verify that all the wire connections from the generator set to the transfer switch and optional accessories are tight and secure. |
| <input type="checkbox"/> | <input type="checkbox"/> | 22. Place the generator set master switch in the RUN position. | <input type="checkbox"/> | <input type="checkbox"/> | 50. Verify that the customer has the appropriate engine/generator set and transfer switch literature. Instruct the customer in the operation and maintenance of the power system. |
| <input type="checkbox"/> | <input type="checkbox"/> | 23. Verify the engine low oil pressure and high coolant temperature shutdowns.* | <input type="checkbox"/> | <input type="checkbox"/> | 51. Fill out the startup notification at this time and send the white copy to the Generator Warranty Dept. Include the warranty form if applicable. |
| <input type="checkbox"/> | <input type="checkbox"/> | 24. Check the overcrank shutdown.* | | | |
| <input type="checkbox"/> | <input type="checkbox"/> | 25. Place the generator set master switch in the OFF/RESET position. | | | |
| <input type="checkbox"/> | <input type="checkbox"/> | 26. Open the normal source circuit breaker or remove fuses to the transfer switch. | | | |
| <input type="checkbox"/> | <input type="checkbox"/> | 27. Disconnect the power switching device and logic controller wire harness at the inline disconnect plug at the transfer switch. | | | |
| <input type="checkbox"/> | <input type="checkbox"/> | 28. Manually transfer the load to the emergency source. | | | |

* Some models with an Engine Electronic Control Module (ECM) may limit or prohibit adjusting the engine speed or testing shutdowns. Refer to appropriate documentation available from the manufacturer.